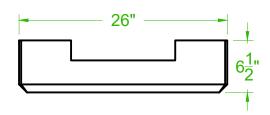
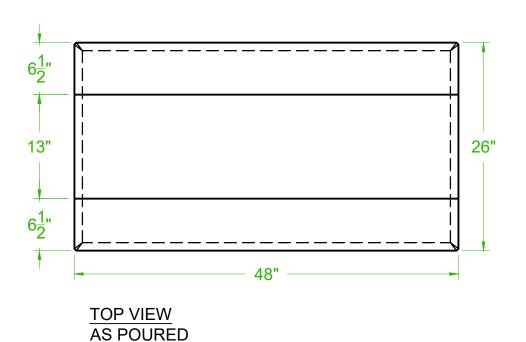
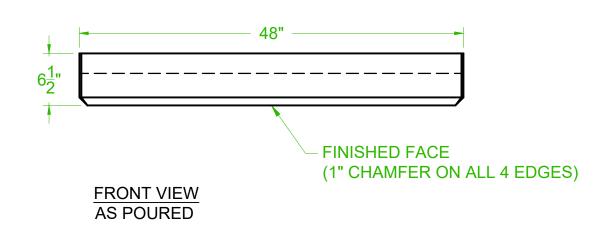


**ISOMETRIC VIEW AS POURED** 



**LEFT VIEW** AS POURED





WEIGHT: 551 LBS VOLUME: 0.104 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

THIS DRAWING IS THE PROPERTY OF HY-GRADE PRECAST CONCRETE LTD. AND CONTAINS PROPRIETARY INFORMATION. IT IS FURNISHED EXCLUSIVELY IN CONNECTION WITH THIS PROJECT. POSSESSION OF THIS DRAWING DOES NOT AUTHORIZE USE OF ITS CONTENTS FOR OTHER THAN THE EXPRESS PURPOSE FOR WHICH IT HAS BEEN PROVIDED NOR TRANSMISSION OF THIS DRAWING OR ITS CONTENT TO THIRD PARTIES. IT IS LOANED WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED IN WHOLE OR IN PART OR USED IN ANY WAY INJURIOUS TO

THE INTEREST OF HY-GRADE PRECAST CONCRETE.

NOTE:
• ALL MEASUREMENTS ARE

IN INCHES

 VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR THE PRECAST CONCRETE
WORK SHALL CONFORM TO THE
REQUIREMENTS OF CLAUSE 12

FILE#

REV DATE COMMENTS PRODUCTION JAN 3/19 REVISED LIFTER LOCATIONS

CLIENT:

TITLE:

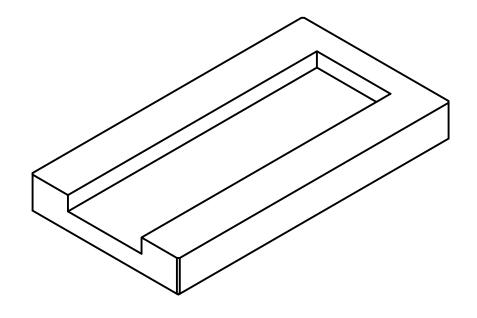
PROJECT: STANDARD RECON BLOCKS HY-GRADE

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

CAPSTONE

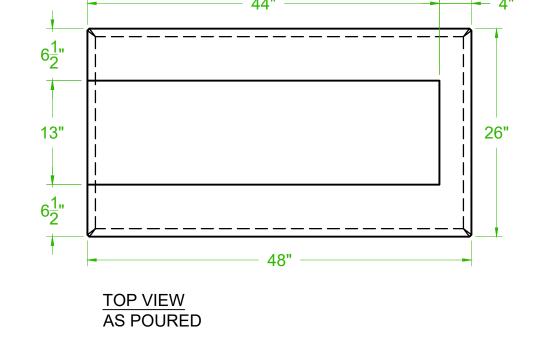
DRAWING NUMBER

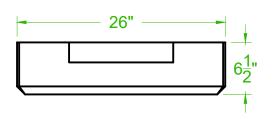
RC-CAP



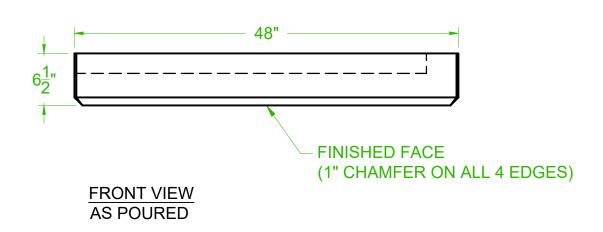
**ISOMETRIC VIEW** 

**AS POURED** 









CONCRETE:

WEIGHT: 573 LBS VOLUME: 0.108 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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NOTE:

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IN INCHES
UNLESS OTHERWISE INDICATED

- VIEW LOOKING FROM OUTSIDE OF BUILDING
- THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA 423 4.09

| REV | DATE | COMMENTS | PRODUCTION |

JAN 3/19

PROJECT:

TITLE:

CLIENT:

COMMENTS
PRODUCTION
REVISED LIFTER LOCATIONS

ROJECT:
STANDARD RECON BLOCKS
----

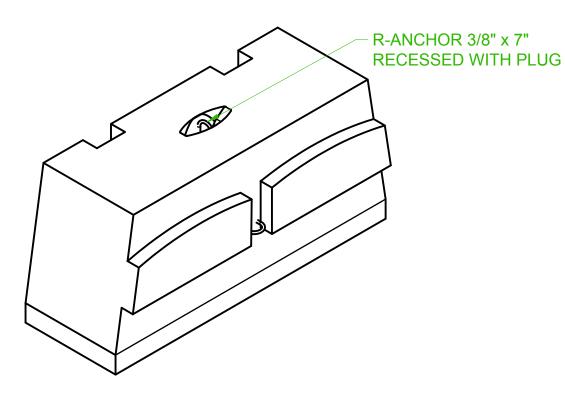


2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

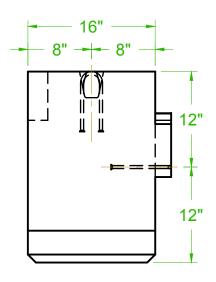
END CAPSTONE

AP CK BY

RC-ECAP



## ISOMETRIC VIEW AS POURED



### LEFT VIEW AS POURED

### CONCRETE:

WEIGHT: 1457 LBS VOLUME: 0.0.275 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

#### PROPRIETARY INFORMATION:

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THE INTEREST OF HY-GRADE PRECAST CONCRETE.

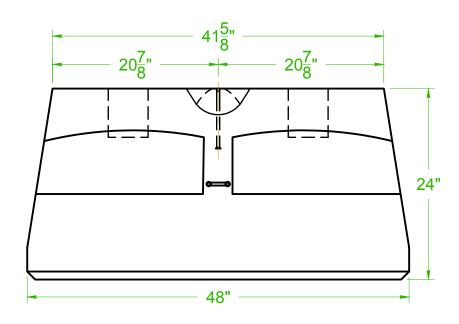
NOTE:

• ALL MEASUREMENTS ARE IN INCHES
UNLESS OTHERWISE INDICATED.

# VIEW LOOKING FROM OUTSIDE OF BUILDING

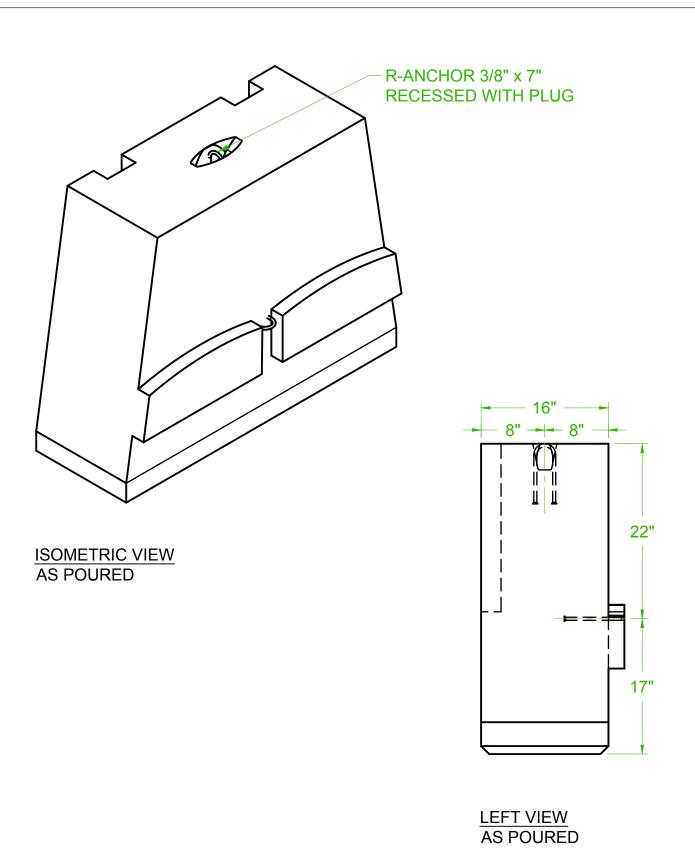
THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

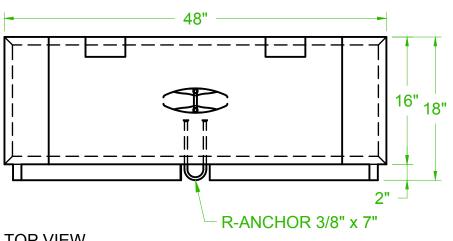
# 48" . 16" <sub>18"</sub> R-ANCHOR 3/8" x 7" **TOP VIEW** AS POURED



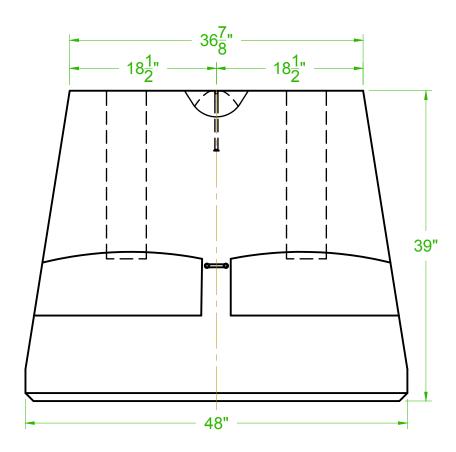
## FRONT VIEW AS POURED

FILE# <b>####-##</b>	CLIENT:			R.R.#1	irst Street , St. Catharines RIO, L2R 6P7
REV DATE COMMENTS PRODUCTION	PROJECT:		HY-GRAD	FAX: 9	05-684-8568 05-684-8560
	TITLE:		DN BY	CK BY	DRAWING NUMBER
		FULL BASE BLOCK - 24"	AP		RC-FB24





**TOP VIEW** AS POURED



FULL BASE BLOCK - 39"

**FRONT VIEW** AS POURED

**CONCRETE**:

WEIGHT: 2276 LBS VOLUME: 0.430 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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THE INTEREST OF HY-GRADE PRECAST CONCRETE.

NOTE:

• ALL MEASUREMENTS ARE IN INCHES
UNLESS OTHERWISE INDICATED.

VIEW LOOKING FROM OUTSIDE OF

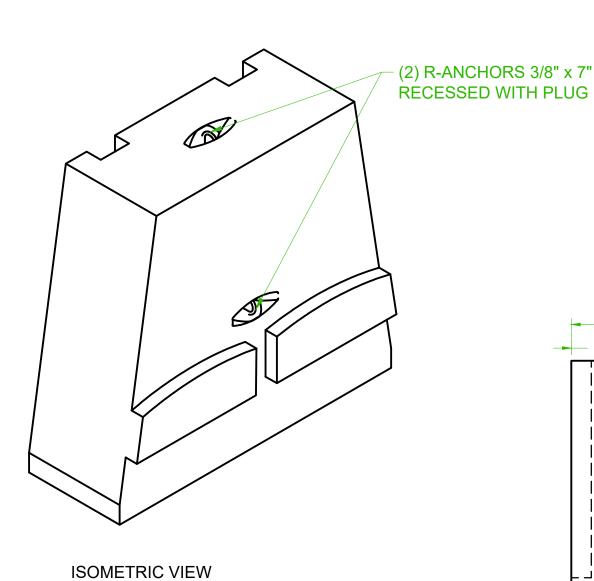
THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

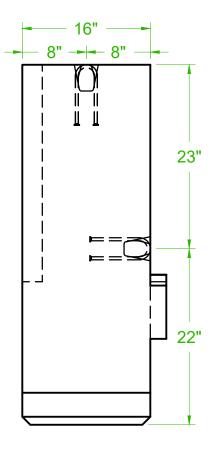
####-## #####-##	CLIENT:	
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	HY-G
	TITLE:	DN BY

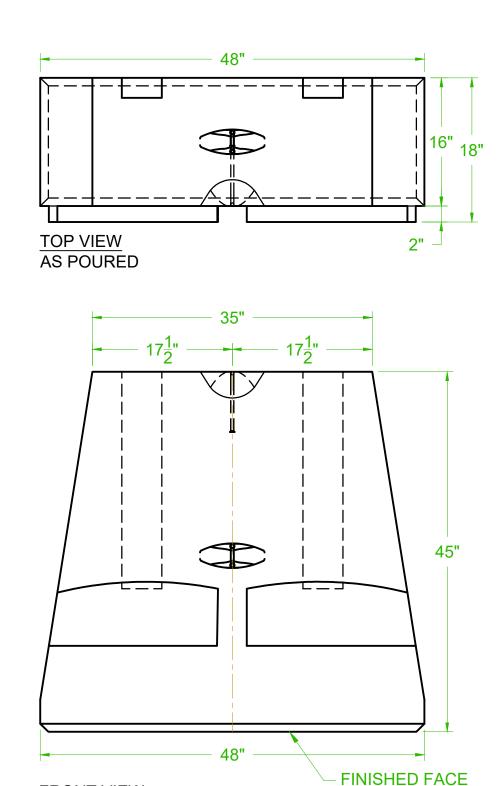
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

GRADE

DRAWING NUMBER RC-FB39 ΑP







WEIGHT: 2549 LBS VOLUME: 0.497 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

AS POURED

PROPRIETARY INFORMATION:

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NOTE:
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**LEFT VIEW** 

AS POURED

VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR THE PRECAST CONCRETE
WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE# ####-##

JAN 3/19

REV DATE COMMENTS PRODUCTION REVISED LIFTER LOCATIONS CLIENT:

FRONT VIEW

AS POURED

PROJECT: STANDARD RECON BLOCKS HY-GRADE

(1" CHAMFER ON

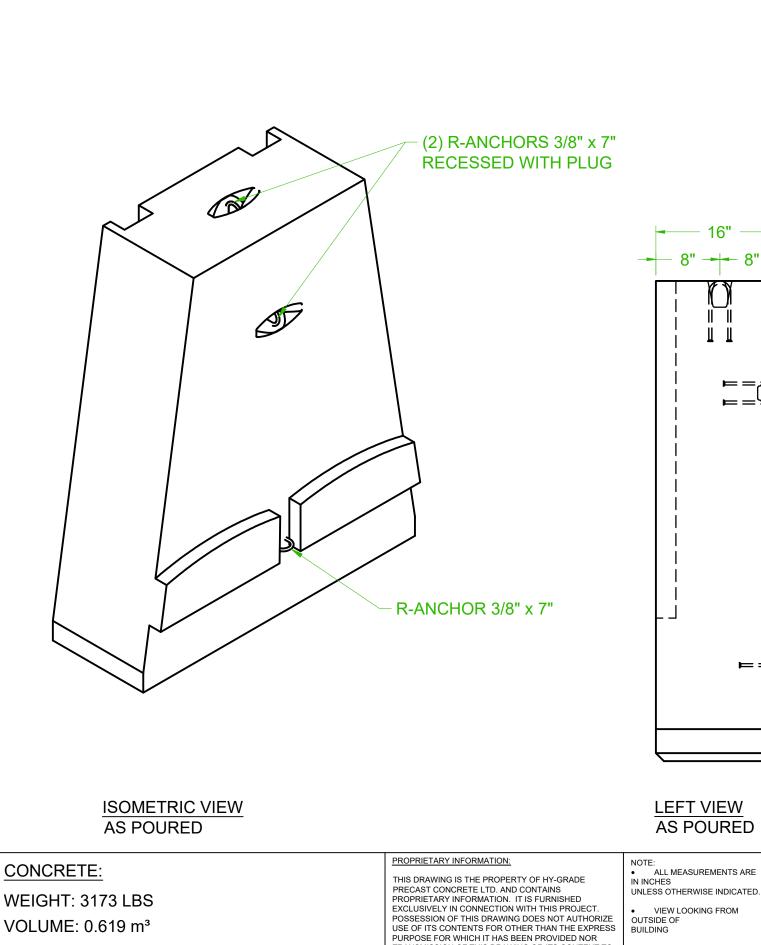
ALL 4 EDGES)

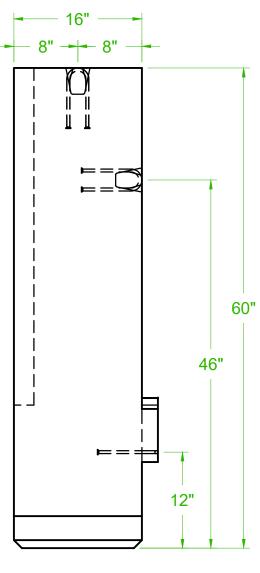
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

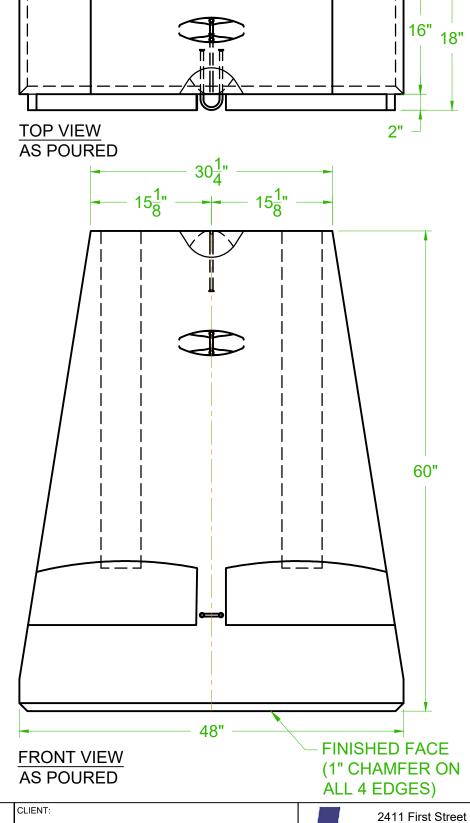
**FULL BASE BLOCK - 45"** ΑP

DRAWING NUMBER

RC-FB45







48"

WEIGHT: 3173 LBS VOLUME: 0.619 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

TRANSMISSION OF THIS DRAWING OR ITS CONTENT TO THIRD PARTIES. IT IS LOANED WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED IN WHOLE OR IN PART OR USED IN ANY WAY INJURIOUS TO

THE INTEREST OF HY-GRADE PRECAST CONCRETE.

UNLESS OTHERWISE INDICATED.

- VIEW LOOKING FROM OUTSIDE OF
- THE TOLERANCES FOR THE PRECAST CONCRETE
  WORK SHALL CONFORM TO THE
  REQUIREMENTS OF CLAUSE 12

FILE#

REV DATE COMMENTS PRODUCTION JAN 3/19

REVISED LIFTER LOCATIONS

PROJECT: STANDARD RECON BLOCKS

R.R.#1, St. Catharines

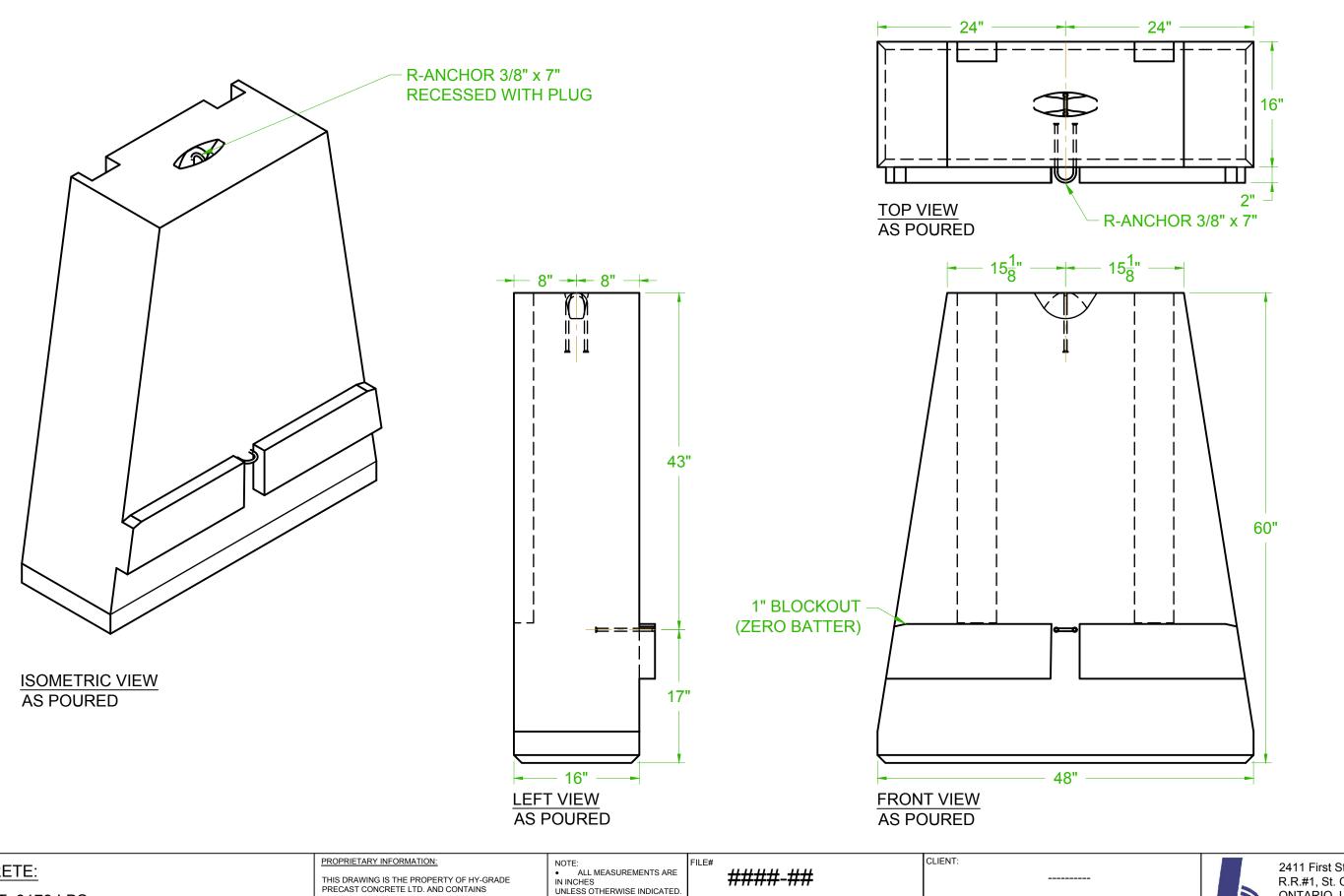
ΑP

**FULL BASE BLOCK - 60"** 

ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560 HY-GRADE

RC-FB60

DRAWING NUMBER



WEIGHT: 3173 LBS VOLUME: 0.599 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

PRECAST CONCRETE LTD. AND CONTAINS
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THE INTEREST OF HY-GRADE PRECAST CONCRETE.

VIEW LOOKING FROM OUTSIDE OF

THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

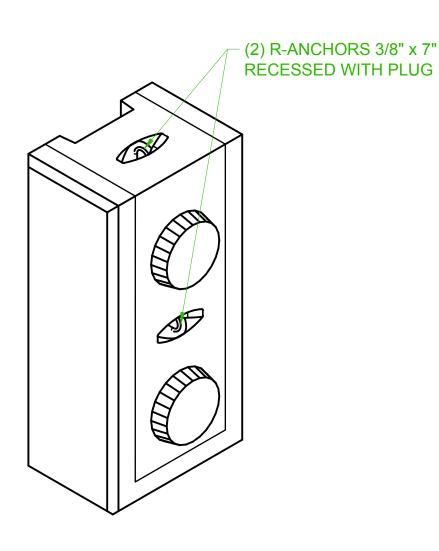
: D.	FILE# ####-##	CLIENT:	
	REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	HY-

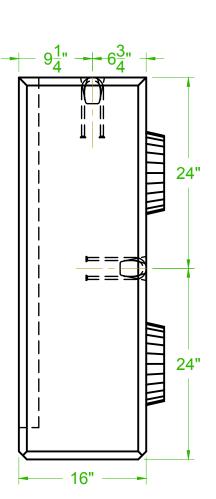
FULL BASE BLOCK - 60" (ZERO BATTER)

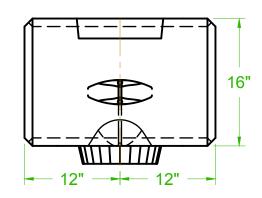
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

-GRADE DRAWING NUMBER

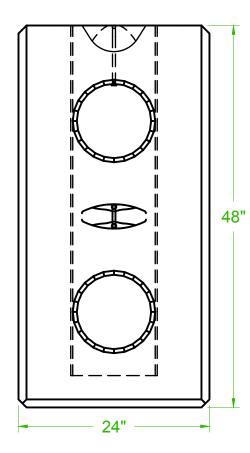
DN BY RC-FB60Z ΑP







TOP VIEW AS POURED



FRONT VIEW AS POURED

ISOMETRIC VIEW AS POURED

PROPRIETARY INFORMATION:

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LEFT VIEW

AS POURED

 VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR
THE PRECAST CONCRETE
WORK SHALL CONFORM TO THE
REQUIREMENTS OF CLAUSE 12
OF CSA A23.4-09

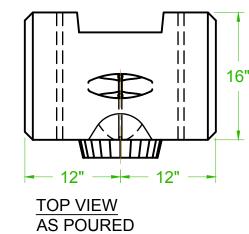
CLIENT: 2411 First Street ####-## R.R.#1, St. Catharines ONTARIO, L2R 6P7 REV DATE COMMENTS PRODUCTION PROJECT: PH.: 905-684-8568 FAX: 905-684-8560 HY-GRADE DRAWING NUMBER TITLE: DN BY **RC-FFEM** FULL FENCE MIDDLE END BLOCK ΑP

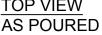
CONCRETE:

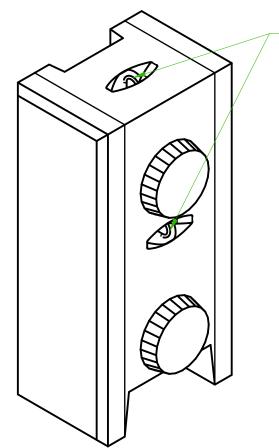
WEIGHT: 1575 LBS VOLUME: 0.286 m<sup>3</sup>

CONCRETE MIX DESIGN: MD-31

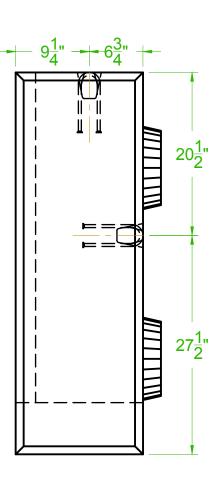
EXT. FINISH: REFER TO PROD. SCHEDULE



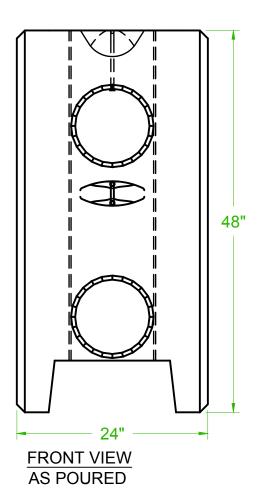




(2) R-ANCHORS 3/8" x 7" **RECESSED WITH PLUG** 



LEFT VIEW AS POURED



ISOMETRIC VIEW AS POURED

**CONCRETE**:

WEIGHT: 1370 LBS VOLUME: 0.259 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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VIEW LOOKING FROM OUTSIDE OF BUILDING

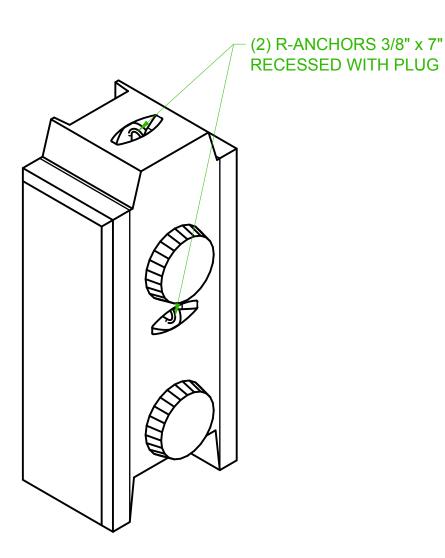
THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

).	FILE# ####-##	CLIENT:
	REV DATE COMMENTS	PROJECT:

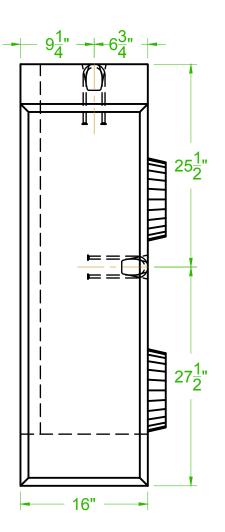
JAN 25/17 PRODUCTION

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

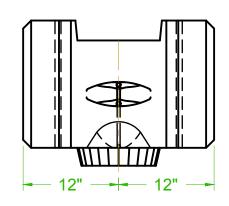
HY-GRADE DRAWING NUMBER DN BY **RC-FFFEM** FULL FENCE MIDDLE FLAT END BLOCK ΑP



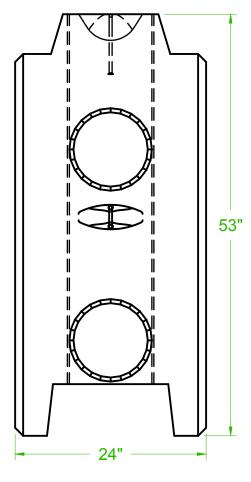




LEFT VIEW AS POURED



TOP VIEW AS POURED



FRONT VIEW AS POURED

WEIGHT: 1448 LBS VOLUME: 0.273 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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VIEW LOOKING FROM OUTSIDE OF BUILDING

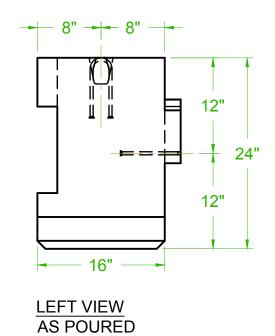
THE TOLERANCES FOR THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

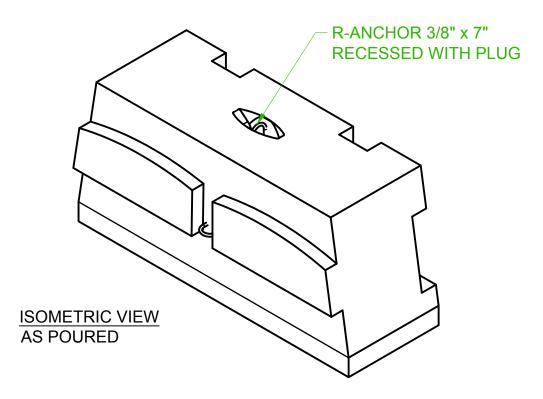
FILE# ####-##	CLIENT:	
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	HY-

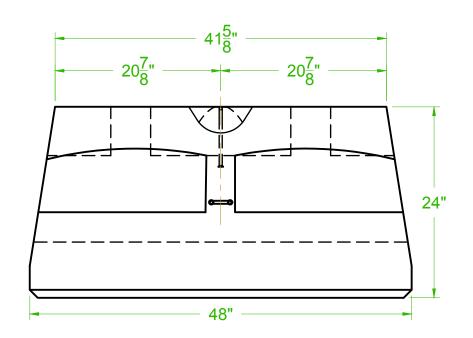
TITLE:

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

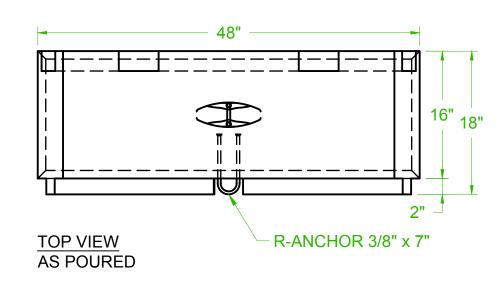
DRAWING NUMBER DN BY RC-FFM FULL FENCE MIDDLE BLOCK ΑP







**FRONT VIEW** AS POURED



FULL MIDDLE BLOCK - 24"

**CONCRETE**:

WEIGHT: 1411 LBS VOLUME: 0.266 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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VIEW LOOKING FROM OUTSIDE OF

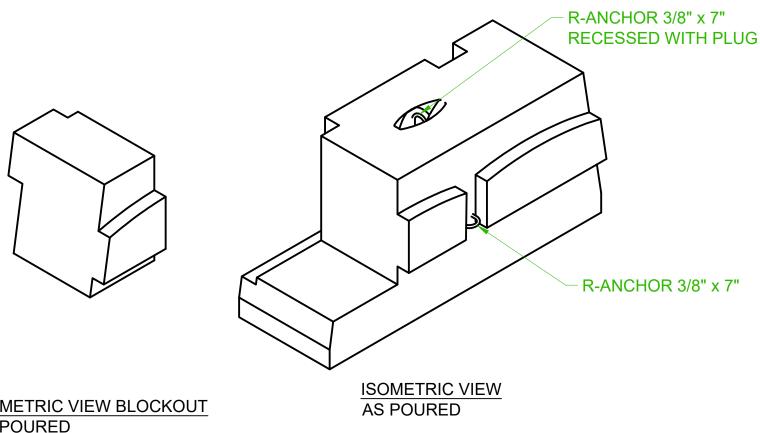
THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

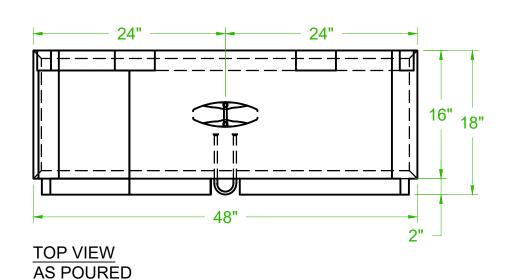
FILE# <b>####-##</b>	CLIENT:	
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	HY-C
	TITLE:	<u>DN BY</u>

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560 -GRADE

DRAWING NUMBER

RC-FM24

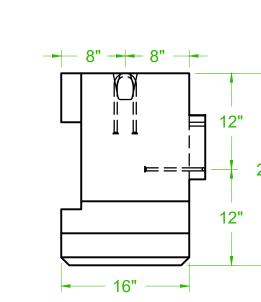


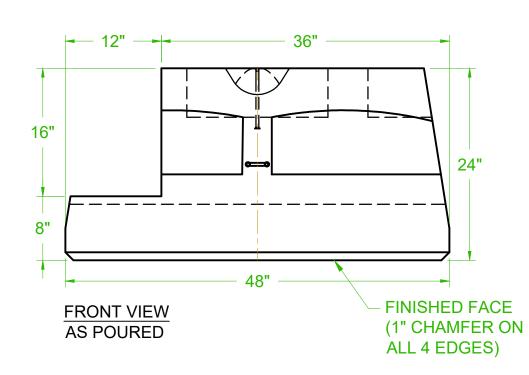


ISOMETRIC VIEW BLOCKOUT AS POURED

16'

16"





LEFT VIEW BLOCKOUT AS POURED

 $-13\frac{1}{2}$ "

FRONT VIEW BLOCKOUT AS POURED

LEFT VIEW AS POURED

**CONCRETE:** 

WEIGHT: 1215 LBS VOLUME: 0.237 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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## NOTE: • ALL MEASUREMENTS ARE

IN INCHES UNLESS OTHERWISE INDICATED.

#### VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR THE PRECAST CONCRETE
WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12

### FILE# ####-##

REV DATE JAN 25/17 PRODUCTION JAN 3/19 REVISED LIFTER LOCATIONS CLIENT: PROJECT: STANDARD RECON BLOCKS

HY-GRADE

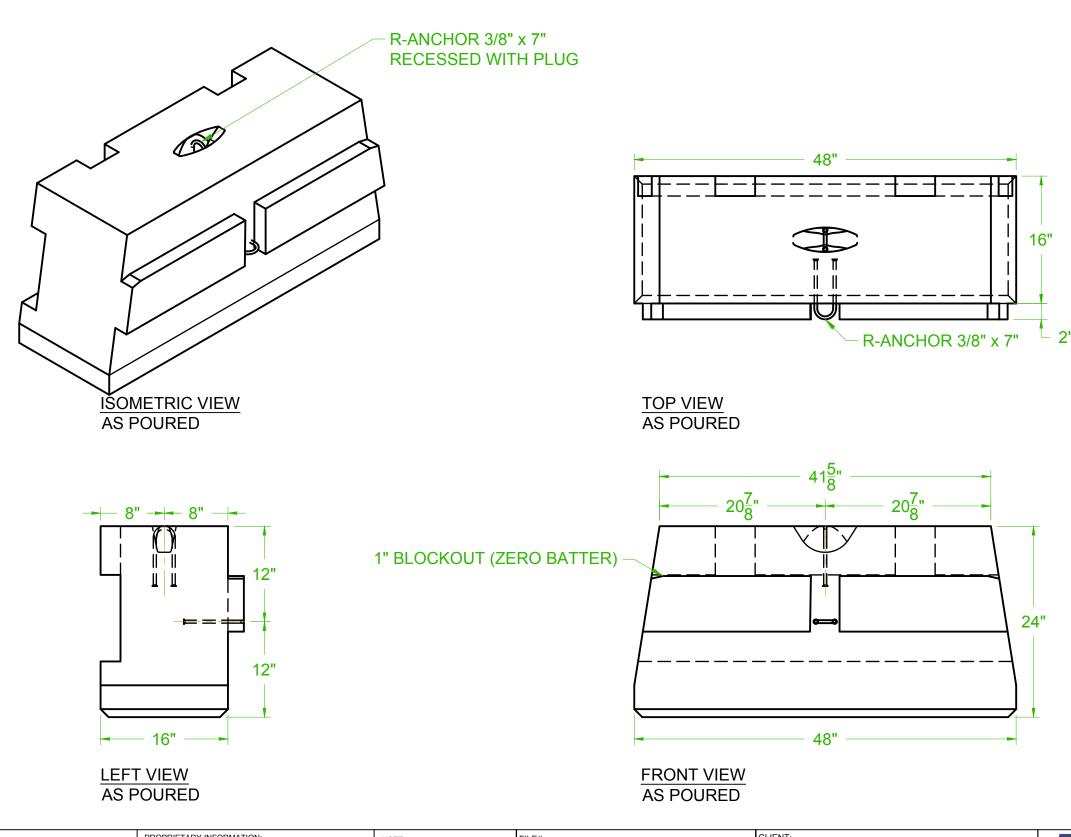
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

FULL MIDDLE BLOCK - 24" FITTING

ΑP

RC-FM24F

DRAWING NUMBER



WEIGHT: 1411 LBS VOLUME: 0.266 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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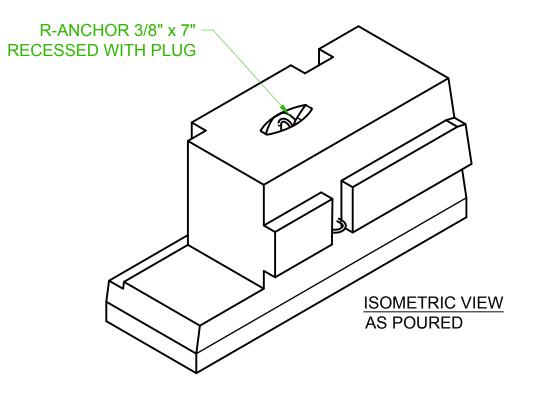
VIEW LOOKING FROM OUTSIDE OF

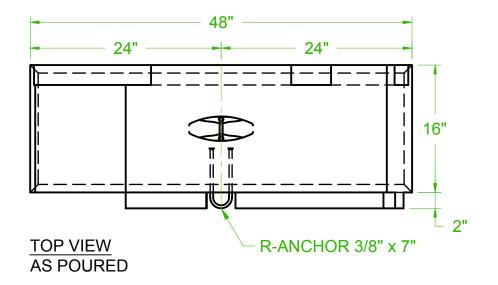
THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

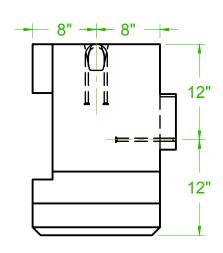
FILE#	CLIENT:	
####-##		
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	
U JAN 20/17 PRODUCTION		HY

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560 Y-GRADE

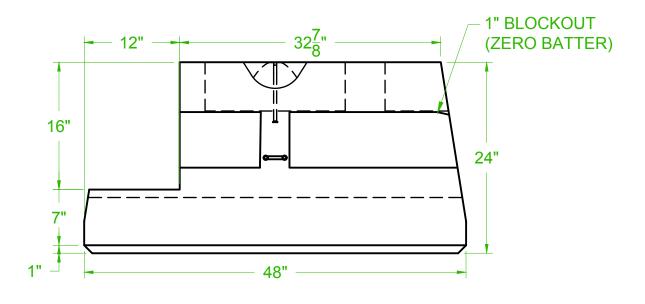
DRAWING NUMBER DN BY FULL MIDDLE BLOCK (ZERO BATTER) - 24" RC-FM24Z







**LEFT VIEW** AS POURED



FITTING)

**CONCRETE**:

WEIGHT: 1220 LBS VOLUME: 0.230 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

#### PROPRIETARY INFORMATION:

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# VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE# ####-##	CLIENT:	
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	L

FRONT VIEW

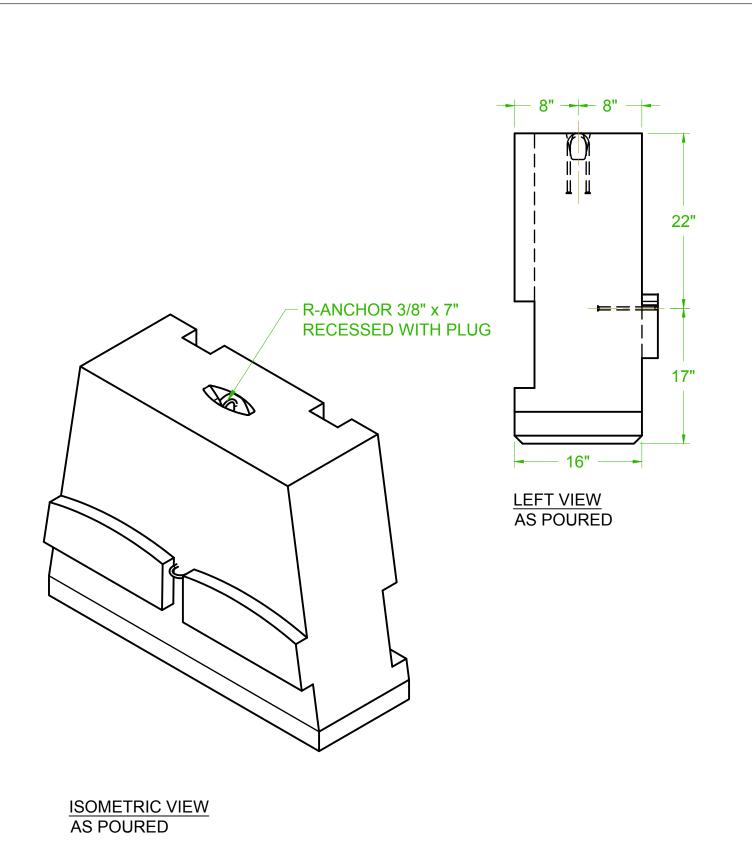
AS POURED

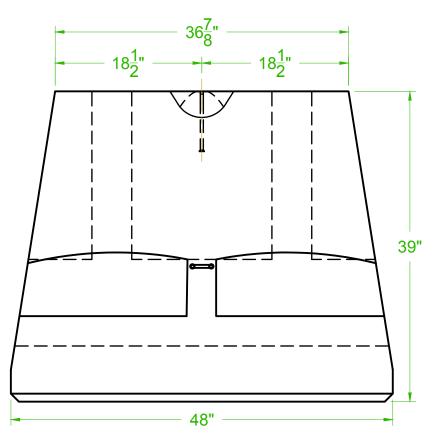
HY-GRADE

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

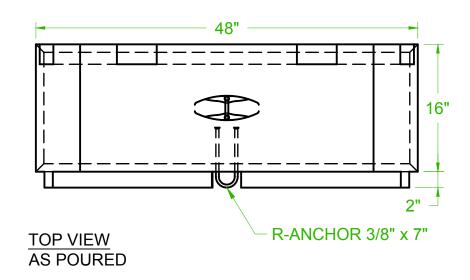
DRAWING NUMBER RC-FM24ZF ΑP

FULL MIDDLE BLOCK - 24" (ZERO BATTER





**FRONT VIEW** AS POURED



FULL MIDDLE BLOCK - 39"

## **CONCRETE**:

WEIGHT: 2201 LBS VOLUME: 0.415 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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# VIEW LOOKING FROM OUTSIDE OF BUILDING

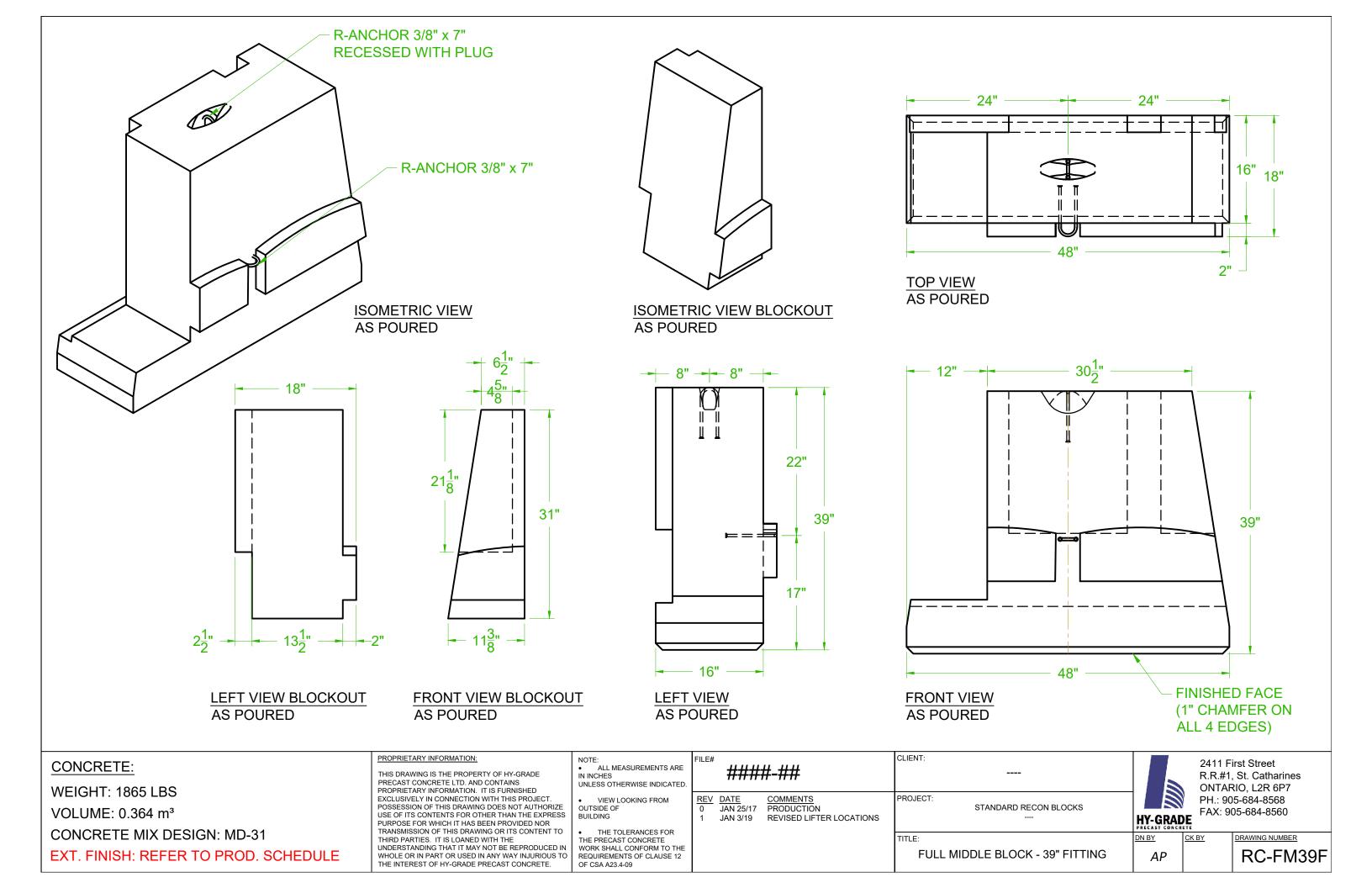
• THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

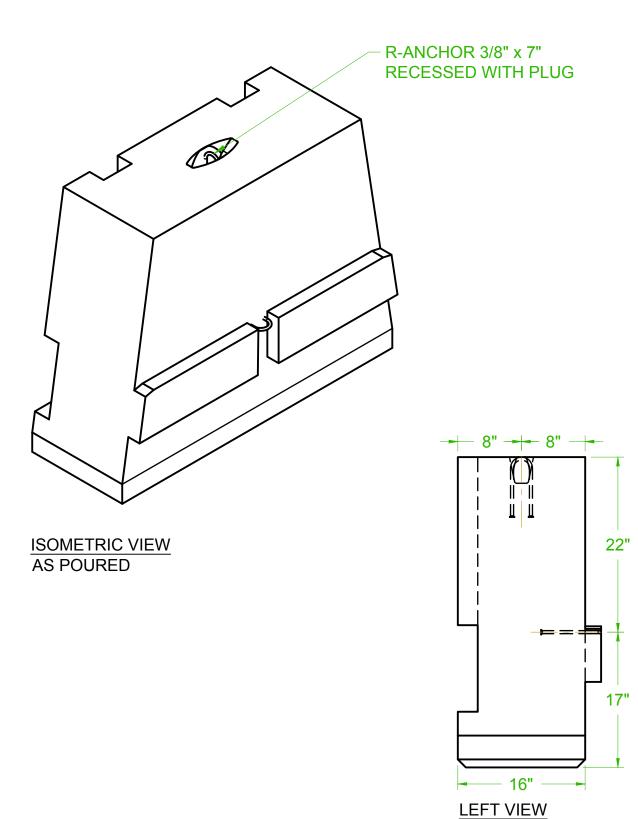
FILE# ####-##	CLIENT:	- 1
REV DATE COMMENTS PRODUCTION	PROJECT:	
	TITLE:	DN BY

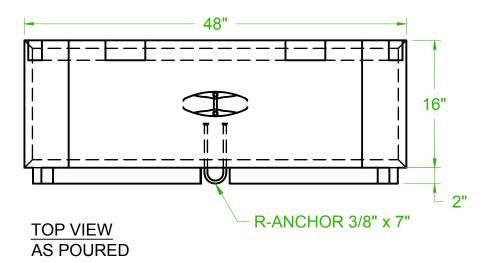
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 RADE PH.: 905-684-8568 FAX: 905-684-8560

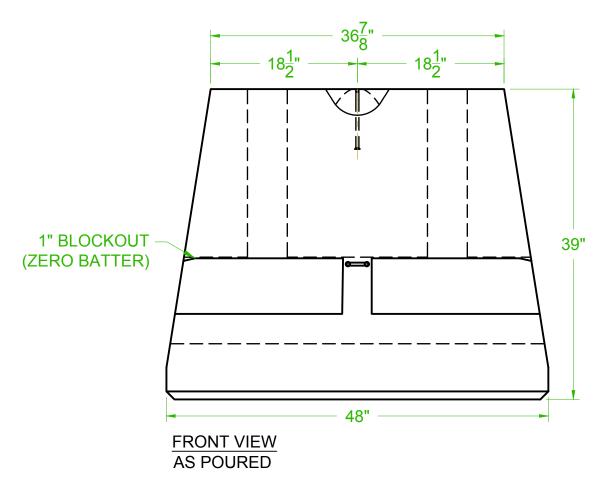
DRAWING NUMBER ΑP

RC-FM39









WEIGHT: 2201 LBS VOLUME: 0.415 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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AS POURED

 ALL MEASUREMENTS ARE IN INCHES UNLESS OTHERWISE INDICATED.

VIEW LOOKING FROM OUTSIDE OF

• THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

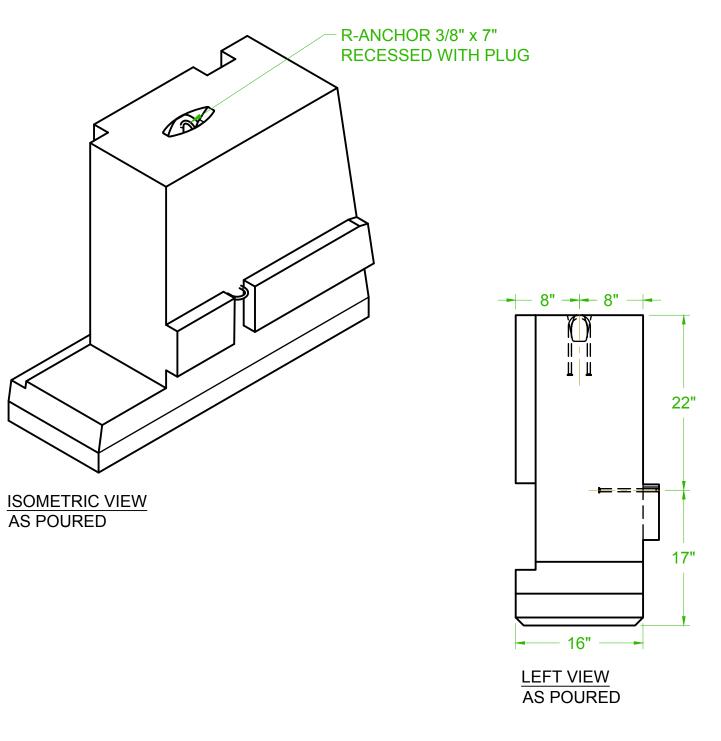
FILE# ####-##	CLIENT:	
REV DATE COMMENTS PRODUCTION	PROJECT:	НУ-
	TITI F:	DN BY

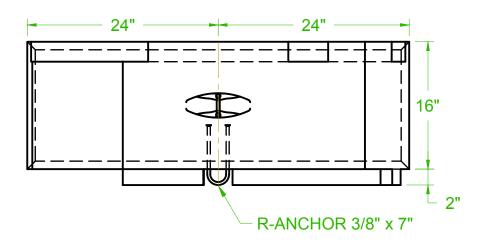
FULL MIDDLE BLOCK (ZERO BATTER) - 39"

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560 GRADE

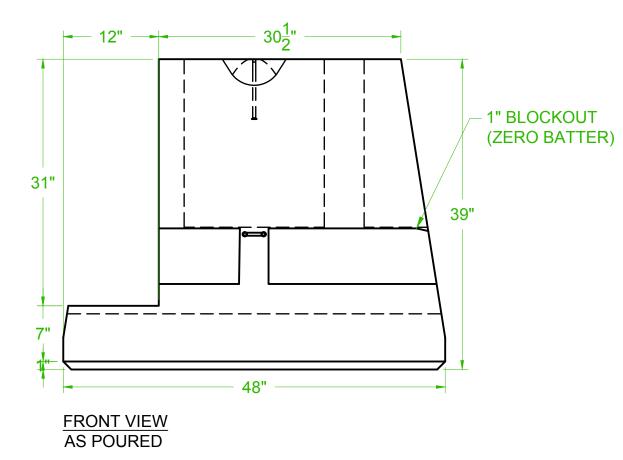
DRAWING NUMBER

RC-FM39Z





### **TOP VIEW** AS POURED



CONCRETE:

WEIGHT: 1853 LBS VOLUME: 0.350 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

≣ D.	FILE# ####-##	CLIENT:
	REV DATE COMMENTS PRODUCTION	PROJECT:

FULL MIDDLE BLOCK - 39" (ZERO BATTER

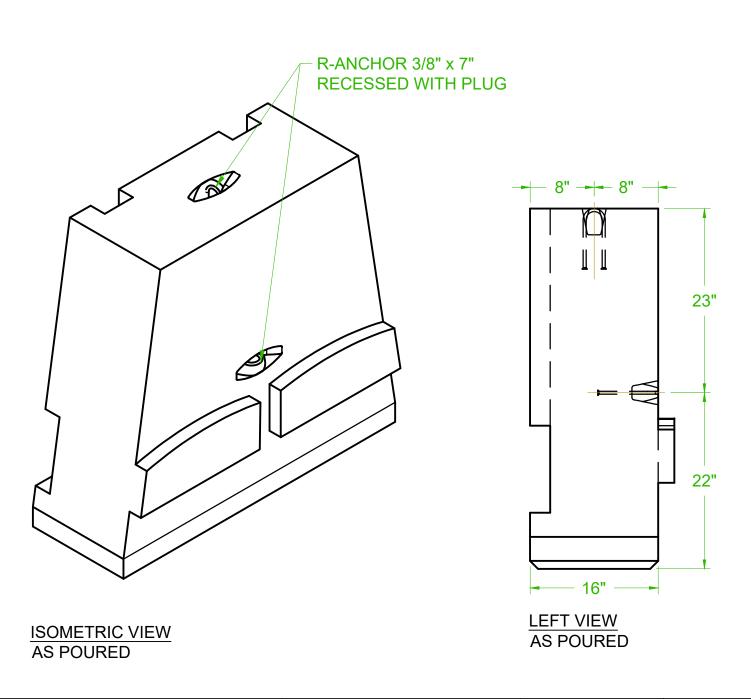
FITTING)

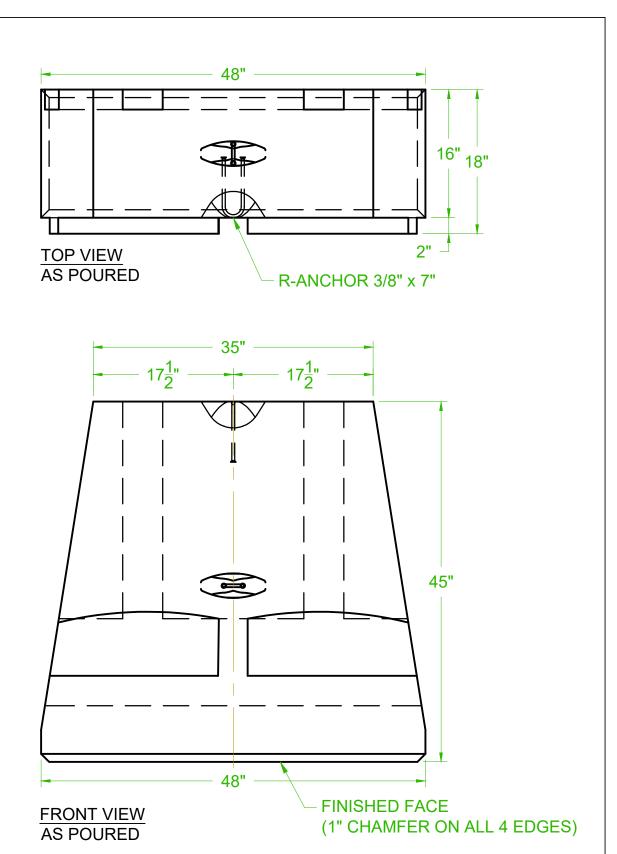
HY-GRADE

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

ΑP

DRAWING NUMBER RC-FM39ZF





WEIGHT: 2491 LBS VOLUME: 0.470 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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 VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR THE PRECAST CONCRETE
WORK SHALL CONFORM TO THE
REQUIREMENTS OF CLAUSE 12

FILE# ####-##

REV DATE COMMENTS PRODUCTION JAN 3/19

REVISED LIFTER LOCATIONS

CLIENT:

PROJECT: STANDARD RECON BLOCKS

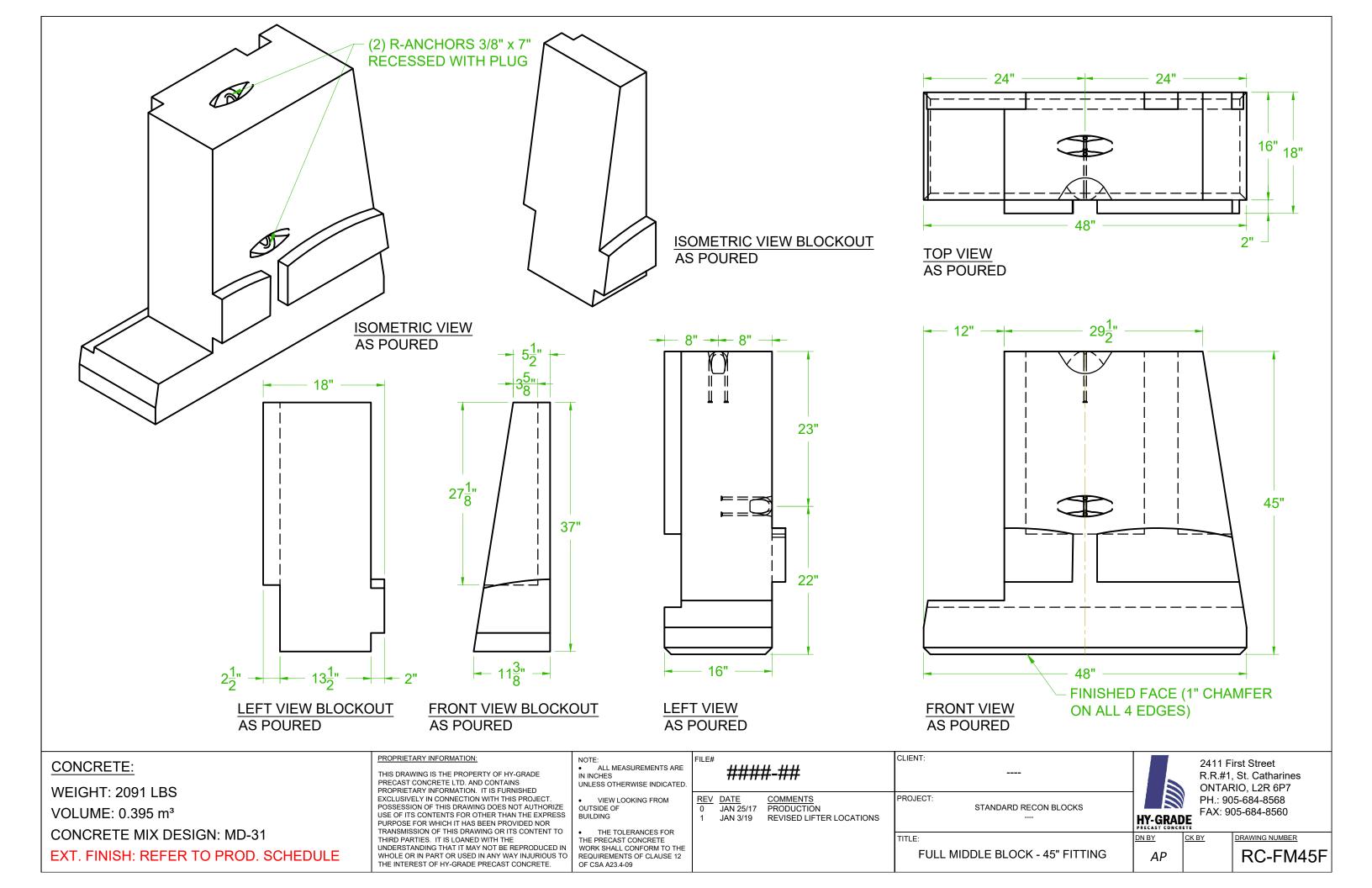
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

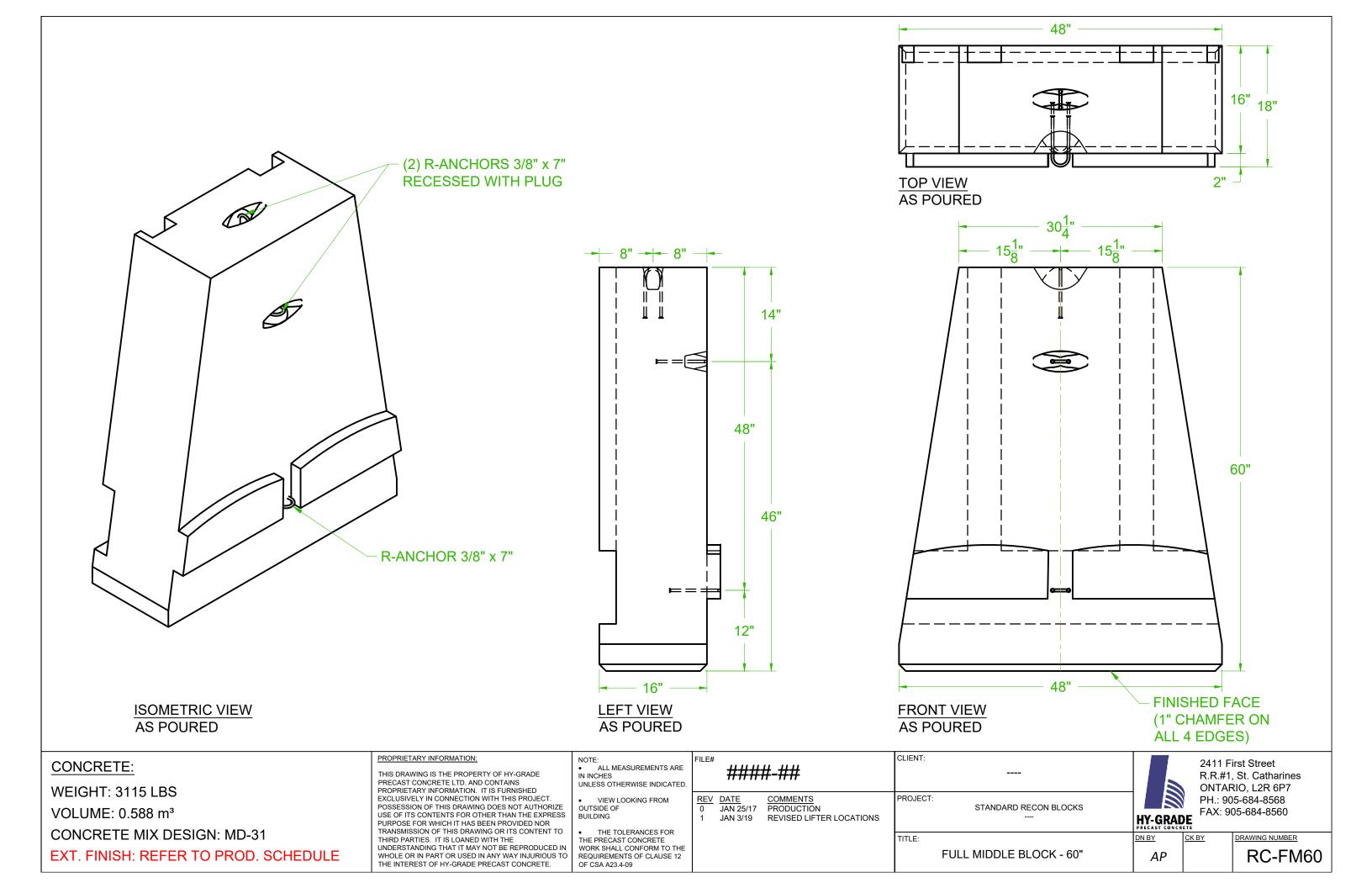
**FULL MIDDLE BLOCK - 45"** 

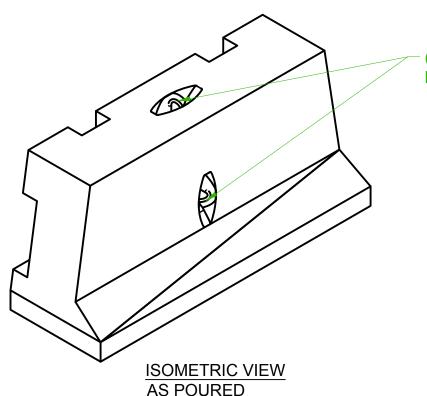
HY-GRADE

DRAWING NUMBER

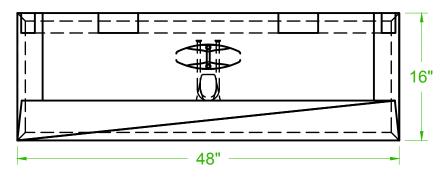
RC-FM45



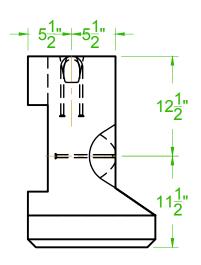




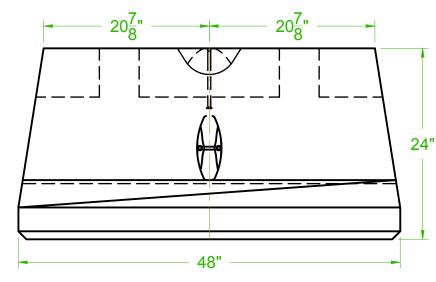
(2) R-ANCHORS 3/8" x 7" **RECESSED WITH PLUG** 



**TOP VIEW** AS POURED



### LEFT VIEW AS POURED



FRONT VIEW AS POURED

**CONCRETE**:

WEIGHT: 971 LBS VOLUME: 0.183 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

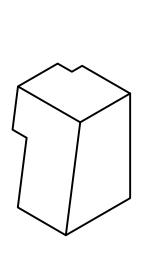
FILE# ####-##	CLIENT:	
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	H

TITLE:

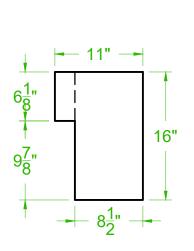
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560 HY-GRADE

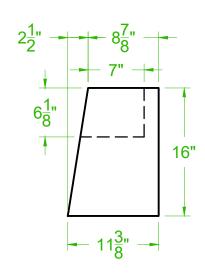
DRAWING NUMBER RC-FT24

DN BY **FULL TOP BLOCK** ΑP



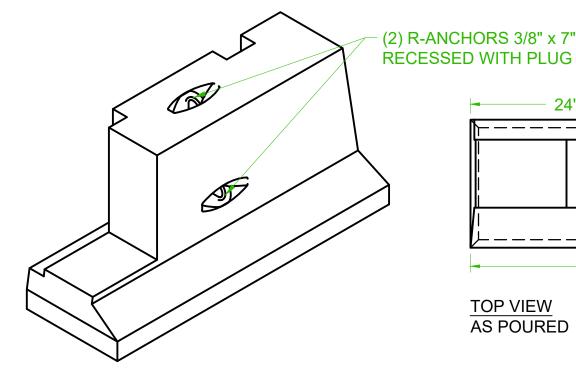
ISOMETRIC VIEW BLOCKOUT AS POURED



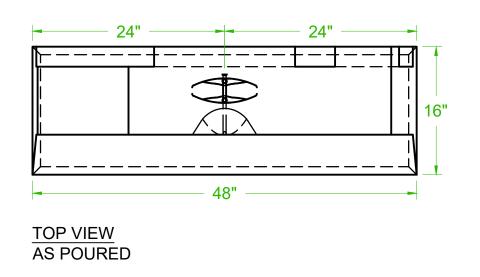


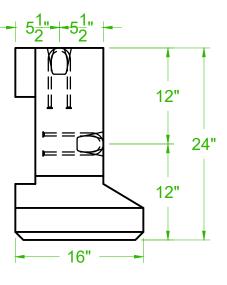
LEFT VIEW BLOCKOUT AS POURED

FRONT VIEW BLOCKOUT AS POURED

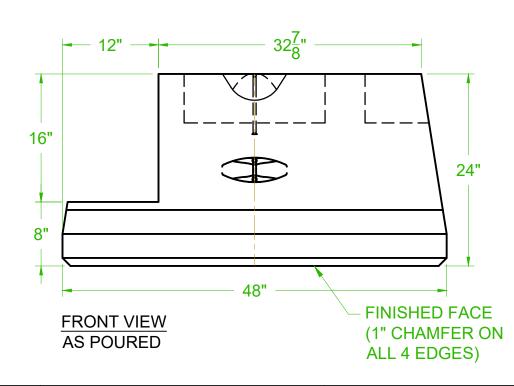


ISOMETRIC VIEW **AS POURED** 









**CONCRETE:** 

WEIGHT: 862 LBS VOLUME: 0.168 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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- VIEW LOOKING FROM OUTSIDE OF BUILDING
- THE TOLERANCES FOR THE PRECAST CONCRETE
  WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE# ####-##

REV DATE JAN 25/17

PRODUCTION JAN 3/19 REVISED LIFTER LOCATIONS CLIENT:

PROJECT: STANDARD RECON BLOCKS

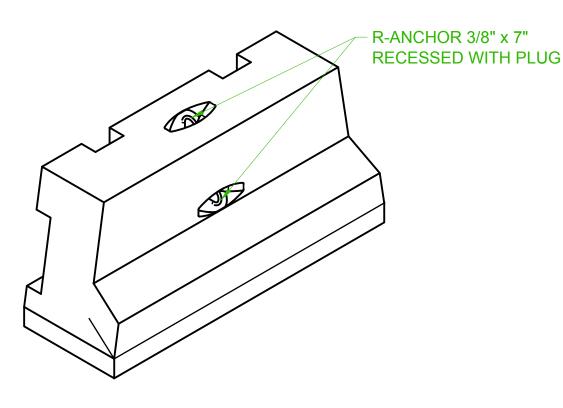


2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

FULL TOP BLOCK - 24" FITTING

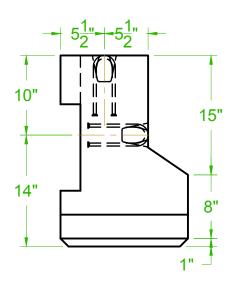
ΑP

DRAWING NUMBER RC-FT24F

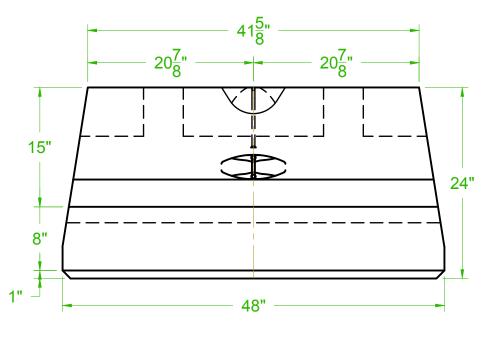


16" **TOP VIEW** AS POURED

ISOMETRIC VIEW AS POURED







**FRONT VIEW AS POURED** 

WEIGHT: 1126 LBS VOLUME: 0.212 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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IN INCHES UNLESS OTHERWISE INDICATED.

# VIEW LOOKING FROM OUTSIDE OF BUILDING

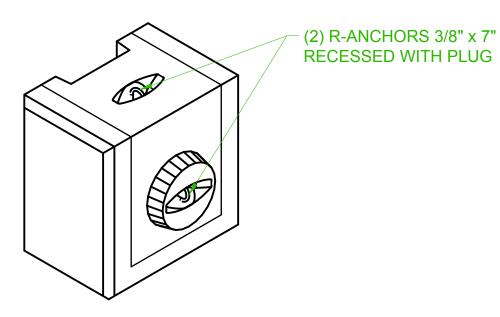
THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE# ####-##	CLIENT:	
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	HY-G
	TITLE:	DN BY

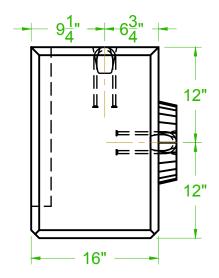
TOP BLOCK - 24" SPECIAL

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560 IY-GRADE

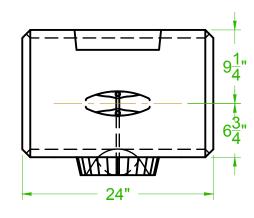
DRAWING NUMBER RC-FT24S ΑP



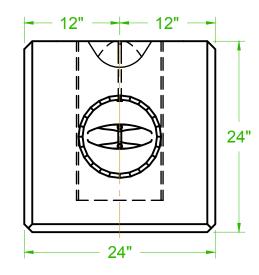
# $\frac{\mathsf{ISOMETRIC}\;\mathsf{VIEW}}{\mathsf{AS}\;\mathsf{POURED}}$



LEFT VIEW AS POURED



TOP VIEW AS POURED



HALF FENCE MIDDLE FLAT END BLOCK

# FRONT VIEW AS POURED

**CONCRETE**:

WEIGHT: 746 LBS VOLUME: 0.141 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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 VIEW LOOKING FROM OUTSIDE OF

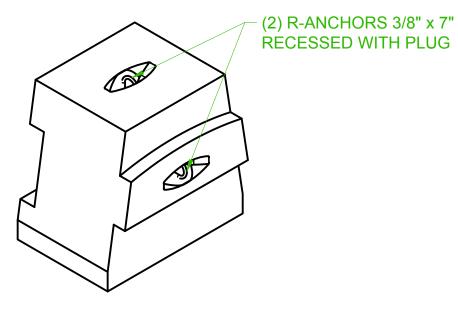
 THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE#	CLIENT:	
####-##		
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	
		HY-
1		

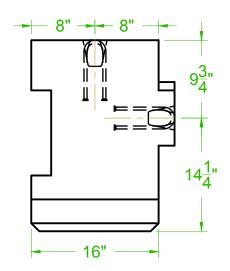
2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

DN BY CK BY DRAWING NUMBER

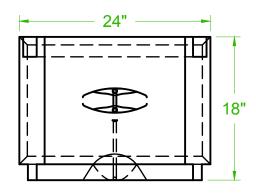
AP RC-HFEM



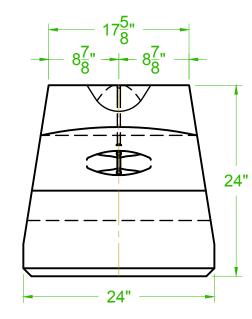




LEFT VIEW AS POURED



# TOP VIEW AS POURED



FRONT VIEW AS POURED

**CONCRETE**:

WEIGHT: 662 LBS VOLUME: 0.125 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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NOTE:

• ALL MEASUREMENTS ARE
IN INCHES
UNLESS OTHERWISE INDICATED.

VIEW LOOKING FROM
OUTSIDE OF
BUILDING

 THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE# ####-##	CLIENT:	
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	

2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

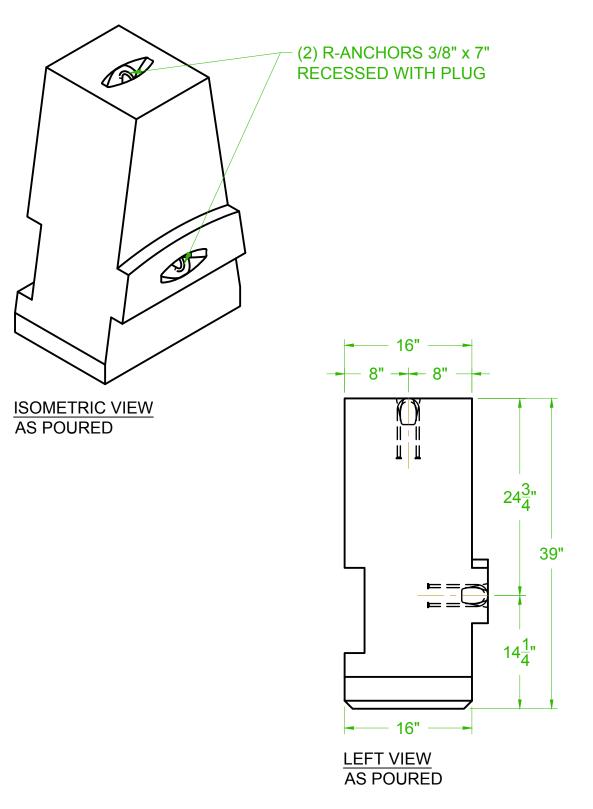
CK BY DRAWING NUMBER

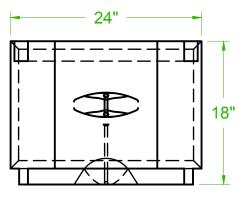
HALF MIDDLE BLOCK - 24"

AP

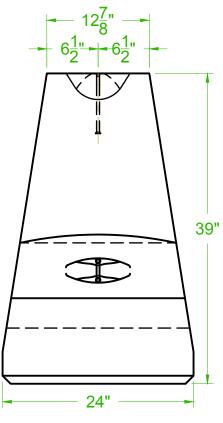
RC-HM24

DN BY





TOP VIEW AS POURED



FRONT VIEW AS POURED

WEIGHT: 967 LBS VOLUME: 0.183 m<sup>3</sup>

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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 VIEW LOOKING FROM OUTSIDE OF BUILDING

 THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

####-## ####-##	CLIENT:	
REV DATE COMMENTS 0 JAN 25/17 PRODUCTION	PROJECT:	HY

TITLE:

2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

HY-GRADE
PRECAST CONCRETE

DN BY

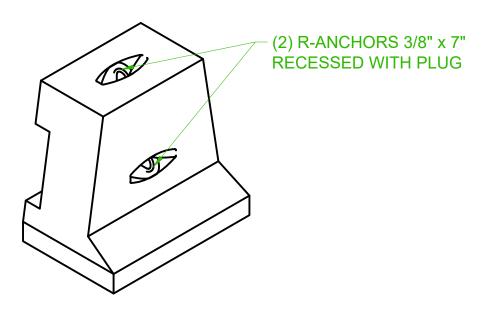
CK BY

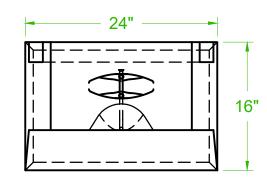
DRAWING NUMBER

HALF MIDDLE BLOCK - 39"

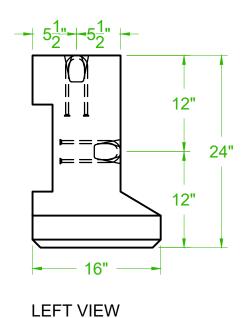
DN BY
AP

CK BY
DRAWING NUMBER
RC-HM39

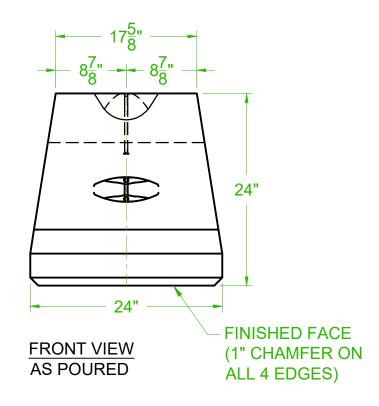




# ISOMETRIC VIEW AS POURED



### TOP VIEW AS POURED



## CONCRETE:

WEIGHT: 467 LBS VOLUME: 0.091 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

#### PROPRIETARY INFORMATION:

AS POURED

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NOTE:

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IN INCHES

UNLESS OTHERWISE INDICATED.

- VIEW LOOKING FROM OUTSIDE OF BUILDING
- THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA 423 4.09

# FILE# ####-##

REV DATE COMMENTS
0 JAN 25/17 PRODUCTION
1 JAN 3/19 REVISED LIFTE

7 PRODUCTION REVISED LIFTER LOCATIONS CLIENT:

PROJECT:

OJECT:
STANDARD RECON BLOCKS
----

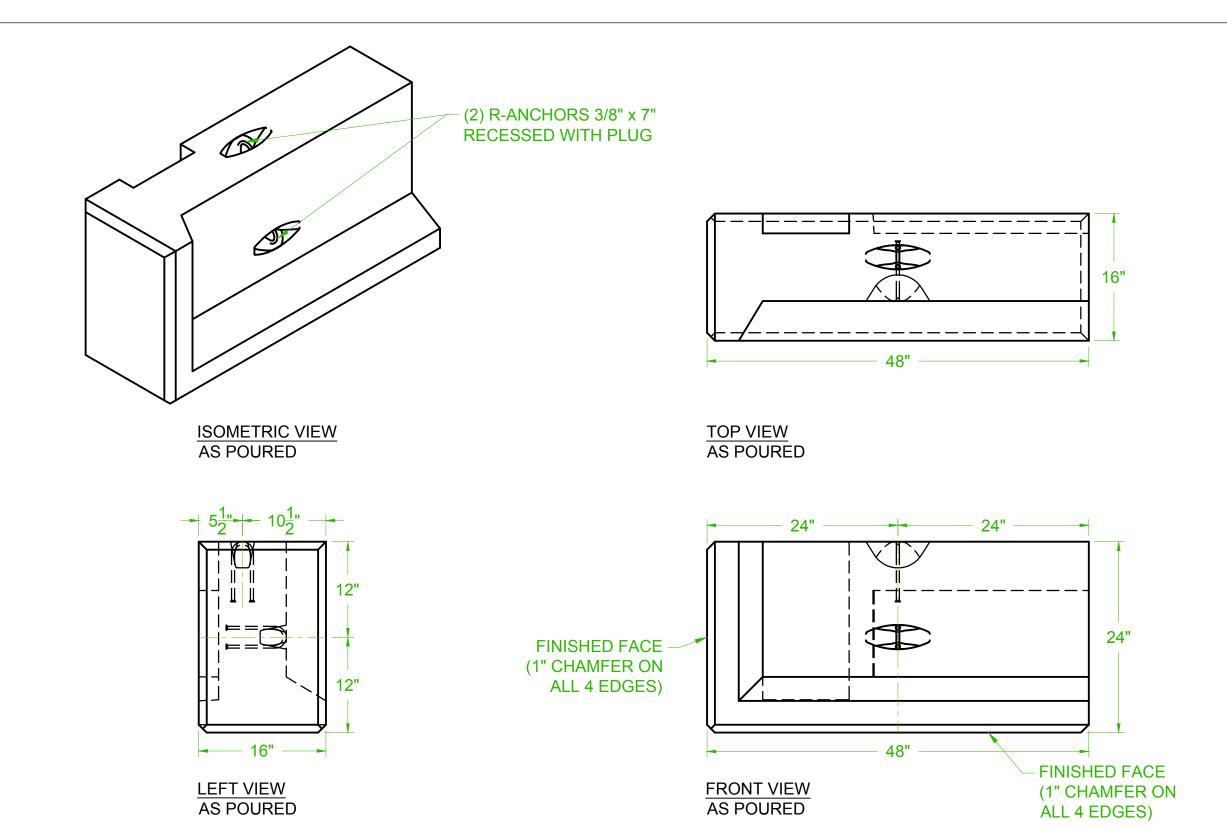
HY-GRADE PRECAST CONCRETE

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

HALF TOP BLOCK - 24"

AP

RC-HT24



WEIGHT: 1103 LBS VOLUME: 0.208 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

#### PROPRIETARY INFORMATION:

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THE INTEREST OF HY-GRADE PRECAST CONCRETE.

 ALL MEASUREMENTS ARE IN INCHES UNLESS OTHERWISE INDICATED

VIEW LOOKING FROM OUTSIDE OF

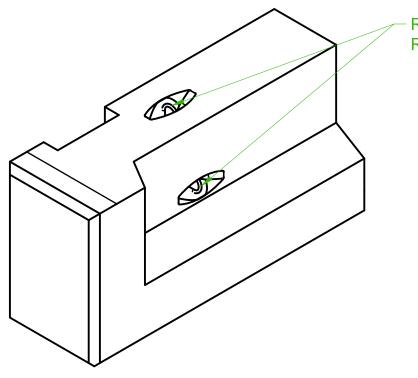
THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

RE ED.	FILE# ####-##	CLIENT:	
	REV DATE COMMENTS 1 JAN 25/17 PRODUCTION	PROJECT: STANDARD RECON BLOCKS	HY

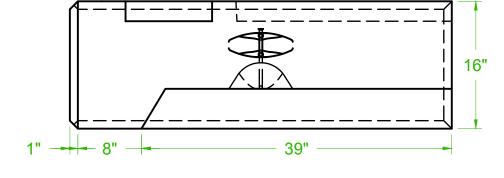
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560 Y-GRADE

DN BY LEFT CORNER TOP BLOCK ΑP

DRAWING NUMBER RC-LCT

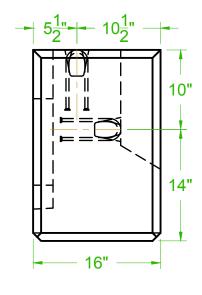


R-ANCHOR 3/8" x 7" **RECESSED WITH PLUG** 



### ISOMETRIC VIEW AS POURED

**TOP VIEW** AS POURED



24" 24" 15" 48"

LEFT VIEW AS POURED

FRONT VIEW AS POURED

**CONCRETE**:

WEIGHT: 1254 LBS VOLUME: 0.237 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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IN INCHES
UNLESS OTHERWISE INDICATED.

VIEW LOOKING FROM OUTSIDE OF BUILDING

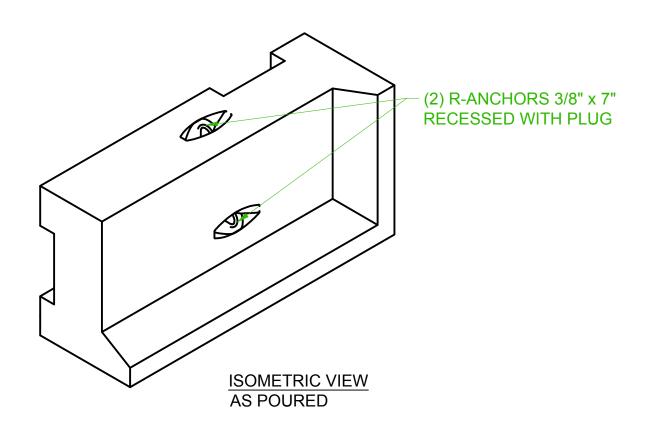
THE TOLERANCES FOR THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

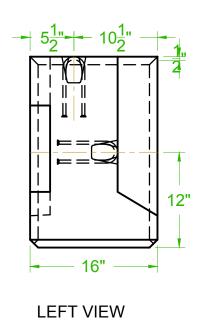
FILE# ####-##	CLIENT:	
REV DATE COMMENTS PRODUCTION	PROJECT:	HY

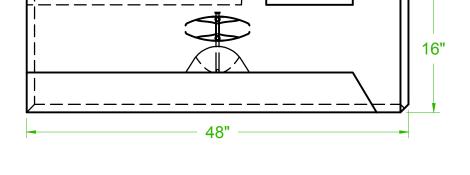
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

Y-GRADE DRAWING NUMBER

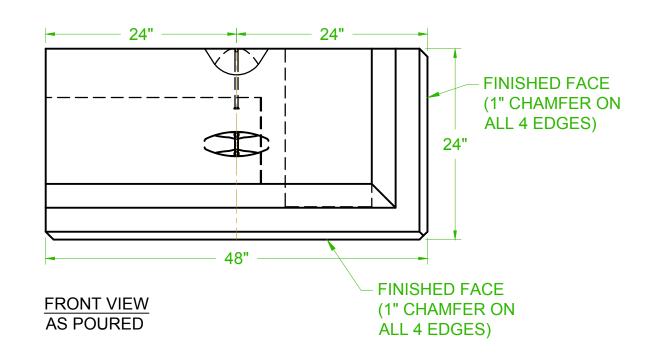
DN BY LEFT CORNER TOP BLOCK - SPECIAL **RC-LCTS** 







### **TOP VIEW** AS POURED



RC-RCT

**CONCRETE:** 

WEIGHT: 1103 LBS VOLUME: 0.208 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

AS POURED

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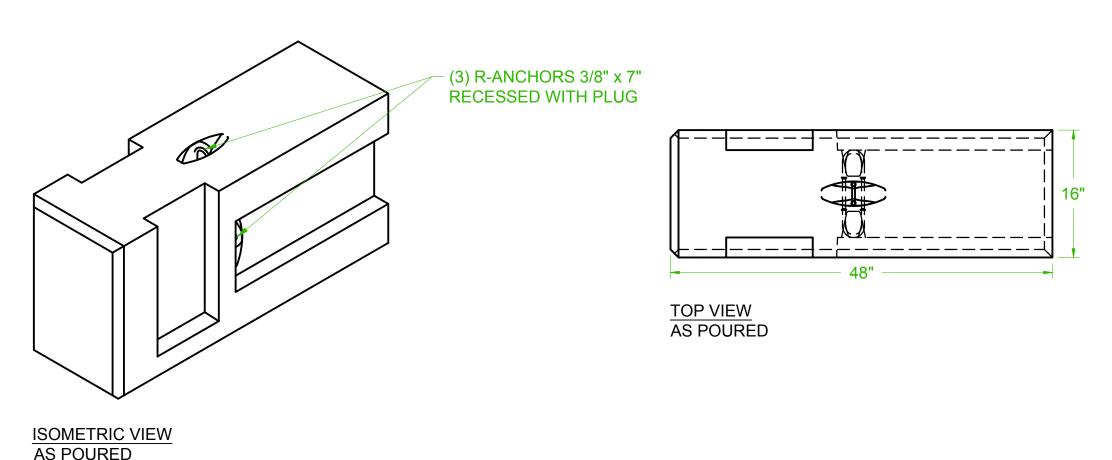
THE INTEREST OF HY-GRADE PRECAST CONCRETE.

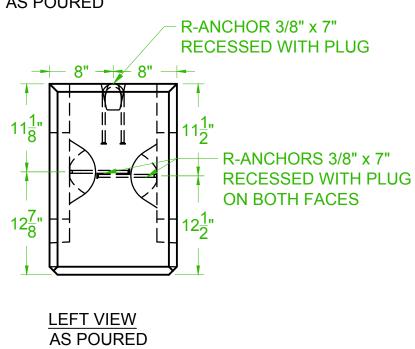
NOTE:
• ALL MEASUREMENTS ARE IN INCHES UNLESS OTHERWISE INDICATED.

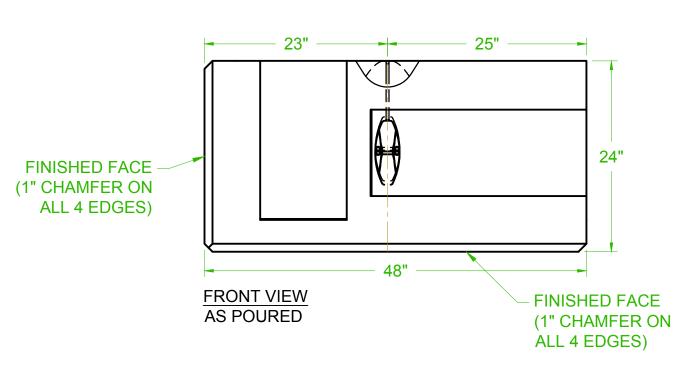
VIEW LOOKING FROM OUTSIDE OF BUILDING

THE TOLERANCES FOR THE IOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE# ####-##	CLIENT:		R.R.#1	2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7	
REV DATE COMMENTS PRODUCTION	PROJECT: STANDARD RECON BLOCKS	HY-GRAD	PH.: 90 FAX: 90	05-684-8568 05-684-8560	
	TITLE:	<u>DN BY</u>	CK BY	DRAWING NUMBER	
	RIGHT CORNER TOP BLOCK	AP		RC-RC	







WEIGHT: 1401 LBS VOLUME: 0.264 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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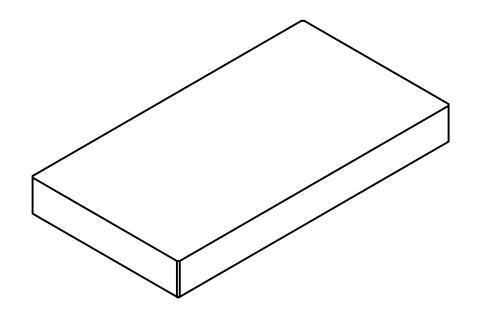
VIEW LOOKING FROM OUTSIDE OF

THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

	FILE#	CLIENT:	
RΕ	####-##		
ED.			
	REV DATE COMMENTS	PROJECT:	
	0 JAN 25/17 PRODUCTION	STANDARD RECON BLOCKS	
			HY

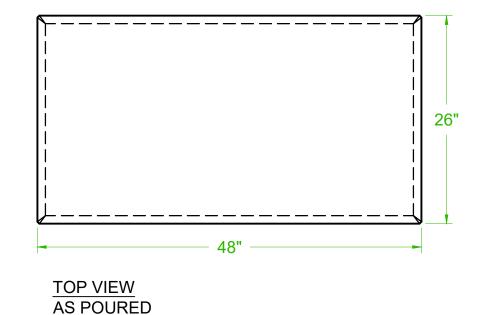
2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

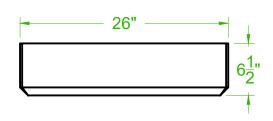
IY-GRADE DRAWING NUMBER DN BY REVERSIBLE CORNER BLOCK **RC-REV** ΑP



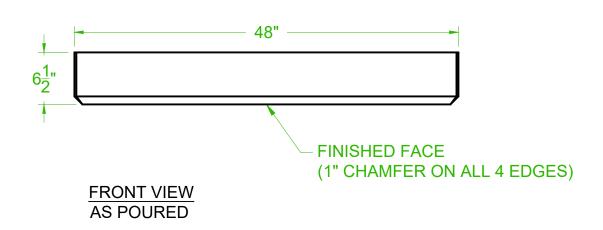
**ISOMETRIC VIEW** 

**AS POURED** 









CONCRETE:

WEIGHT: 698 LBS VOLUME: 0.132 m<sup>3</sup>

**CONCRETE MIX DESIGN: MD-31** 

EXT. FINISH: REFER TO PROD. SCHEDULE

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 VIEW LOOKING FROM OUTSIDE OF BUILDING

 THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA 423 4.09

FILE# ####-##

 
 REV 0
 DATE JAN 25/17
 COMMENTS PRODUCTION REVISED LIFTER LOCATIONS
 CLIENT:

PROJECT:

TITLE:

OJECT: STANDARD RECON BLOCKS HY-GRADE

2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560

STAIR TREAD

AP CK BY

RC-ST