PROJECT:

3630F - 3600 x 3000 x 2439 ID (FLAT)

LOCATION:

CUSTOMER

JOB #

3630F

GENERAL INFORMATION

CONCRETE PANEL THICKNESS: WALLS: 102mm ROOF: 102mm - 152mm FLOOR: 152mm c/w 25mm STEPDOWN

DESIGN LIVE LOADS: SNOW: 60 PSF FLOOR: 100 PSF WIND: 27 PSF

OCCUPANCY CATEGORY: NORMAL (1.0)

ALL REBAR CAGES SHALL BE WELDED OR TIED

FINISHES EXTERIOR: PLEASE SPECIFY (REFER TO SHEET F-1) INTERIOR: SMOOTH CONCRETE

PAINT COLOURS

DOORS:	PLEASE SPECIFY (REFER TO SHEET F-1)
EXTERIOR WALLS:	NOT PAINTED
INTERIOR WALLS:	NOT PAINTED
FLOOR:	NOT PAINTED
ROOF:	NOT PAINTED
FLOOR & ROOF EDGE:	SHERWIN WILLIAMS H&C STAIN SPECIAL GREY
[COLOUR SHOWN IN IN	MAGE MAY NOT BE EXACT]

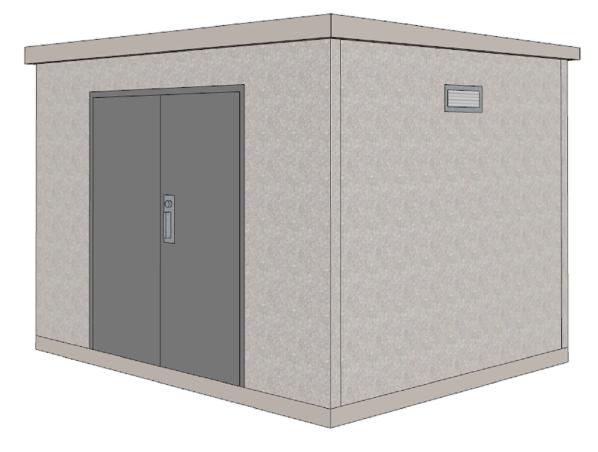
ASSEMBLY

IN HOUSE

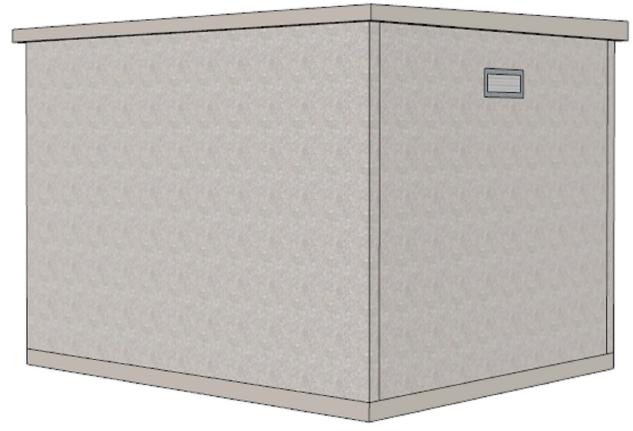
APPROXIMATE BUILDING WEIGHT: 32 900 LBS (14.92 TONNE)

DRAWING INDEX

CVR - COVER PAGE **B - BUILDING DRAWINGS P - PRODUCTION DRAWINGS** A - ASSEMBLY DETAILS **S - SITE PREPARATION** L - LIFT STUDY **D - DOOR DETAILS** F - FINISHES M - MATERIALS



IMAGES SHOWN FOR ILLUSTRATIVE PURPOSES ONLY AND DO NOT REPRESENT ACTUAL BUILDING FINISH. PLEASE REFER TO SHEET F-1 FOR STANDARD FINISH OPTIONS AVAILABLE.



DRAWING APPROVAL



CUSTOMER: □ APPROVED □ APPROVED AS NOTED □ REVISE AND RESUBMIT

SIGNED BY:

DATE:

NOTES:

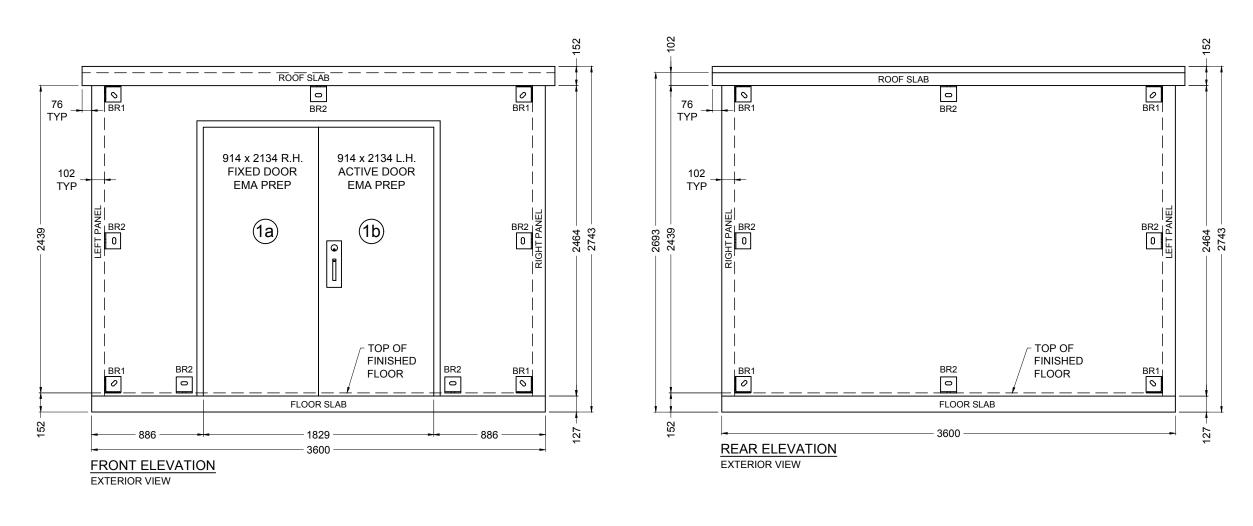
1) PLEASE REVIEW ALL DRAWINGS AND PROVIDE ANY INFORMATION REQUESTED OR MISSING. MARK ALL CHANGES DIRECTLY ON OUR DRAWINGS. PROJECTS WILL NOT BE RELEASED FOR PRODUCTION UNTIL A FULL SET OF DRAWINGS ARE SIGNED, DATED, AND RETURNED TO HY-GRADE MARKED APPROVED. PLEASE RETURN VIA EMAIL OR FAX.

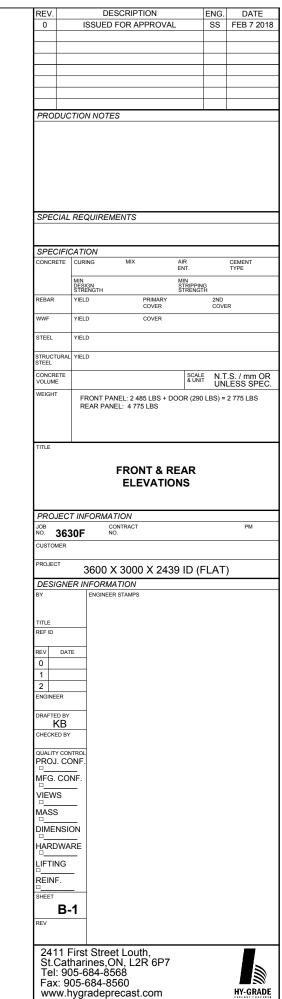
2) THE CONTRACTOR IS RESPONSIBLE FOR OBTAINING ANY REQUIRED BUILDING PERMITS PRIOR TO THE SHIPMENT DATE OF THE BUILDING.

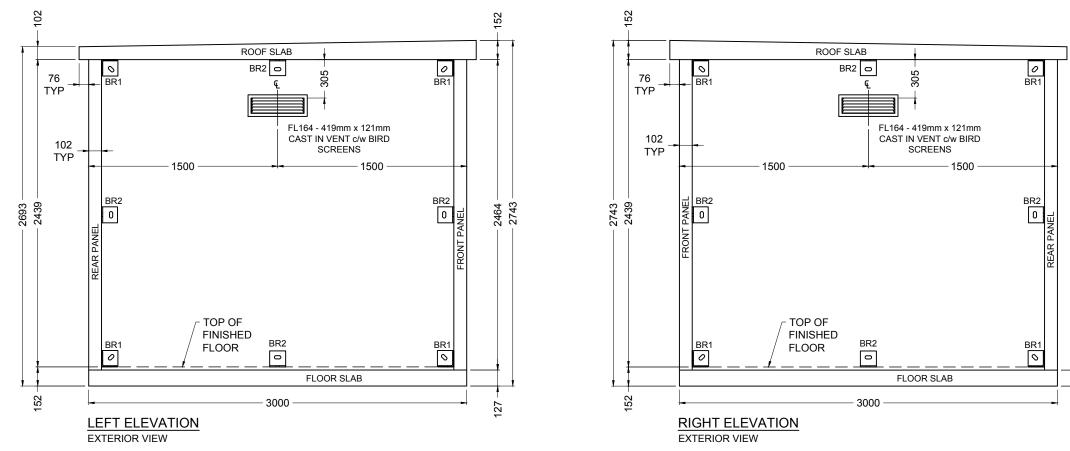
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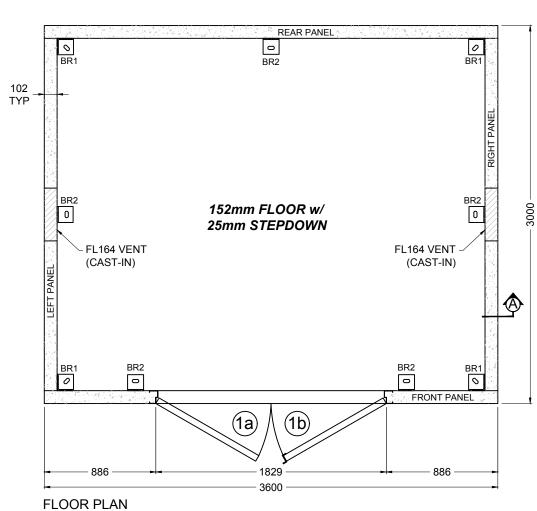




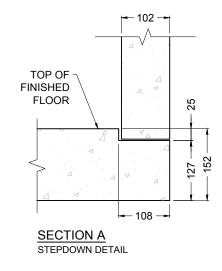


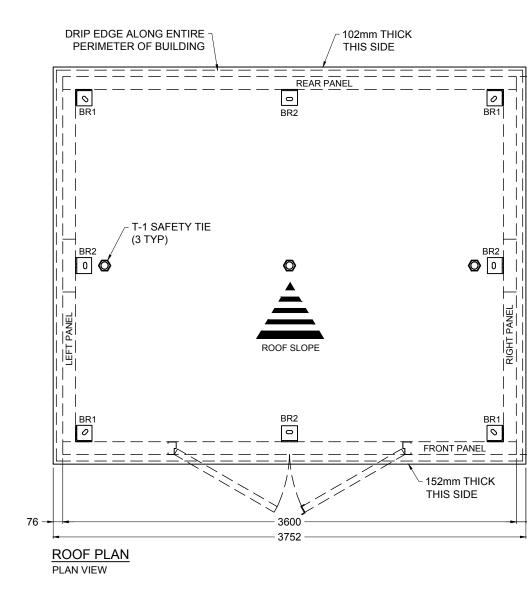
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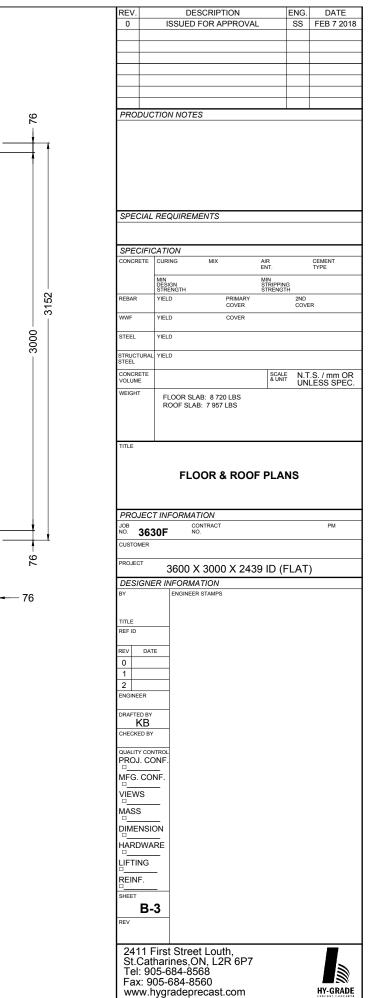




PLAN VIEW

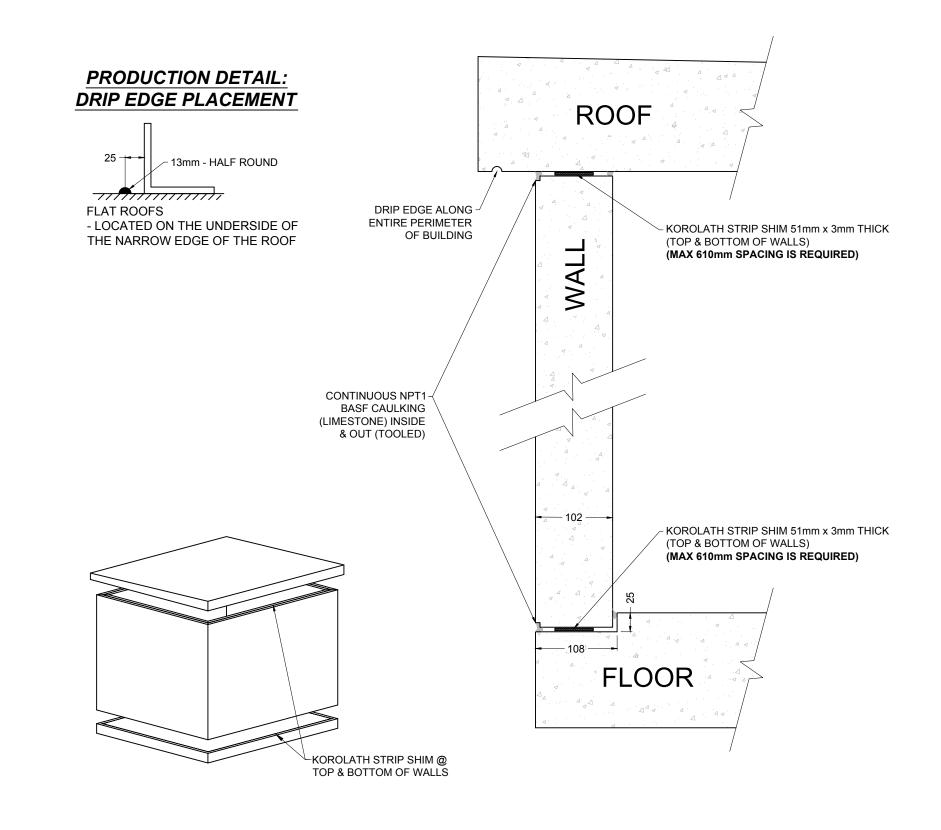






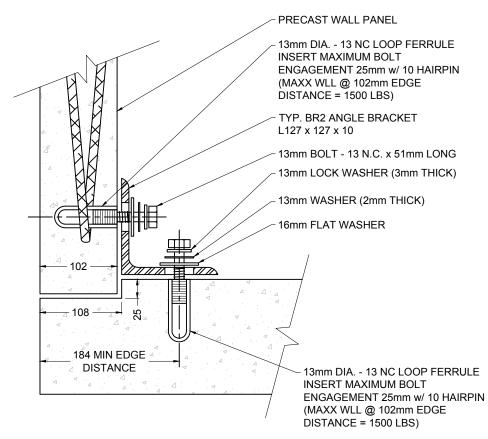
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SLAB TO WALL & WALL TO ROOF SEALING DETAIL



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TYP. BOLTED CONNECTION DETAIL WALL TO FLOOR



Loop Ferrule Insert

The Loop Ferrule Insert is fabricated by welding a looped strut to a closed-end ferrule. The Loop Ferrule insert is available in various sizes and is well suited for structural connections and the suspension of equipment, piping, etc. Minimum spacing between inserts is twice the minimum corner distance. Safe Working Load provides a factor of safety of approximately 3 to 1 in 3,000 psi normal weight concrete. Safe Working Loads are based on 13mm setback from face of concrete.

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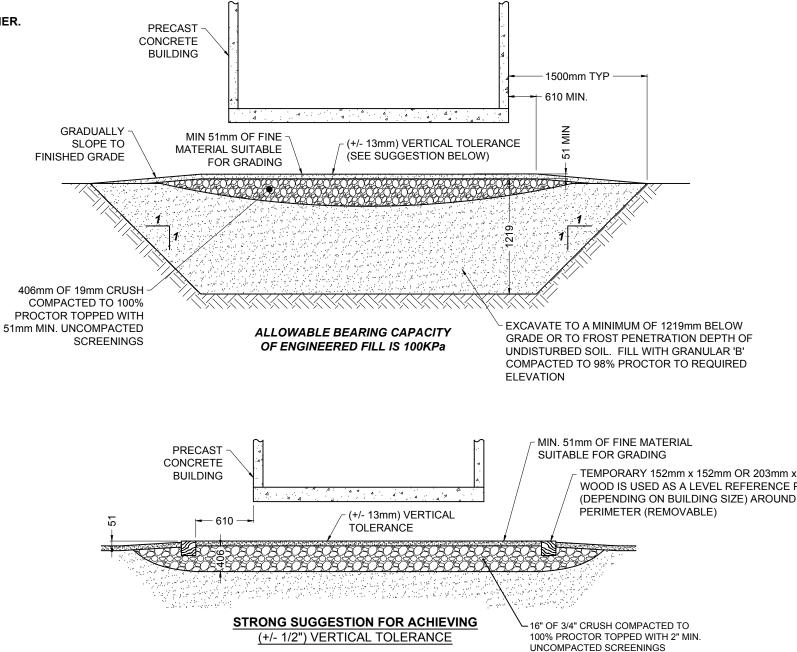
SUGGESTED MINIMUM SITE PREPARATION NOTES

- * FINAL PROJECT SITE DESIGN AND SITE PREPARATION IS BY CUSTOMER.
- * THIS PAGE IS ONLY A RECOMMENDATION.
- 1. GRANULAR PAD SHOULD BE AT MINIMUM OF 610mm WIDER AND 610mm LONGER THAN THE BUILDING, WITH BUILDING SITUATED AT CENTER OF PAD.
- 2. THE PAD AREA SHOULD BE STRIPPED OF ALL ORGANIC AND DELETERIOUS MATERIAL. EXCAVATE TO 1219mm BELOW GRADE OR TO FROST PENETRATION DEPTH. BACKFILL WITH OPSS 1010 GRANULAR 'B' COMPACTED TO 98% SPDD. PROVIDE A MINIMUM OF 406mm OF 19mm CRUSH SUBBASE BENEATH THE SLAB ON GRADE COMPACTED TO 100% STANDARD PROCTOR DRY DENSITY. PROVIDE A MINIMUM 51mm TOP LAYER OF FINE MATERIAL SUITABLE FOR GRADING.
- 3. ENSURE THAT THE GRANULAR SUBBASE AND THE AREA SURROUNDING THE BUILDING ARE WELL DRAINED BY POSITIVE SLOPE OF SUBGRADE OR BY UNDERFLOOR DRAINAGE PIPES. ENSURE ALL FINISHED SURFACES ADJACENT TO THE BUILDING SLOPE AWAY FROM THE BUILDING PERIMETER.
- 4. IF SOIL IS DISTURBED, EXCAVATION MUST BE LOWER THAN THE DISTURBED LEVEL AS PER GEOTECHNICAL REVIEW.

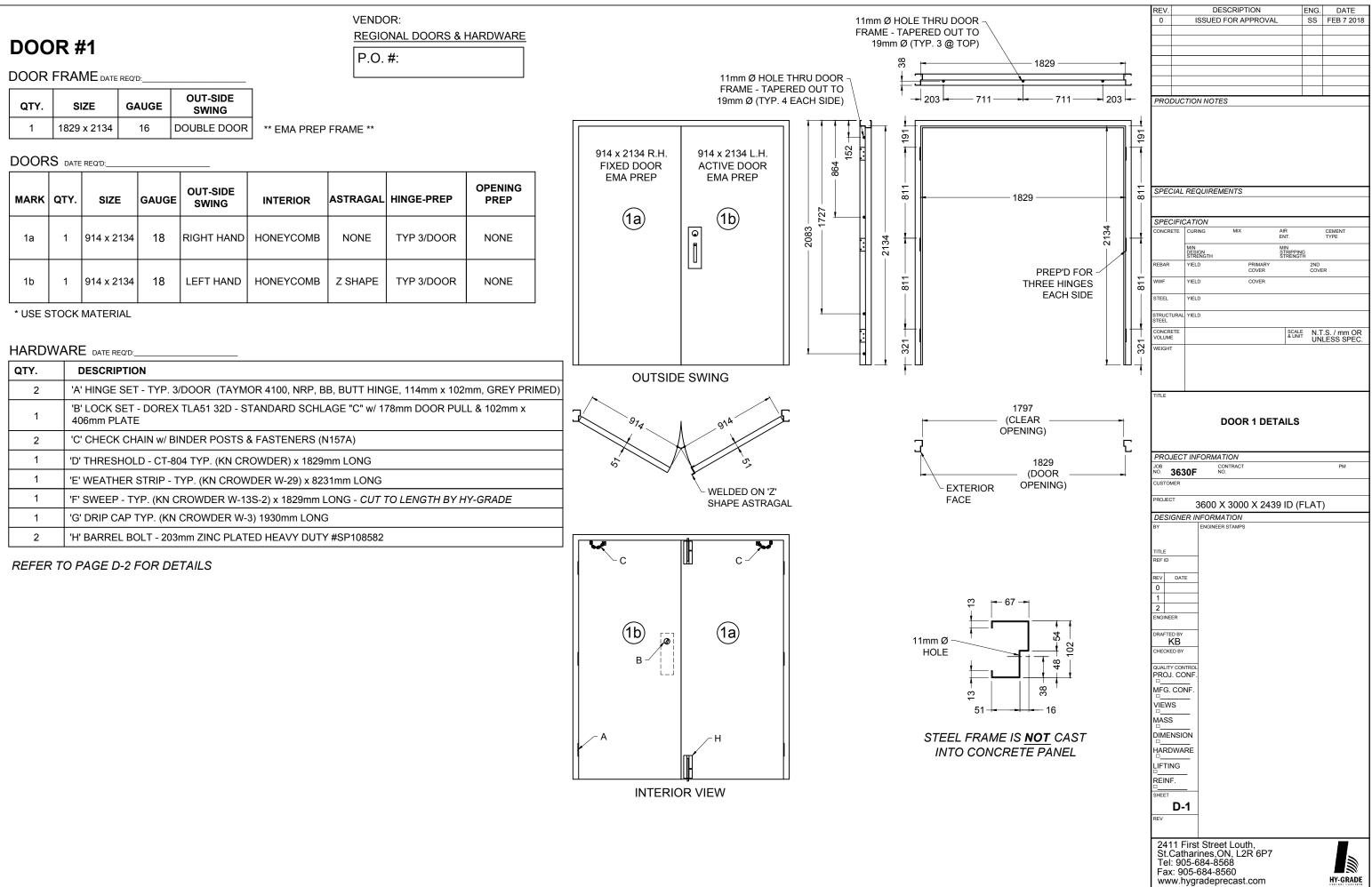
HY-GRADE PRECAST WILL NOT BE RESPONSIBLE FOR ANY DAMAGE OR DELAYS CAUSED BY POOR OR UN-FINISHED SITE PREPARATION.

ACCESS

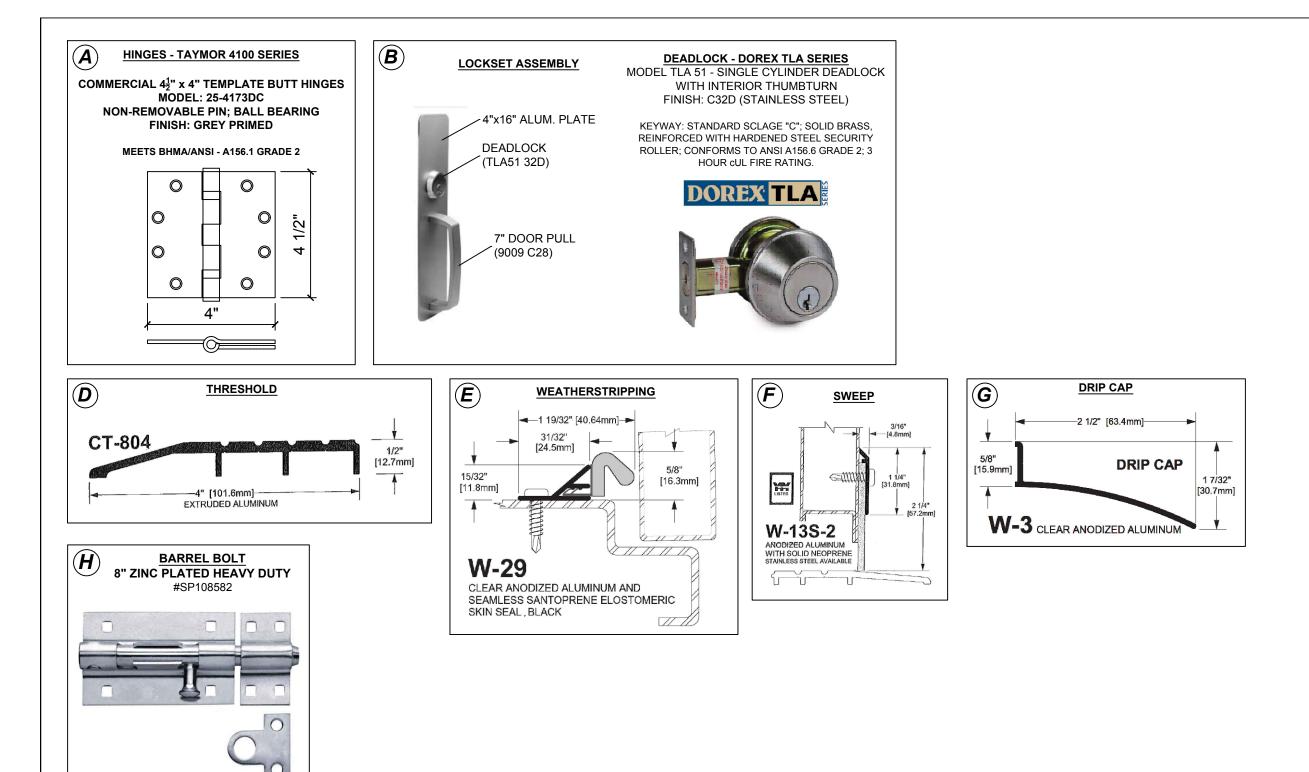
CONTRACTOR MUST PROVIDE LEVEL UNOBSTRUCTED AREA LARGE ENOUGH FOR A CRANE AND A TRACTOR-TRAILER TO PARK ADJACENT TO THE PAD. THE CRANE MUST BE ABLE TO PLACE IT'S OUTRIGGERS WITHIN 1524mm OF THE EDGE OF THE PAD. THE TRUCK AND CRANE MUST BE ABLE TO GET SIDE-BY-SIDE UNDER THEIR OWN POWER. NO OVERHEAD LINES MAY BE WITHIN A 22.86m RADIUS OF THE CENTER OF THE PAD. A MINIMUM OR 610mm CLEARANCE IS REQUIRED BETWEEN THIS BUILDING AND ADJACENT BUILDINGS.



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FINISHES

EXTERIOR: **PLEASE SPECIFY**



SIMULATED OLD ASHLAR STONE

SIMULATED 8x3

SMOOTH BRICK



EXPOSED AGGREGATE

INTERIOR: SMOOTH CONCRETE



PAINT COLOURS

SAMPLE STOCK COLOURS



DOOR & FRAMES:	PLEASE SPECIFY
EXTERIOR WALLS:	ONLY AVAILABLE WITH S BRICK TEXTURE
INTERIOR WALLS:	NOT PAINTED
FLOOR:	NOT PAINTED
ROOF:	NOT PAINTED
FLOOR & ROOF EDGE:	SW H&C STAIN - SPECIA

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