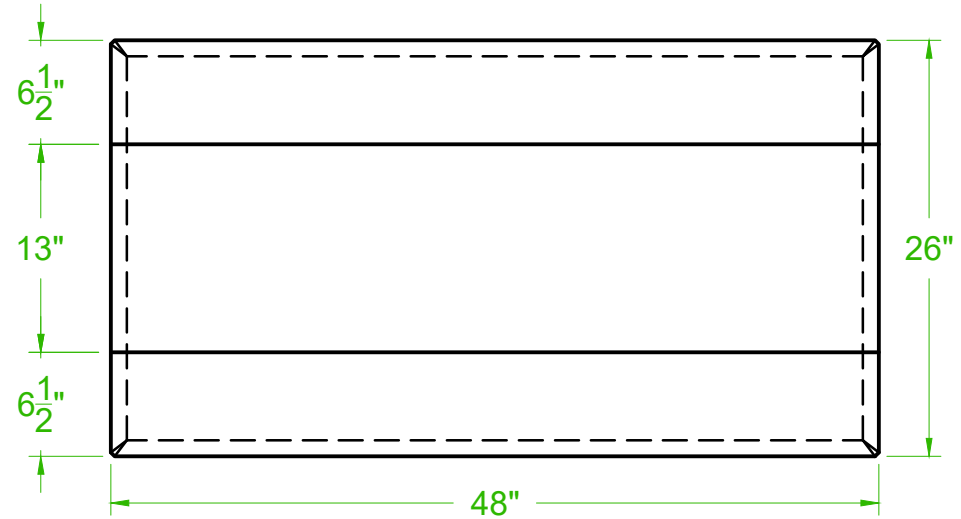
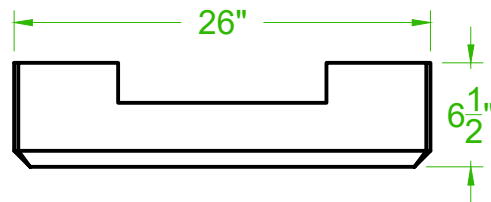


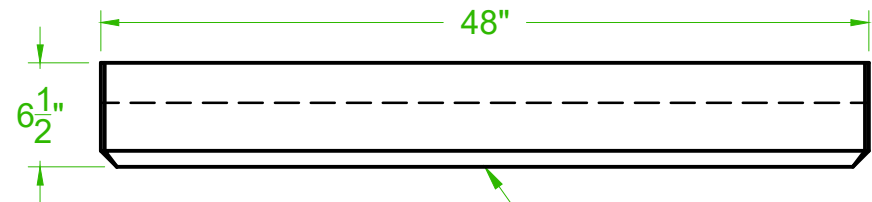
ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED



LEFT VIEW
AS POURED



FINISHED FACE
(1" CHAMFER ON ALL 4 EDGES)

FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 551 LBS

VOLUME: 0.104 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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- VIEW LOOKING FROM OUTSIDE OF BUILDING
- THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE#

####-##

REV

0 JAN 25/17
1 JAN 3/19

COMMENTS

PRODUCTION
REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

CAPSTONE



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

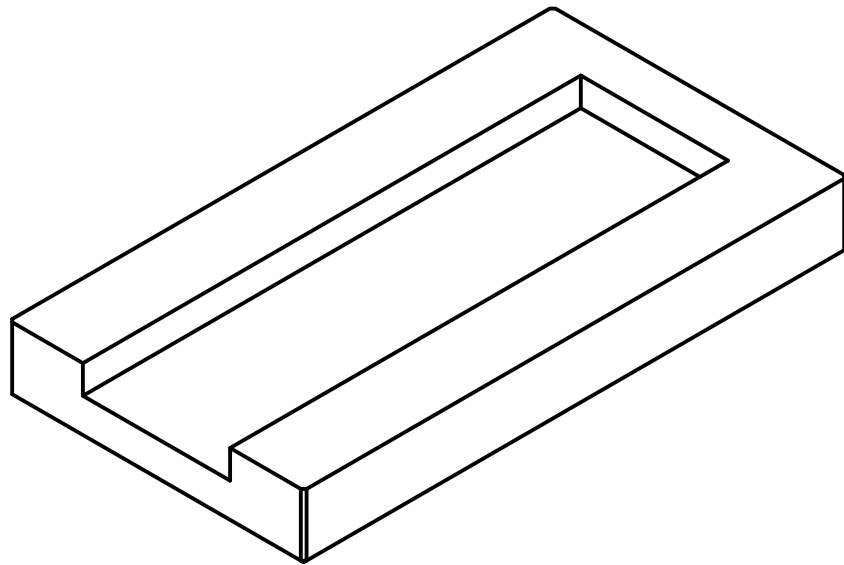
DN BY

AP

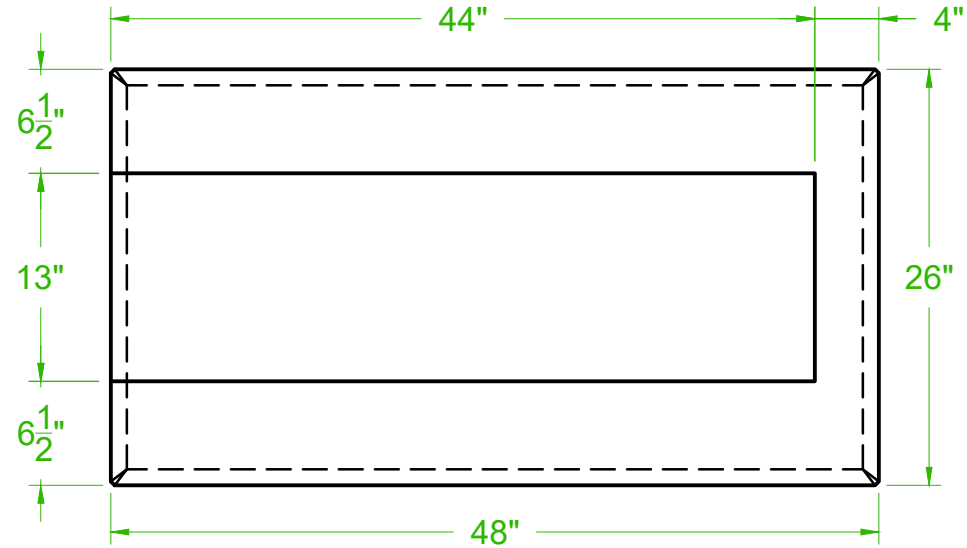
CK BY

DRAWING NUMBER

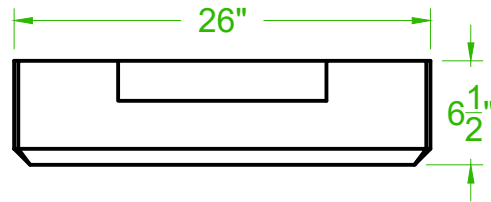
RC-CAP



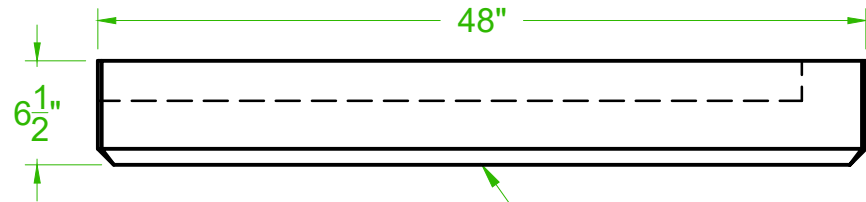
ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 573 LBS

VOLUME: 0.108 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV

DATE

COMMENTS

0

JAN 25/17

PRODUCTION

1

JAN 3/19

REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

END CAPSTONE



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

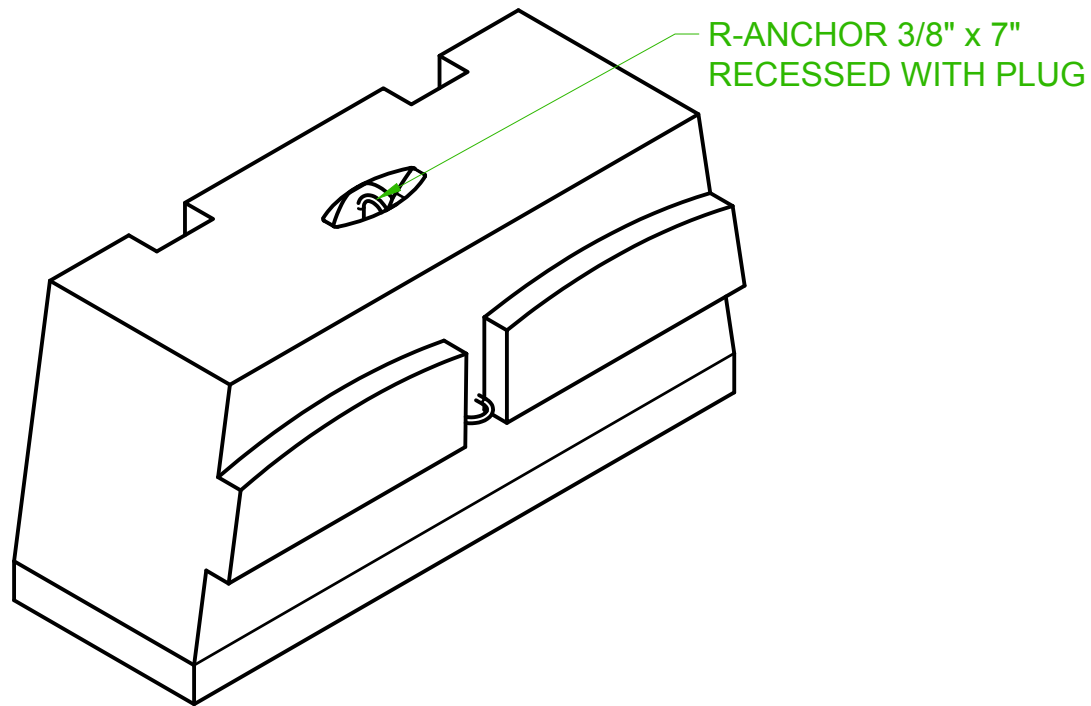
DN BY

AP

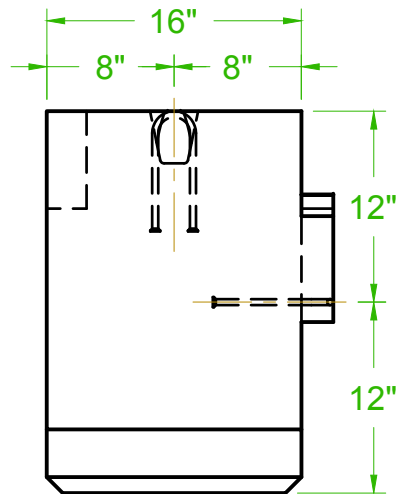
CK BY

DRAWING NUMBER

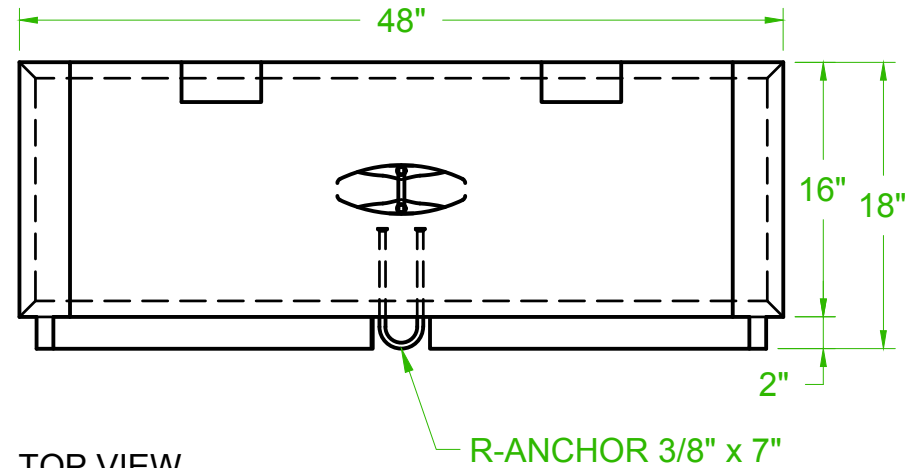
RC-ECAP



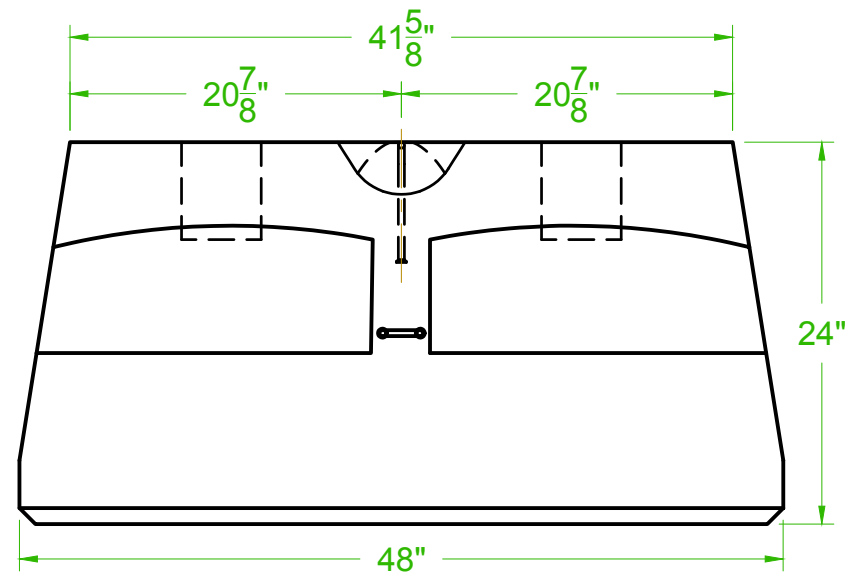
ISOMETRIC VIEW
AS POURED



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 1457 LBS

VOLUME: 0.0.275 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL BASE BLOCK - 24"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

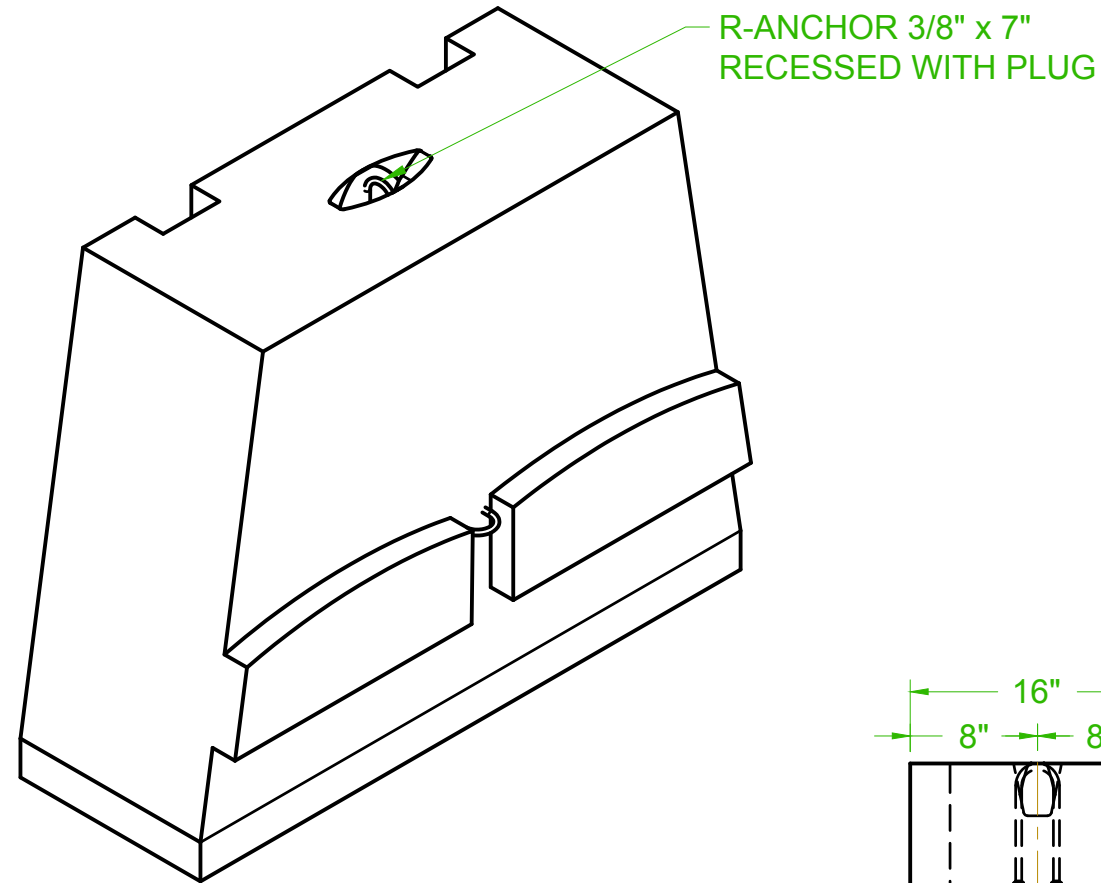
DN BY

AP

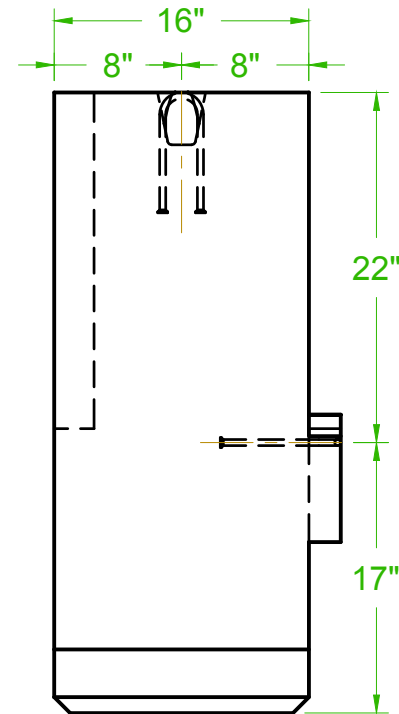
CK BY

DRAWING NUMBER

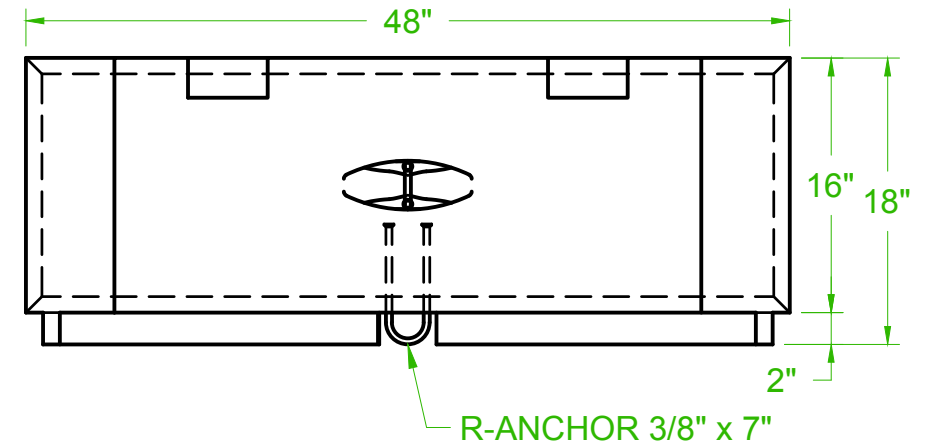
RC-FB24



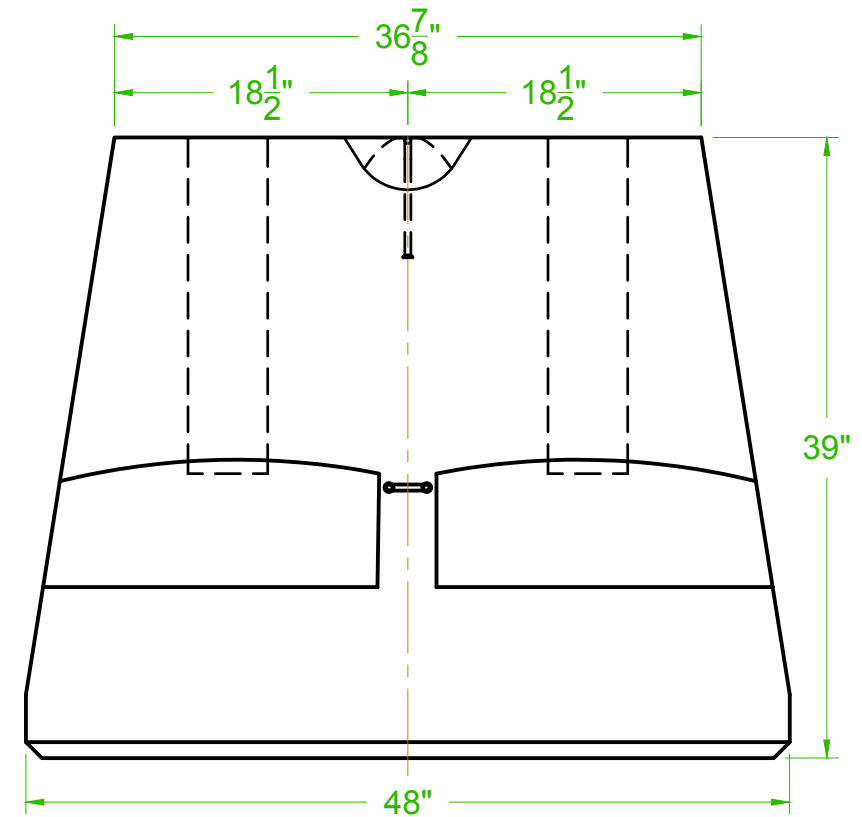
ISOMETRIC VIEW
AS POURED



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 2276 LBS

VOLUME: 0.430 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL BASE BLOCK - 39"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

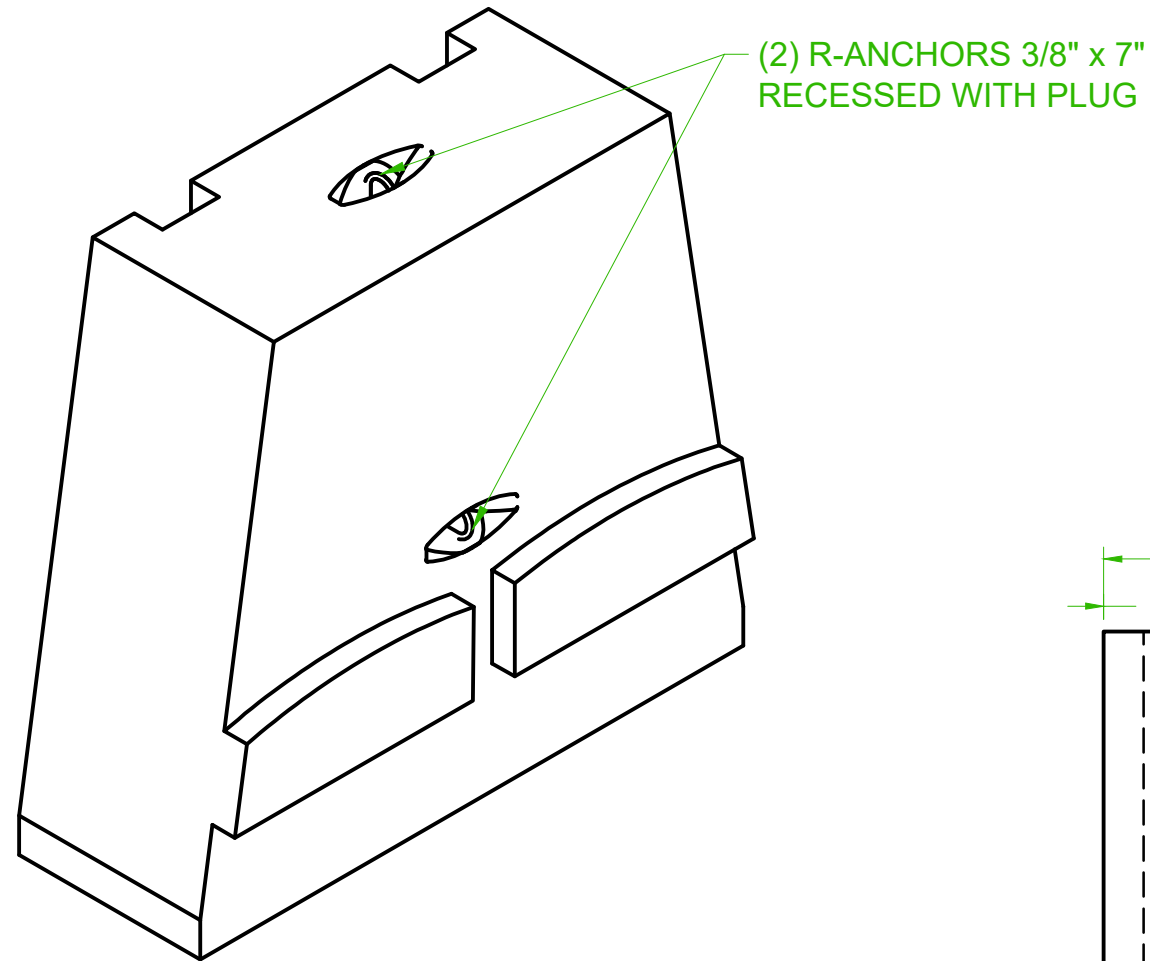
DN BY

AP

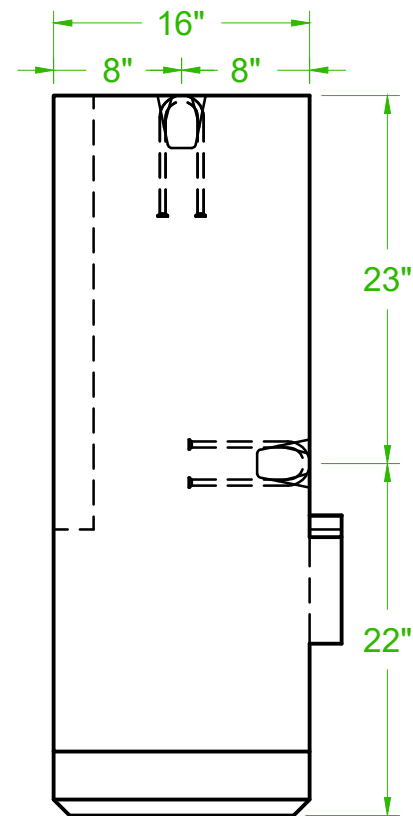
CK BY

DRAWING NUMBER

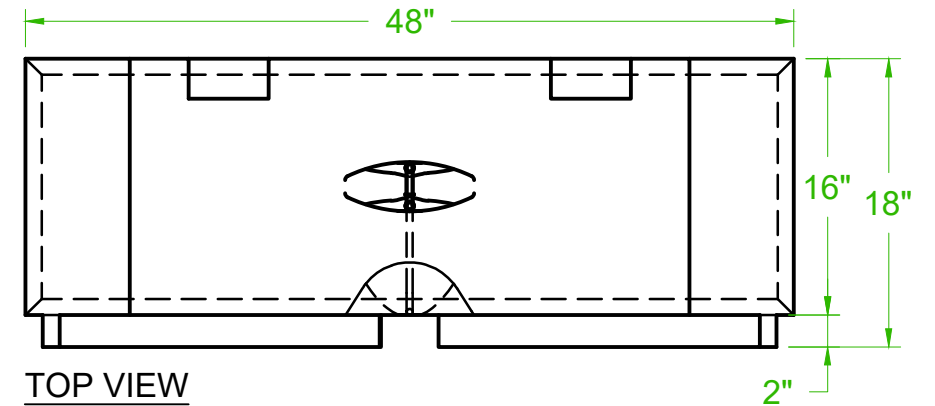
RC-FB39



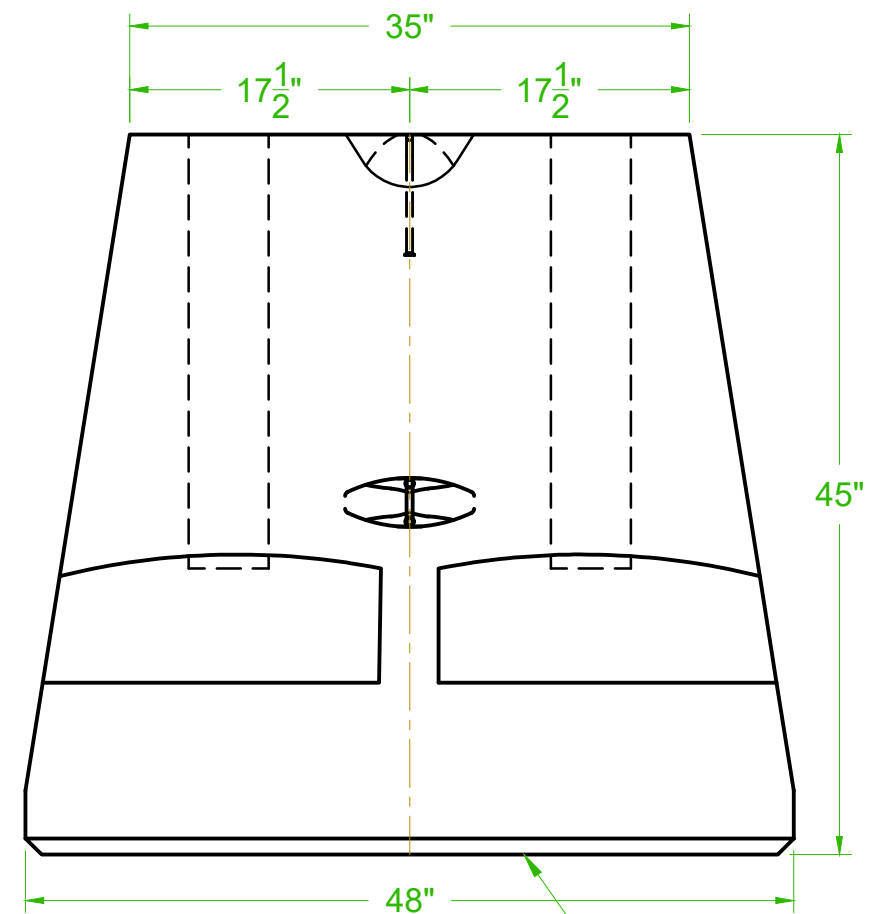
ISOMETRIC VIEW
AS POURED



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

FINISHED FACE
(1" CHAMFER ON
ALL 4 EDGES)

CONCRETE:

WEIGHT: 2549 LBS

VOLUME: 0.497 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV

0 JAN 25/17
1 JAN 3/19

COMMENTS

PRODUCTION
REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

FULL BASE BLOCK - 45"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

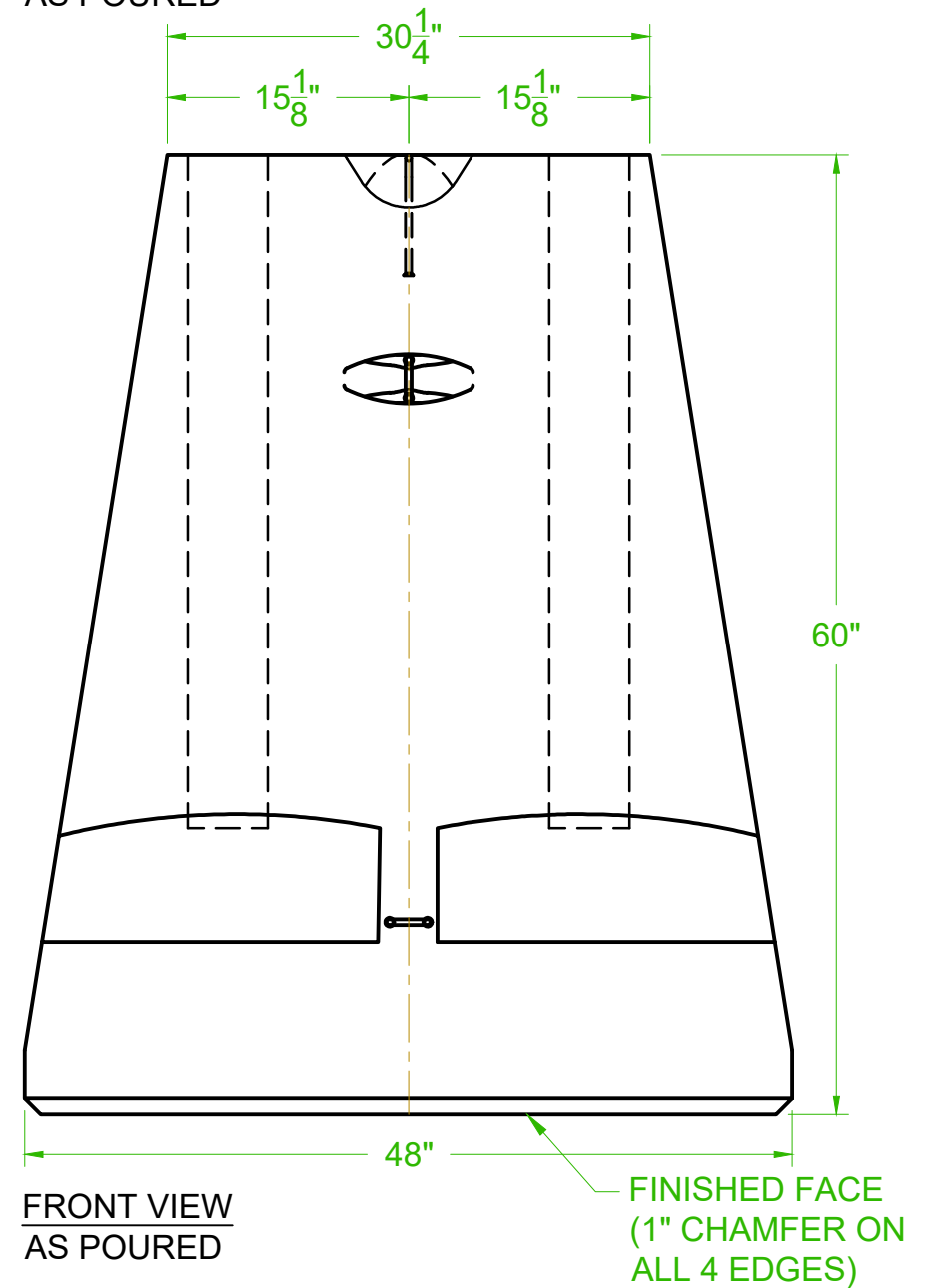
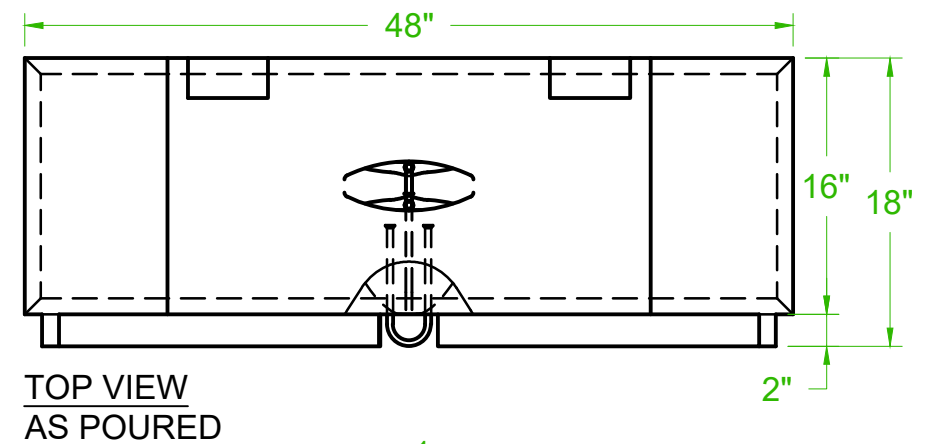
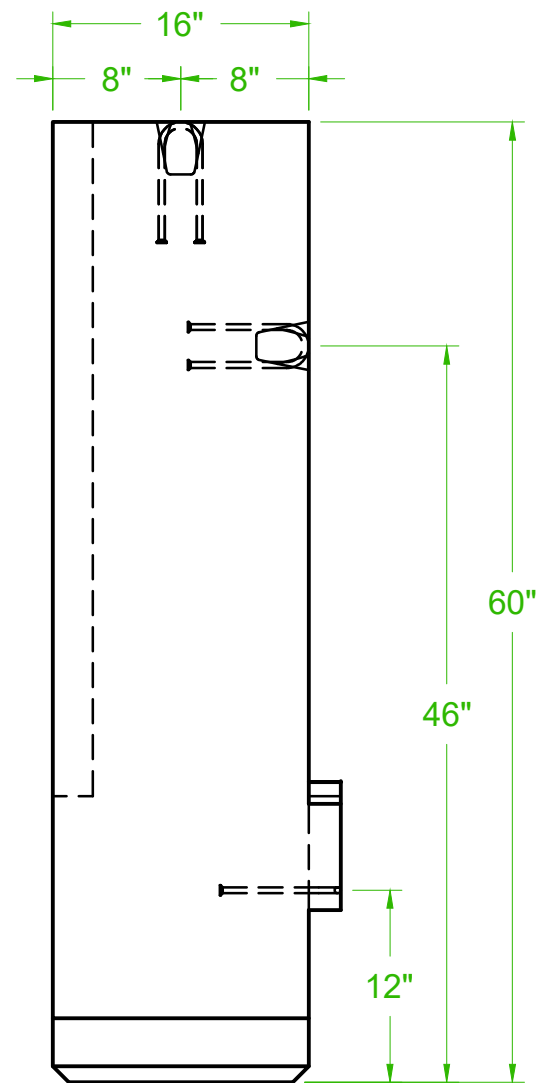
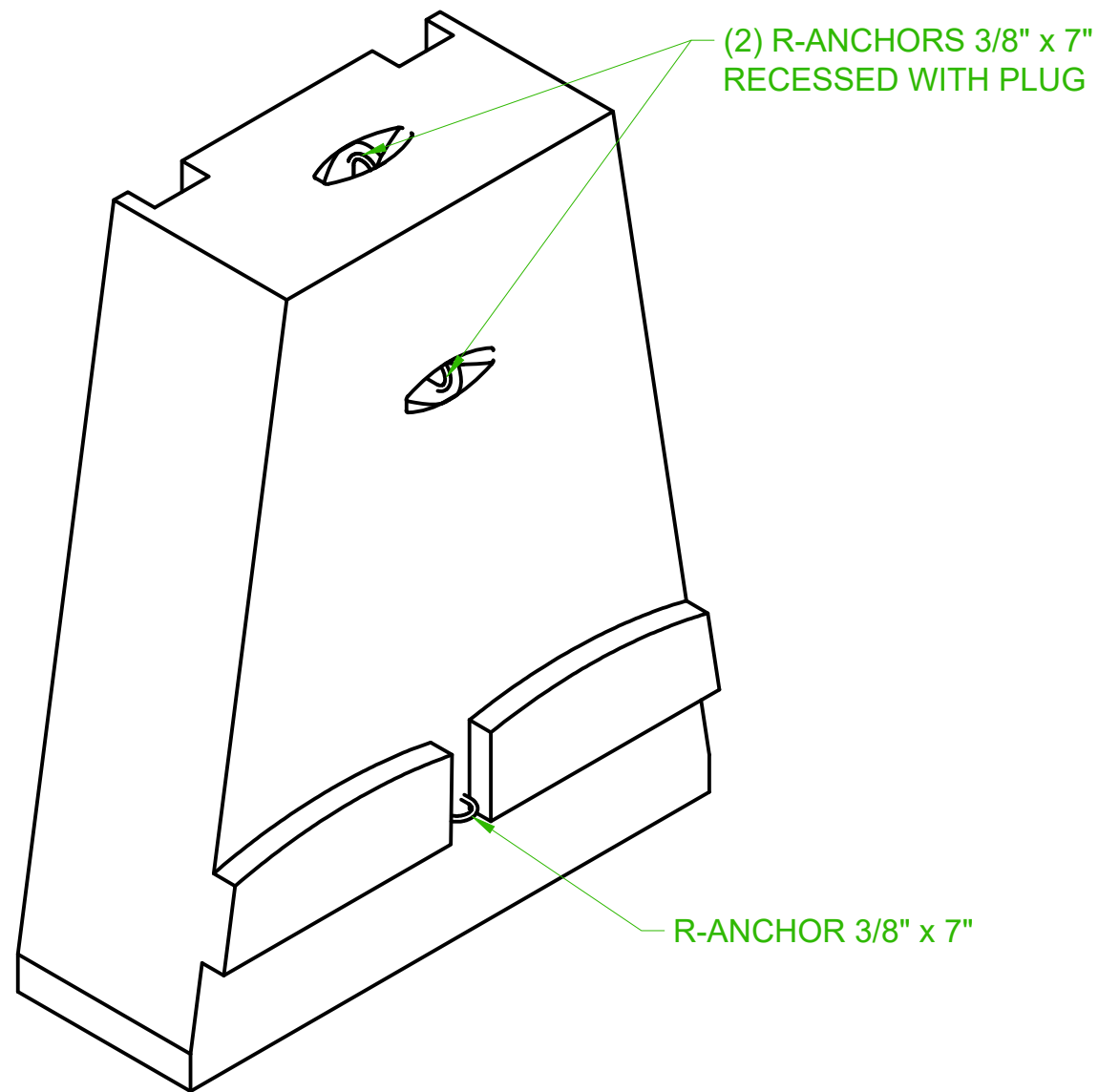
DN BY

AP

CK BY

DRAWING NUMBER

RC-FB45



CONCRETE:

WEIGHT: 3173 LBS

VOLUME: 0.619 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV

DATE
0 JAN 25/17
1 JAN 3/19

COMMENTS

PRODUCTION
REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

FULL BASE BLOCK - 60"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

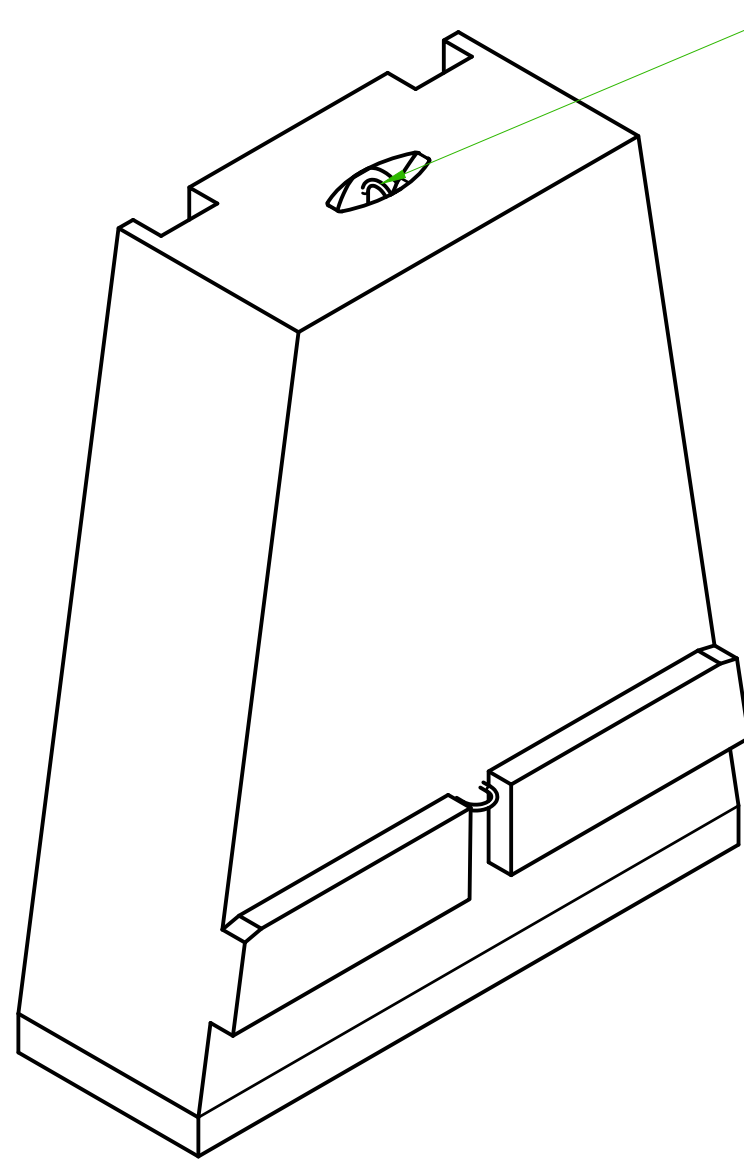
DN BY

AP

CK BY

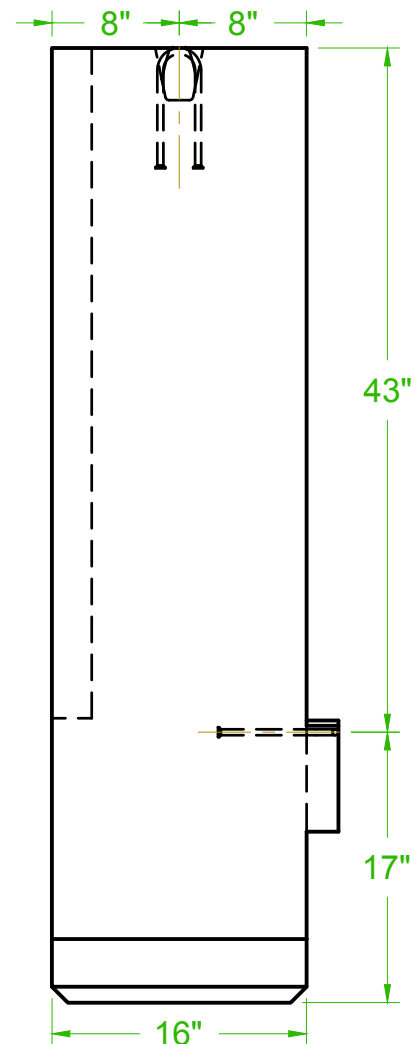
DRAWING NUMBER

RC-FB60

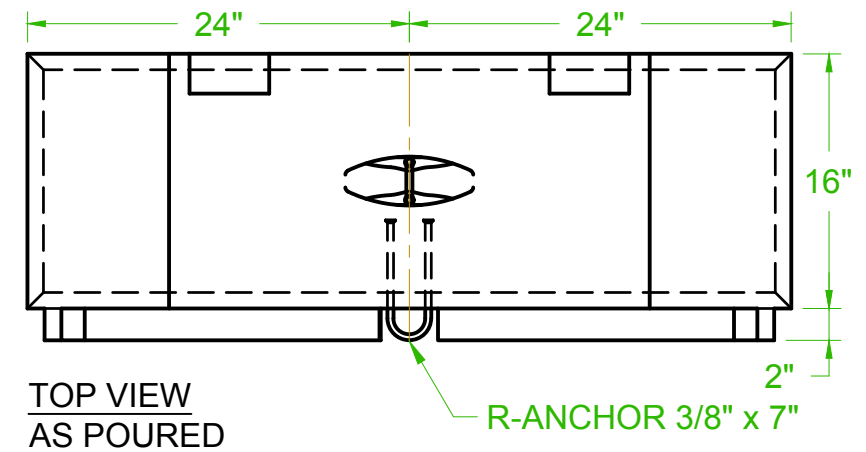


ISOMETRIC VIEW
AS POURED

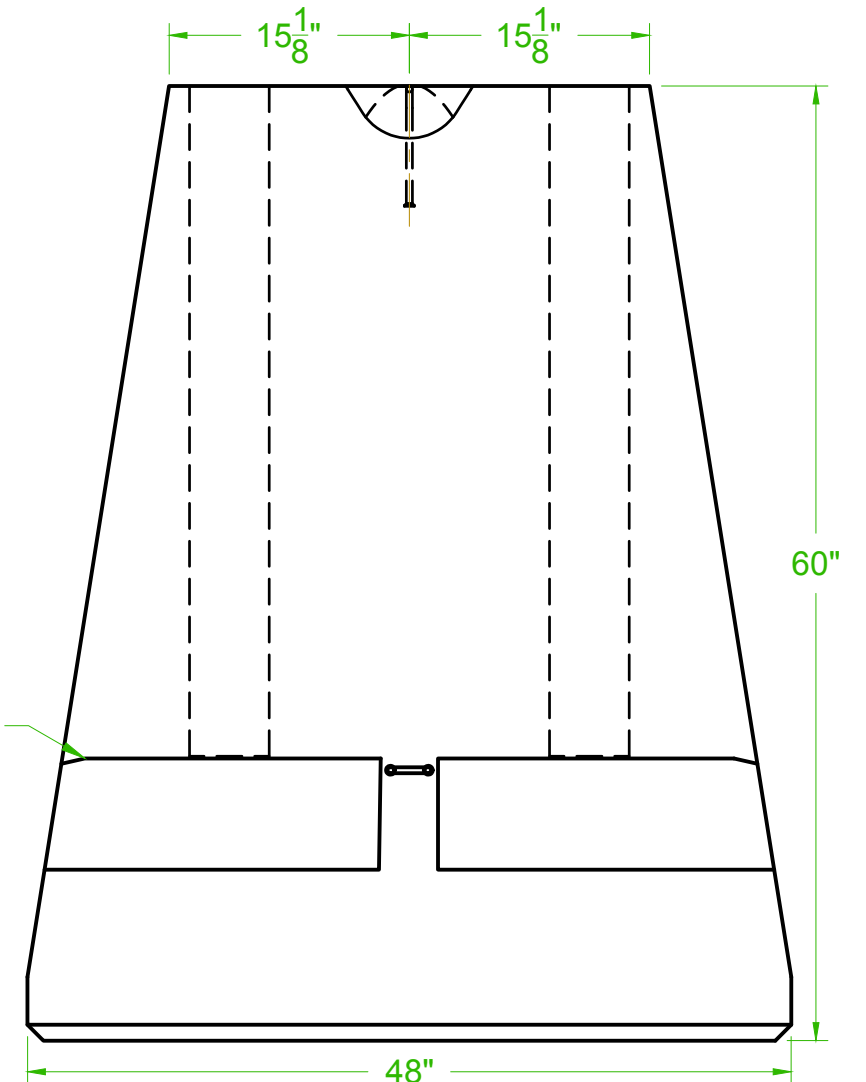
R-ANCHOR 3/8" x 7"
RECESSED WITH PLUG



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

1" BLOCKOUT
(ZERO BATTER)

CONCRETE:

WEIGHT: 3173 LBS

VOLUME: 0.599 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL BASE BLOCK - 60" (ZERO BATTER)



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

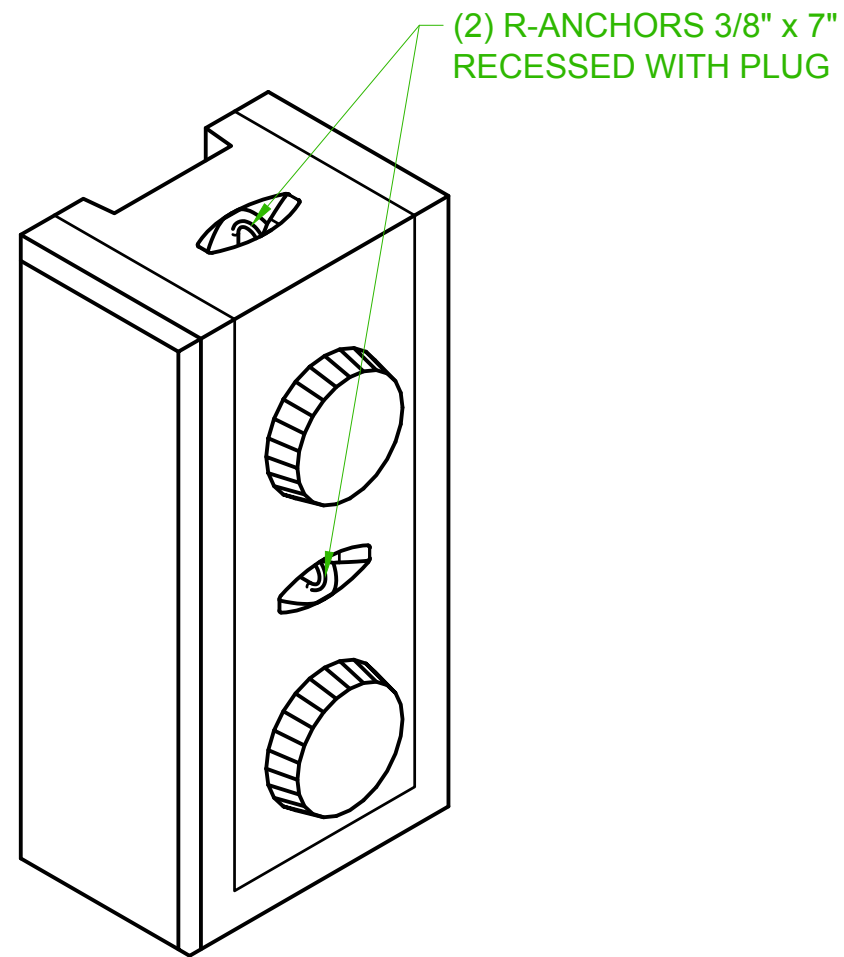
DN BY

AP

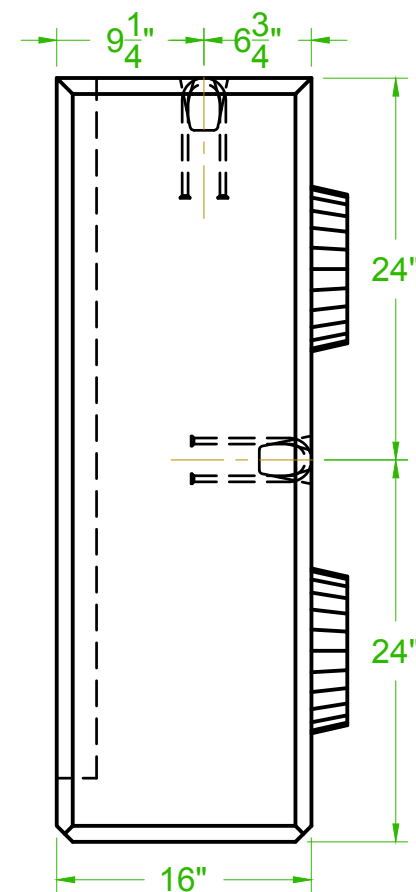
CK BY

DRAWING NUMBER

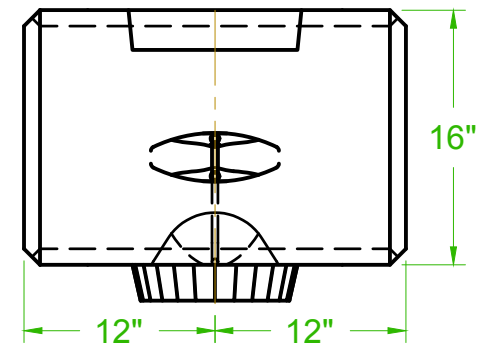
RC-FB60Z



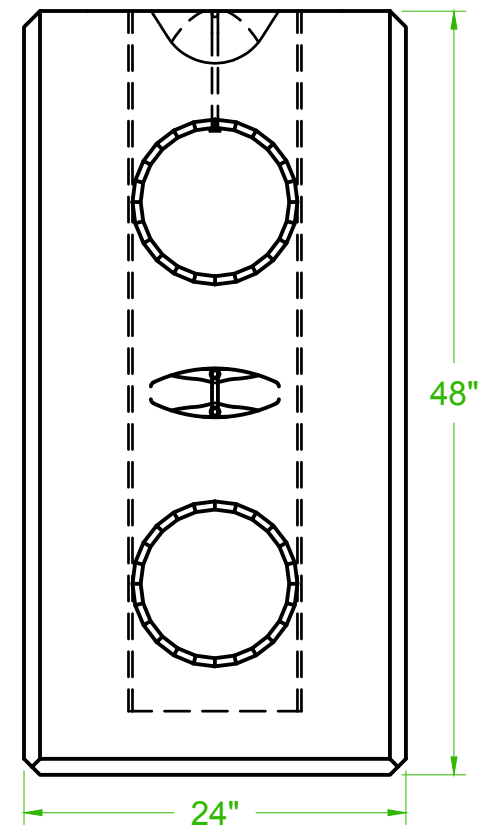
ISOMETRIC VIEW
AS POURED



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 1575 LBS

VOLUME: 0.286 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL FENCE MIDDLE END BLOCK



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

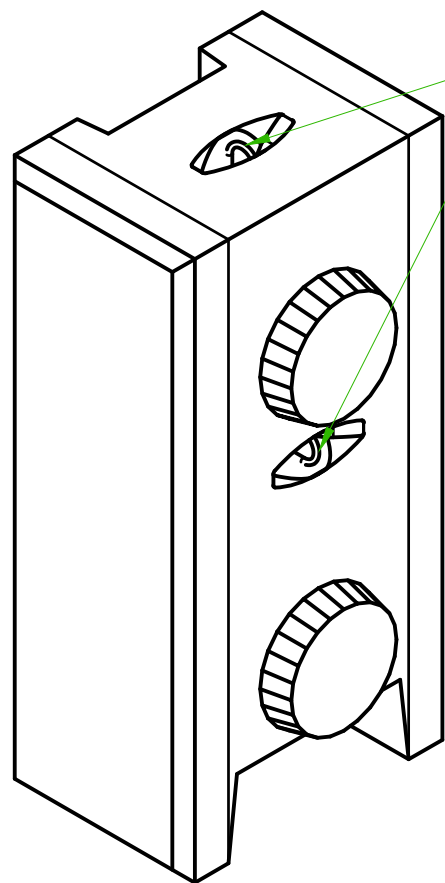
DN BY

AP

CK BY

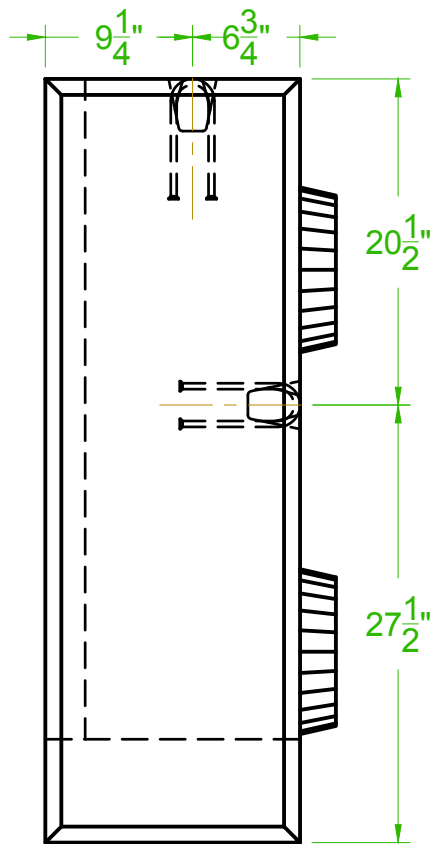
DRAWING NUMBER

RC-FFEM

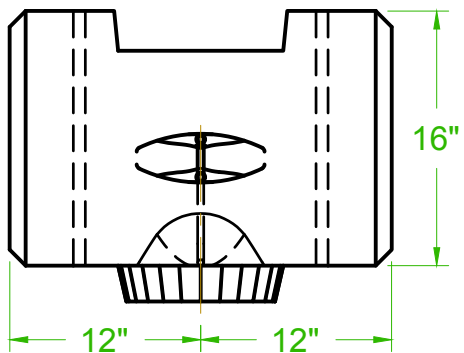


ISOMETRIC VIEW
AS POURED

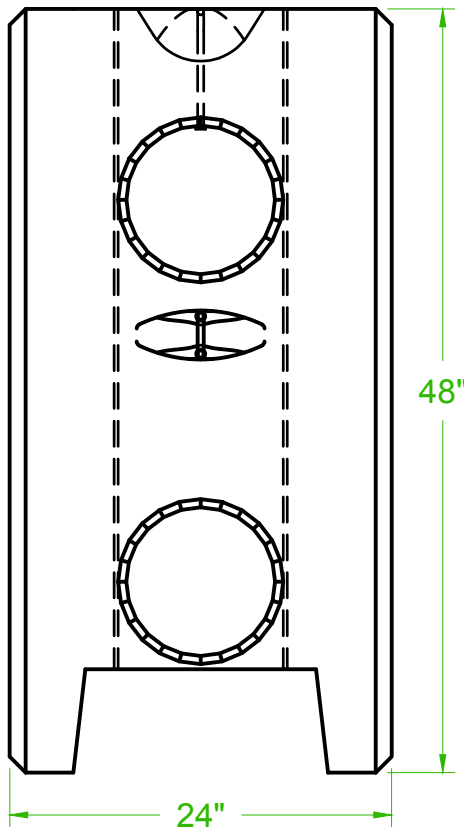
(2) R-ANCHORS 3/8" x 7"
RECESSED WITH PLUG



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 1370 LBS

VOLUME: 0.259 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV DATE COMMENTS
0 JAN 25/17 PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL FENCE MIDDLE FLAT END BLOCK



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

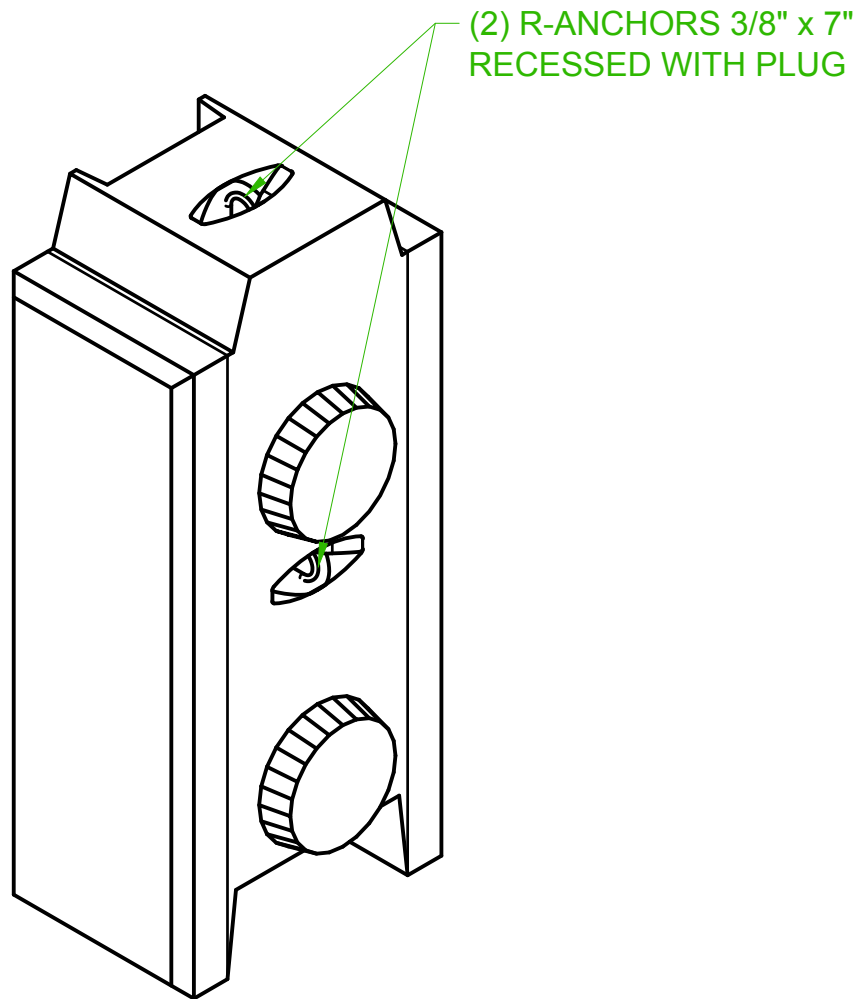
DN BY

AP

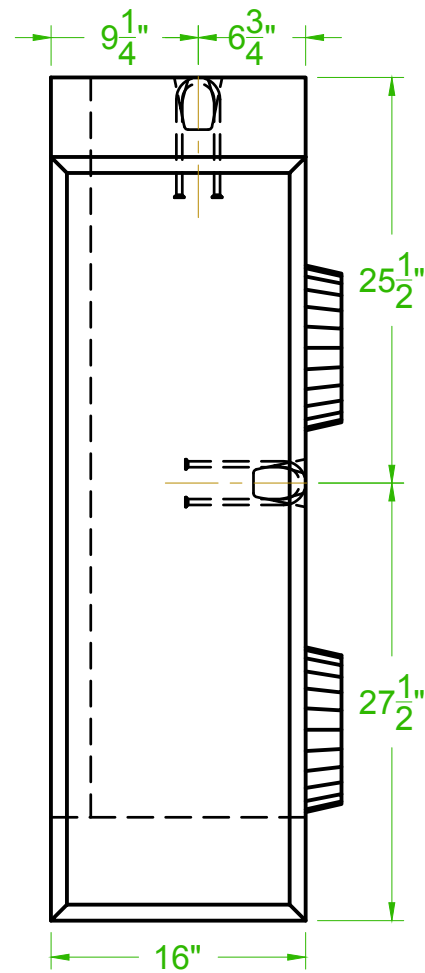
CK BY

DRAWING NUMBER

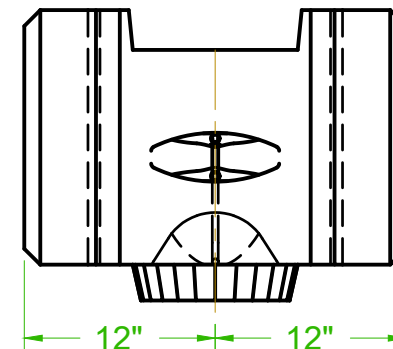
RC-FFFEM



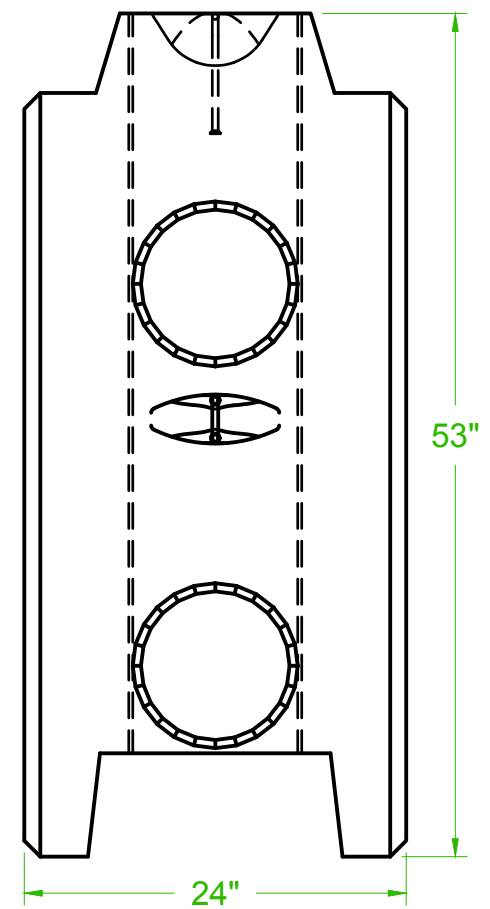
ISOMETRIC VIEW
AS POURED



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 1448 LBS

VOLUME: 0.273 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL FENCE MIDDLE BLOCK



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

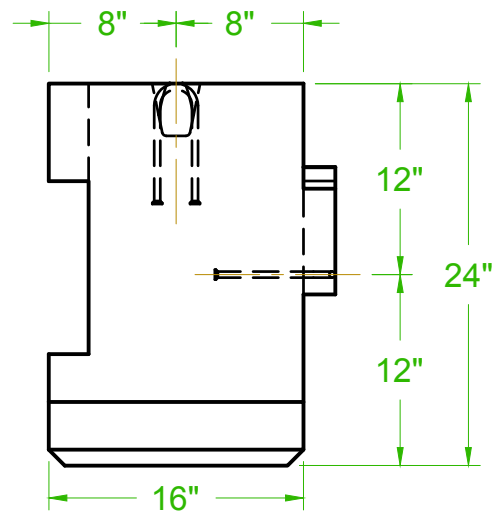
DN BY

AP

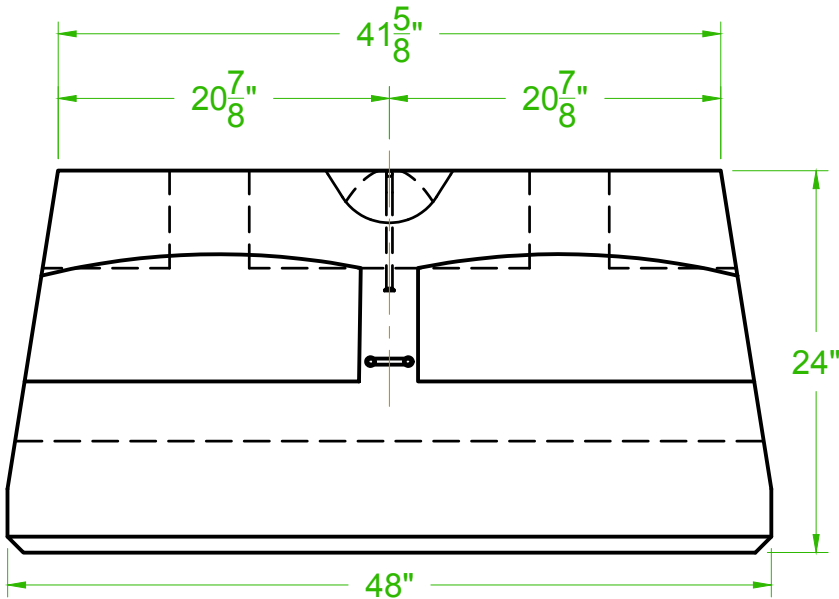
CK BY

DRAWING NUMBER

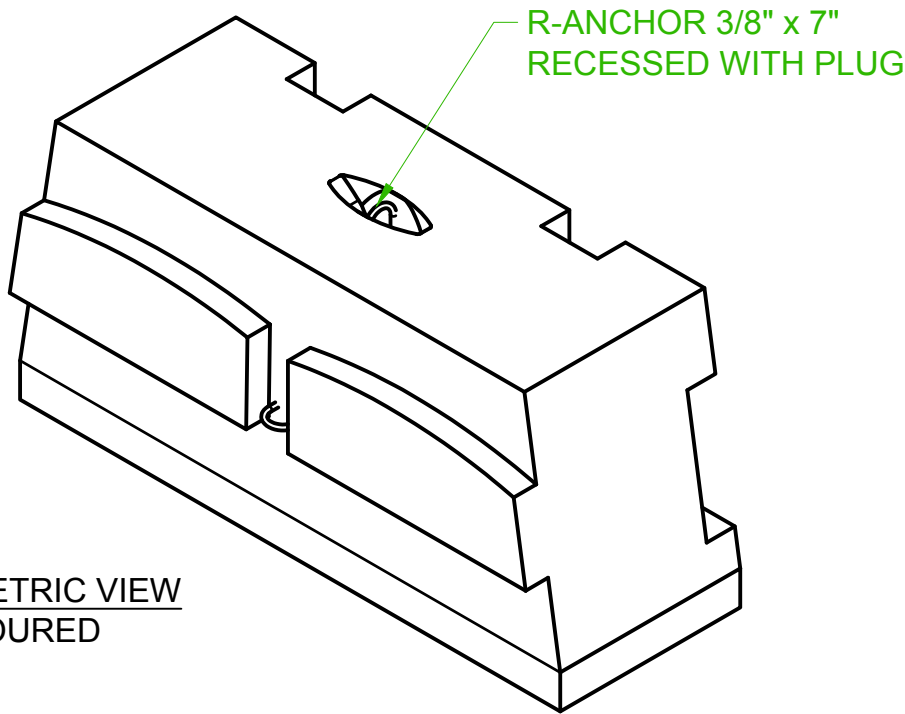
RC-FFM



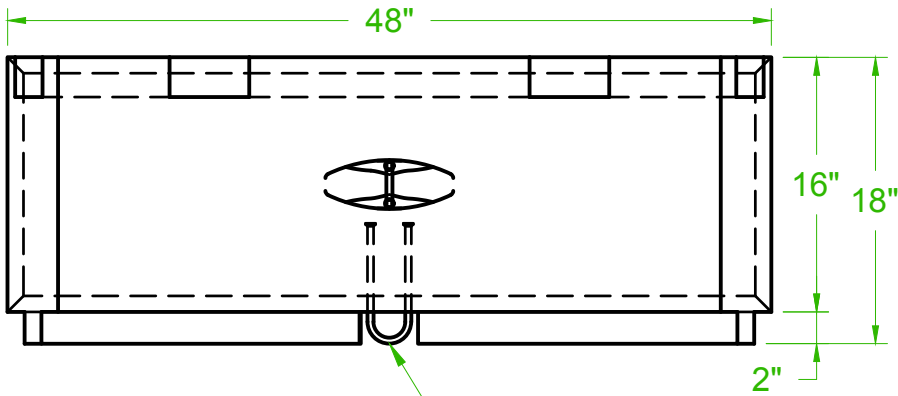
LEFT VIEW
AS POURED



FRONT VIEW
AS POURED



ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED

CONCRETE:

WEIGHT: 1411 LBS

VOLUME: 0.266 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

THIS DRAWING IS THE PROPERTY OF HY-GRADE PRECAST CONCRETE LTD. AND CONTAINS PROPRIETARY INFORMATION. IT IS FURNISHED EXCLUSIVELY IN CONNECTION WITH THIS PROJECT. POSSESSION OF THIS DRAWING DOES NOT AUTHORIZE USE OF ITS CONTENTS FOR OTHER THAN THE EXPRESS PURPOSE FOR WHICH IT HAS BEEN PROVIDED NOR TRANSMISSION OF THIS DRAWING OR ITS CONTENT TO THIRD PARTIES. IT IS LOANED WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED IN WHOLE OR IN PART OR USED IN ANY WAY INJURIOUS TO THE INTEREST OF HY-GRADE PRECAST CONCRETE.

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FILE#

####-##

REV DATE COMMENTS
0 JAN 25/17 PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL MIDDLE BLOCK - 24"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

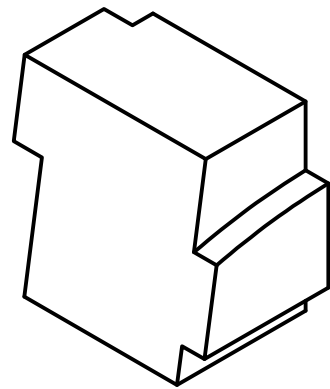
DN BY

AP

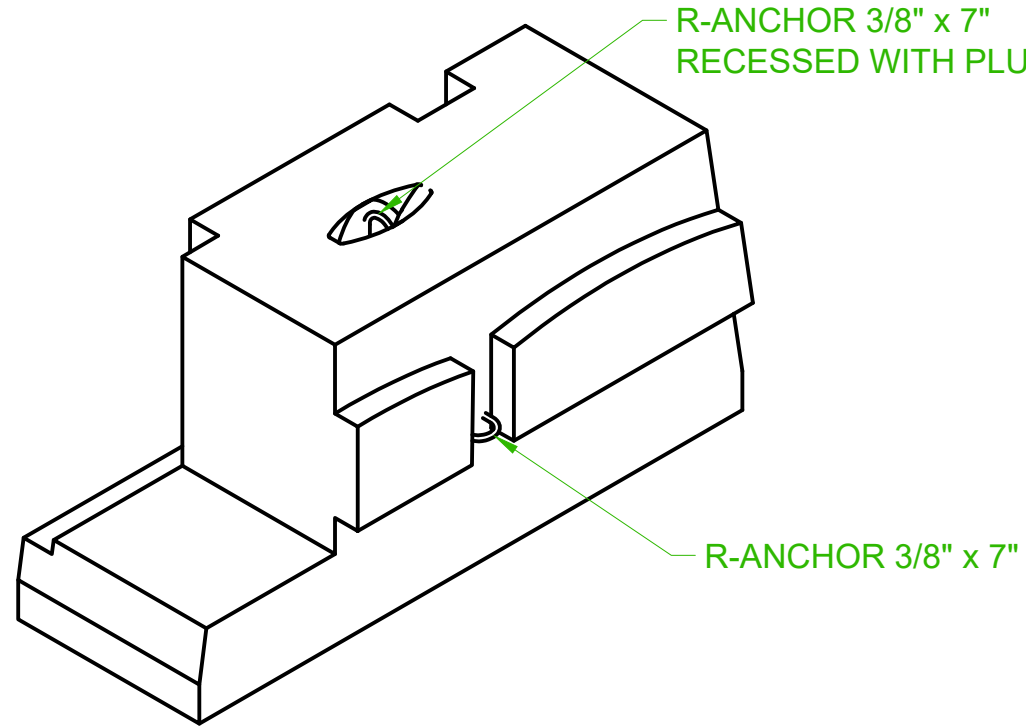
CK BY

DRAWING NUMBER

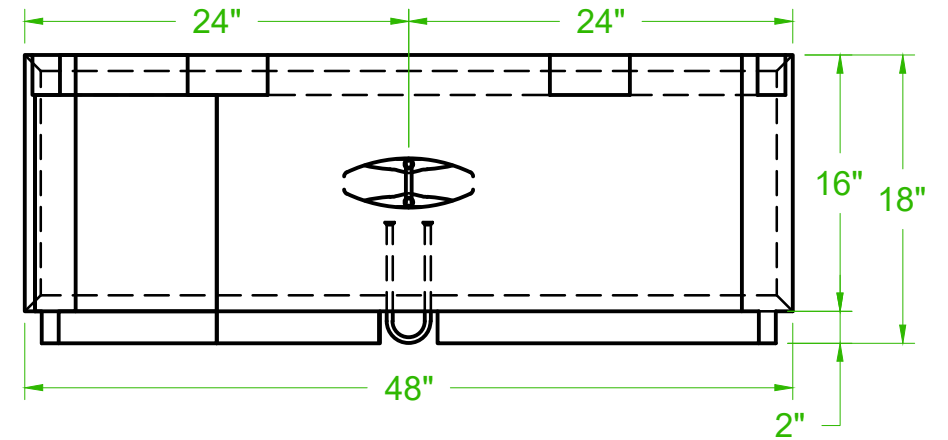
RC-FM24



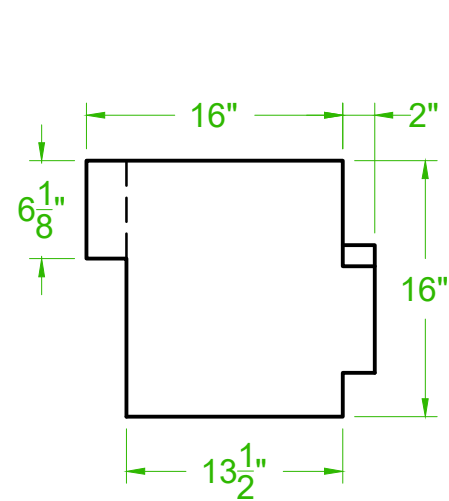
ISOMETRIC VIEW BLOCKOUT
AS POURED



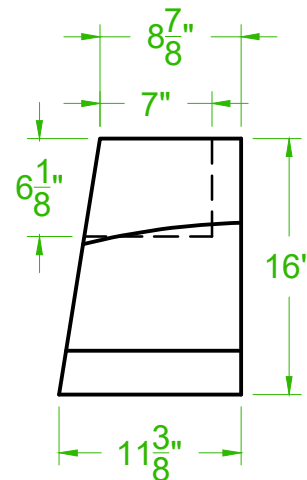
ISOMETRIC VIEW
AS POURED



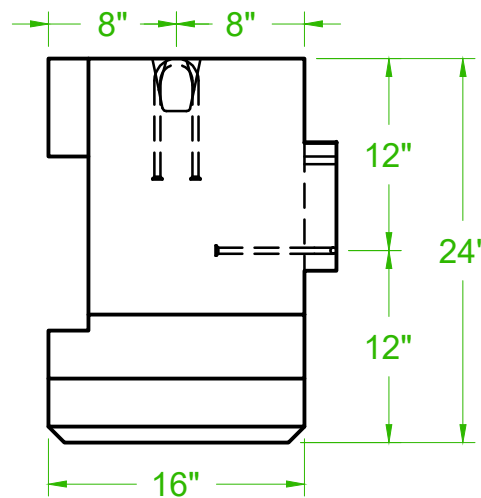
TOP VIEW
AS POURED



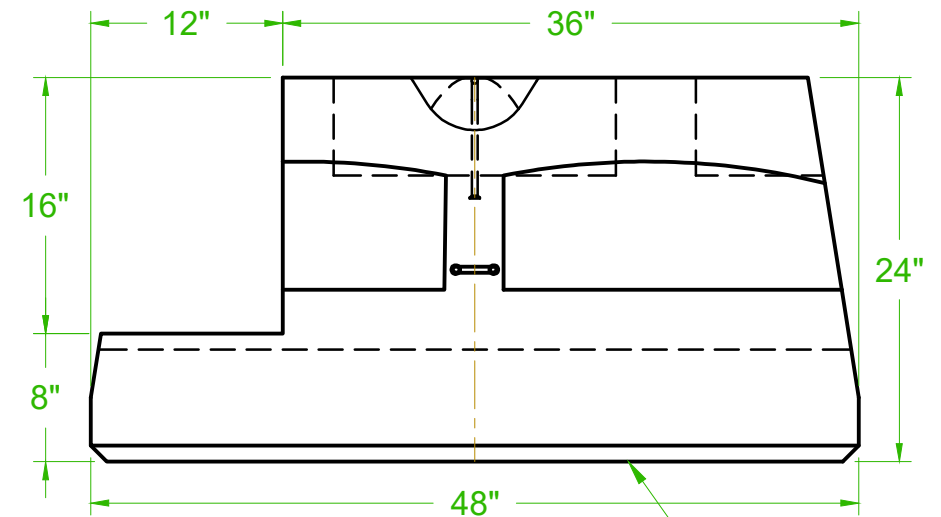
LEFT VIEW BLOCKOUT
AS POURED



FRONT VIEW BLOCKOUT
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

FINISHED FACE
(1" CHAMFER ON
ALL 4 EDGES)

CONCRETE:

WEIGHT: 1215 LBS

VOLUME: 0.237 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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FILE#

####-##

REV

0 JAN 25/17
1 JAN 3/19

COMMENTS

PRODUCTION
REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

FULL MIDDLE BLOCK - 24" FITTING



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

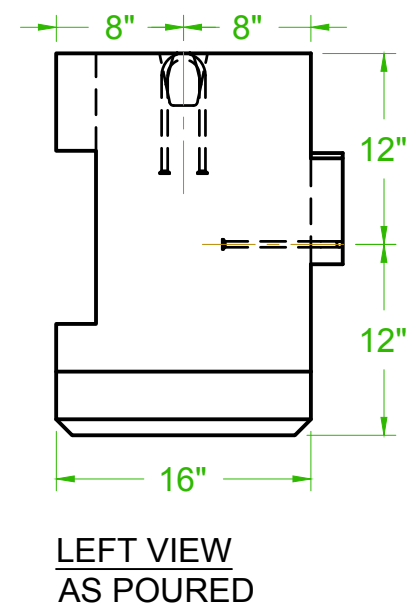
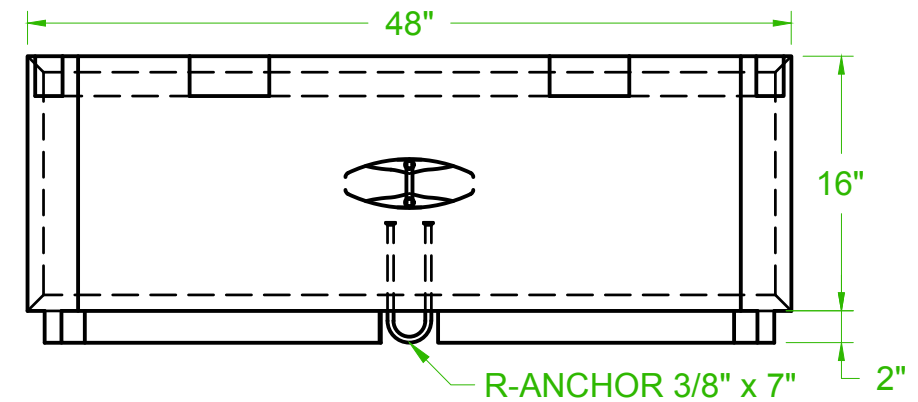
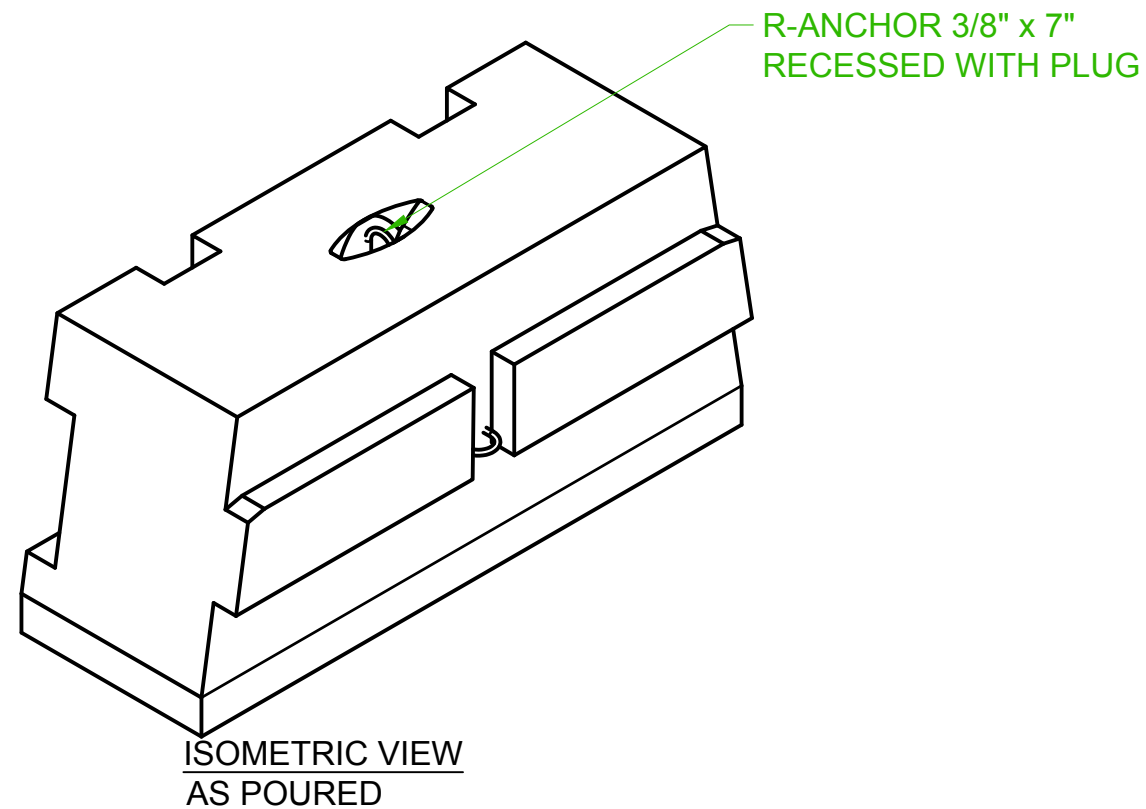
DN BY

AP

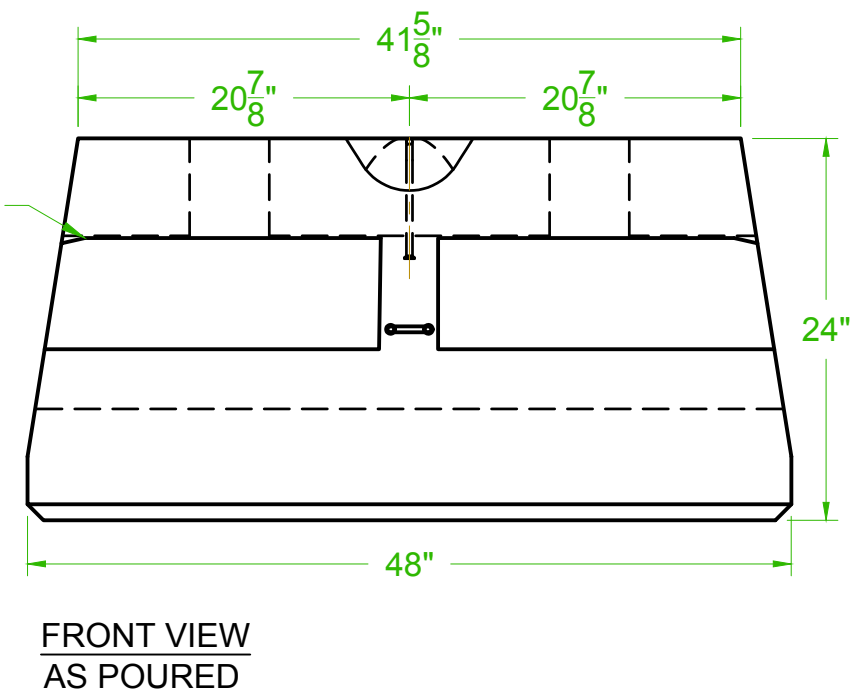
CK BY

DRAWING NUMBER

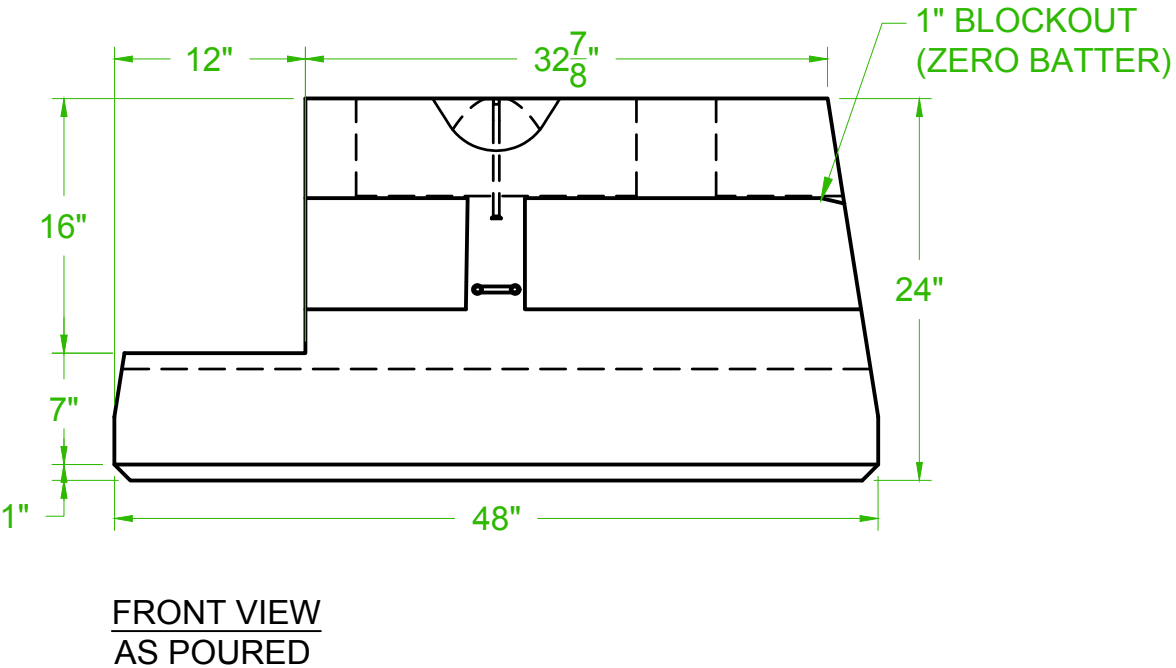
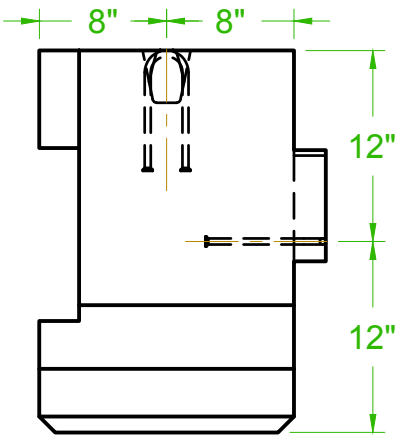
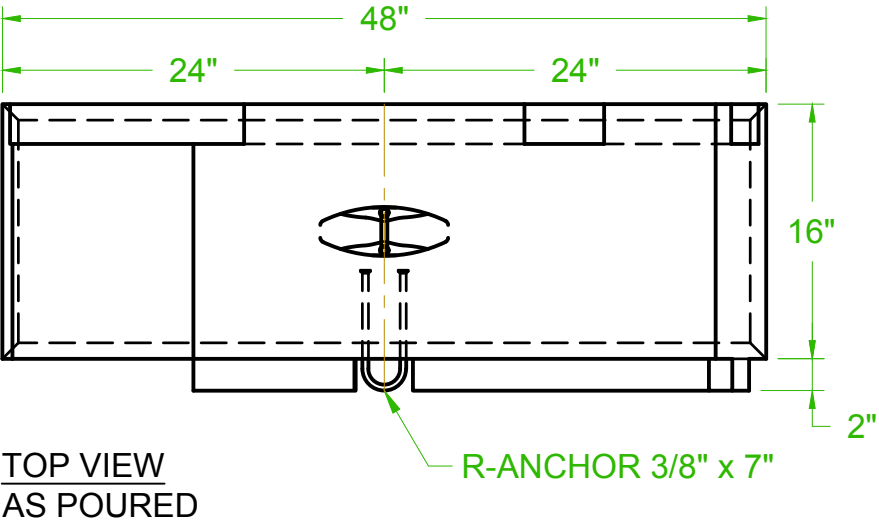
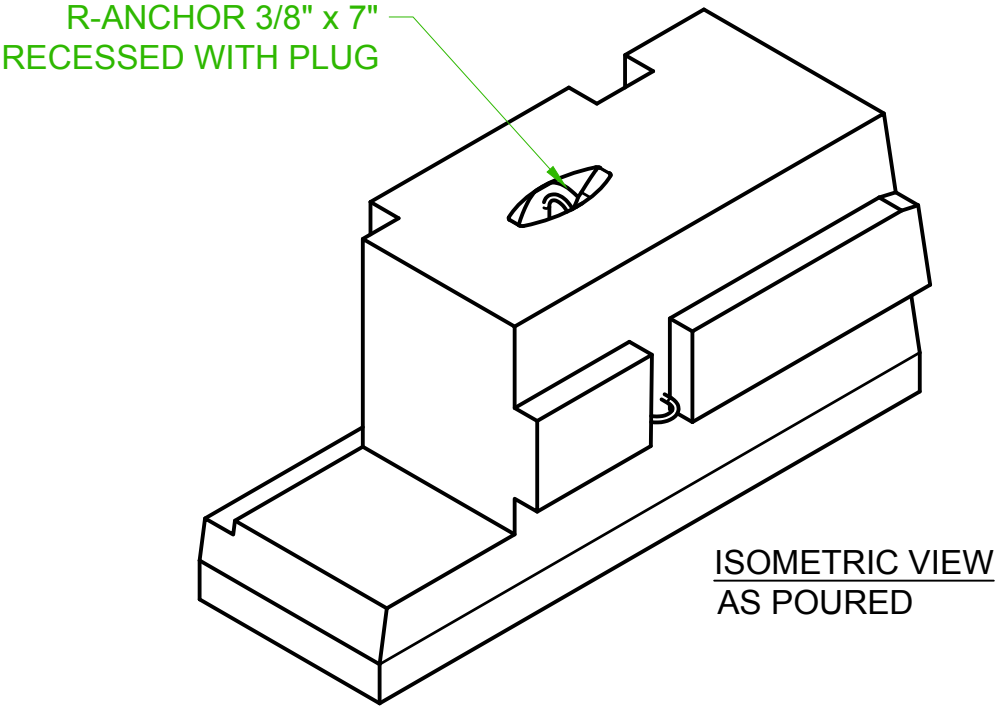
RC-FM24F



1" BLOCKOUT (ZERO BATTER)



<div>CONCRETE:</div> <div>WEIGHT: 1411 LBS</div> <div>VOLUME: 0.266 m³</div> <div>CONCRETE MIX DESIGN: MD-31</div> <div>EXT. FINISH: REFER TO PROD. SCHEDULE</div>	<div>PROPRIETARY INFORMATION:</div> <div>THIS DRAWING IS THE PROPERTY OF HY-GRADE PRECAST CONCRETE LTD. AND CONTAINS PROPRIETARY INFORMATION. IT IS FURNISHED EXCLUSIVELY IN CONNECTION WITH THIS PROJECT. POSSESSION OF THIS DRAWING DOES NOT AUTHORIZE USE OF ITS CONTENTS FOR OTHER THAN THE EXPRESS PURPOSE FOR WHICH IT HAS BEEN PROVIDED NOR TRANSMISSION OF THIS DRAWING OR ITS CONTENT TO THIRD PARTIES. IT IS LOANED WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED IN WHOLE OR IN PART OR USED IN ANY WAY INJURIOUS TO THE INTEREST OF HY-GRADE PRECAST CONCRETE.</div>	<div>NOTE:</div> <div><div>ALL MEASUREMENTS ARE IN INCHES UNLESS OTHERWISE INDICATED.</div><div><div>VIEW LOOKING FROM OUTSIDE OF BUILDING</div><div>THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09</div></div></div>	<div>FILE#</div> <div>####-##</div>	<div>CLIENT:</div> <div>-----</div>	<div><div><div></div><div>HY-GRADE PRECAST CONCRETE</div></div><div>2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560</div></div>		
			<div>REV</div> <div>0</div>	<div>DATE</div> <div>JAN 25/17</div>		<div>COMMENTS</div> <div>PRODUCTION</div>	<div>PROJECT:</div> <div>-----</div>
			<div>TITLE:</div> <div>FULL MIDDLE BLOCK (ZERO BATTER) - 24"</div>			<div>DN BY</div> <div>AP</div>	<div>CK BY</div>



CONCRETE:

WEIGHT: 1220 LBS

VOLUME: 0.230 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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FILE#

####-##

REV DATE COMMENTS
0 JAN 25/17 PRODUCTION

CLIENT:

PROJECT:

TITLE:
FULL MIDDLE BLOCK - 24" (ZERO BATTER FITTING)



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

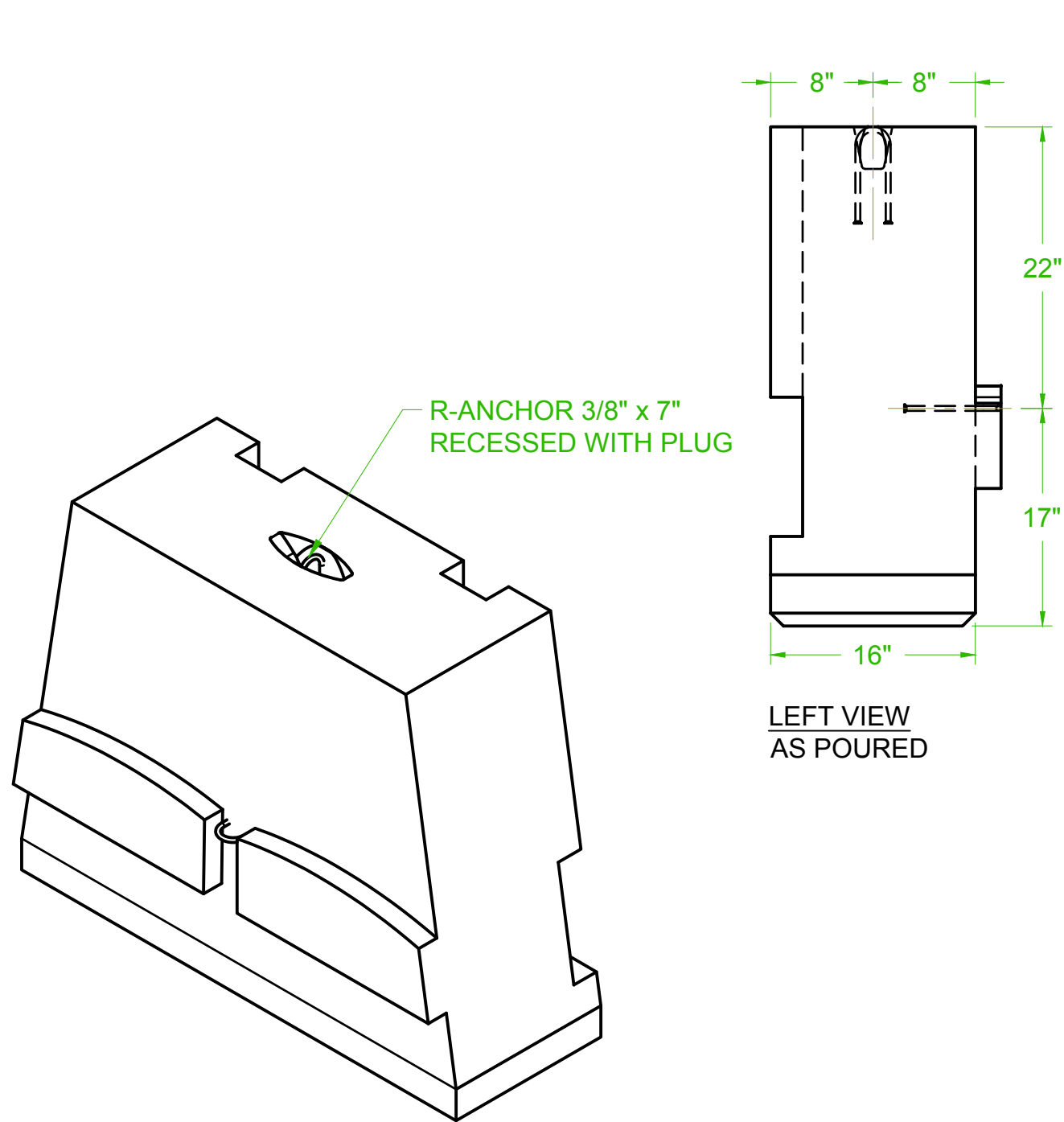
DN BY

AP

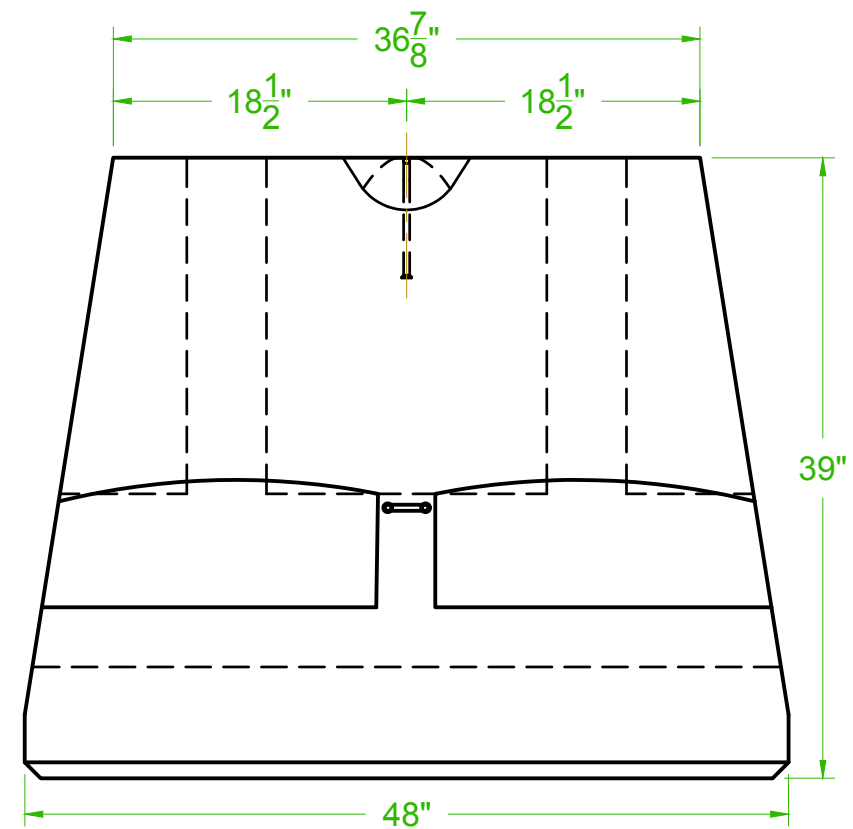
CK BY

DRAWING NUMBER

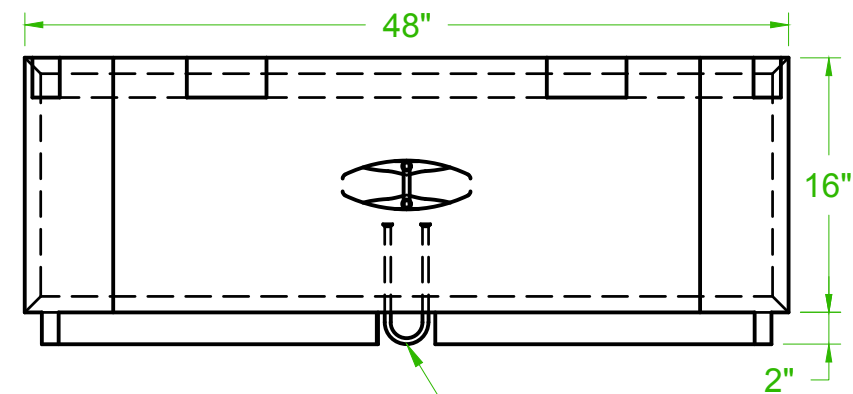
RC-FM24ZF



ISOMETRIC VIEW
AS POURED



FRONT VIEW
AS POURED



TOP VIEW
AS POURED

CONCRETE:

WEIGHT: 2201 LBS

VOLUME: 0.415 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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- THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL MIDDLE BLOCK - 39"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

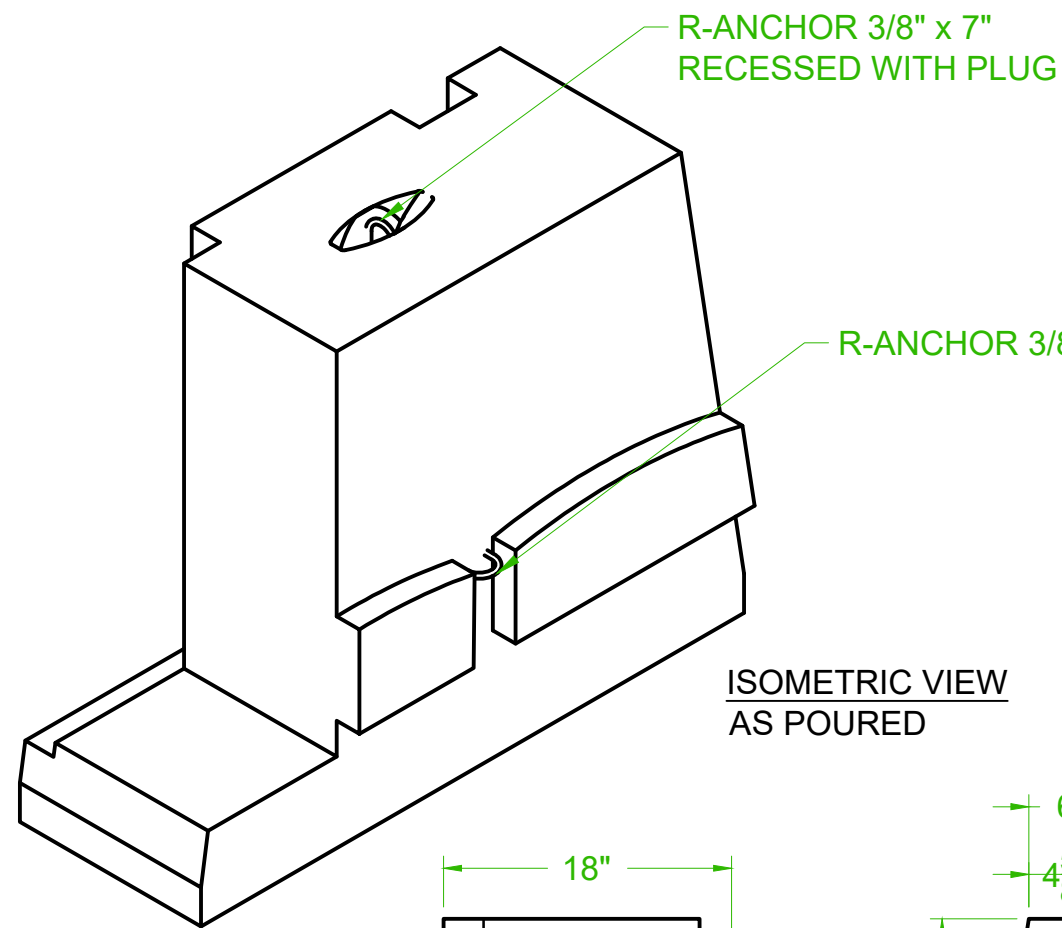
DN BY

AP

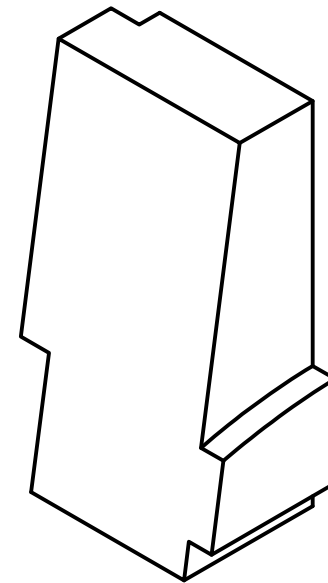
CK BY

DRAWING NUMBER

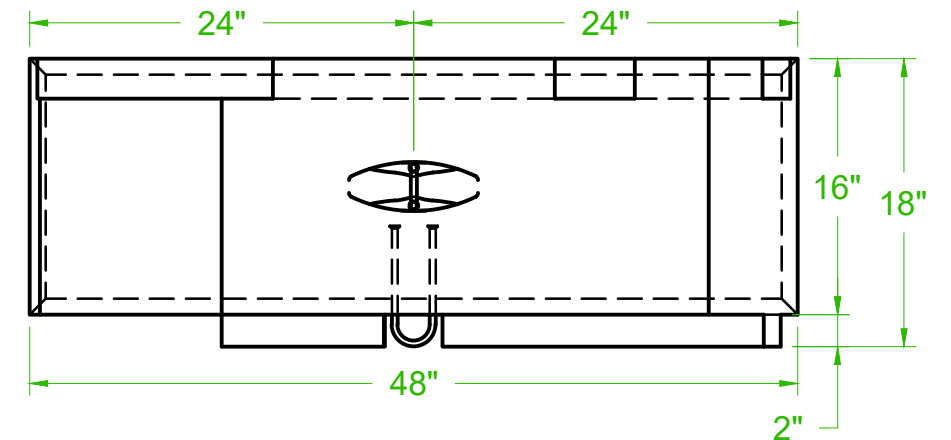
RC-FM39



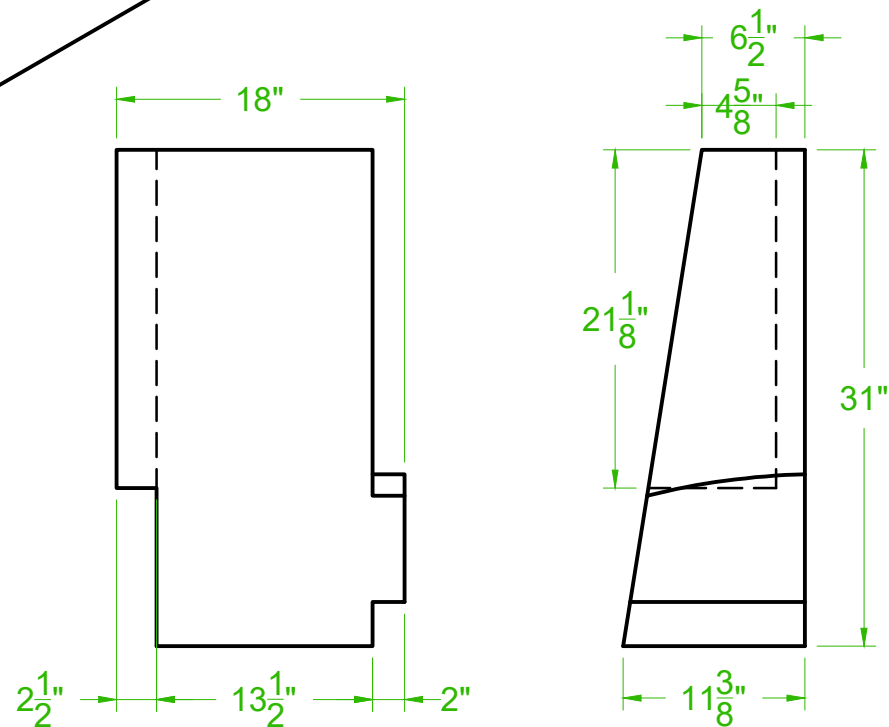
ISOMETRIC VIEW
AS POURED



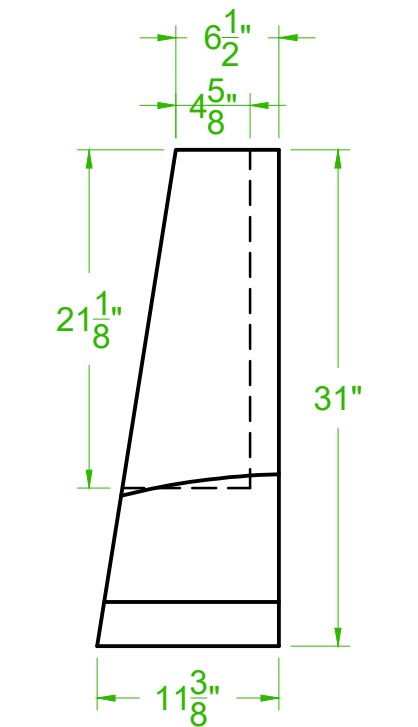
ISOMETRIC VIEW BLOCKOUT
AS POURED



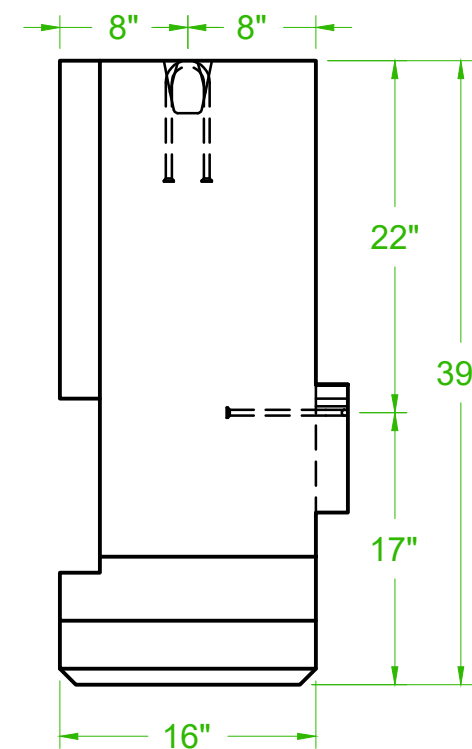
TOP VIEW
AS POURED



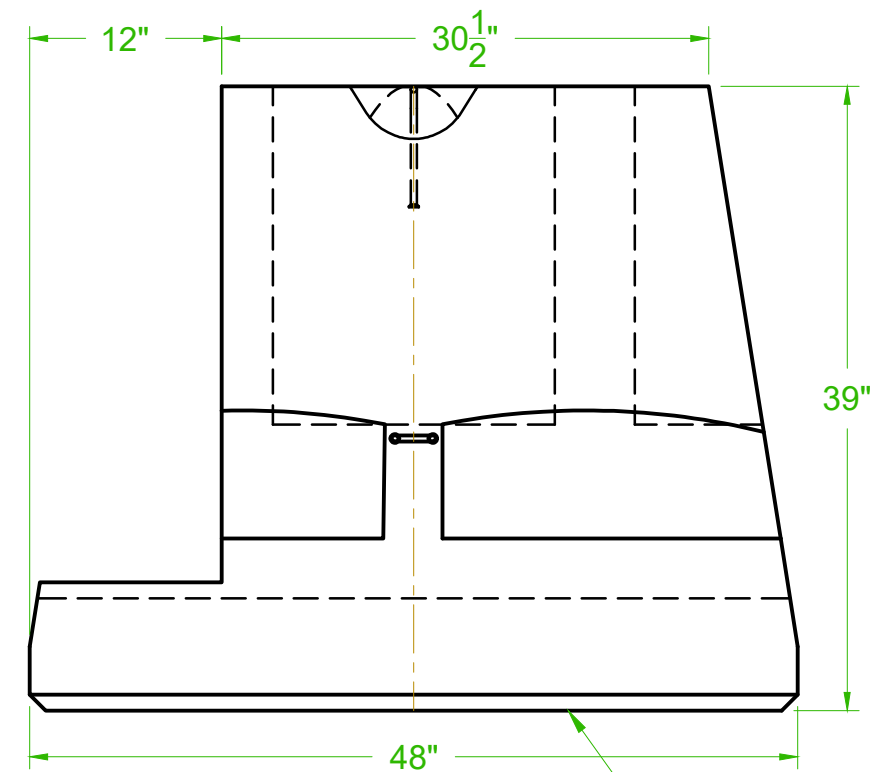
LEFT VIEW BLOCKOUT
AS POURED



FRONT VIEW BLOCKOUT
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

FINISHED FACE
(1" CHAMFER ON
ALL 4 EDGES)

CONCRETE:

WEIGHT: 1865 LBS

VOLUME: 0.364 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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FILE#

####-##

REV

0 JAN 25/17
1 JAN 3/19

COMMENTS

PRODUCTION
REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

FULL MIDDLE BLOCK - 39" FITTING



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

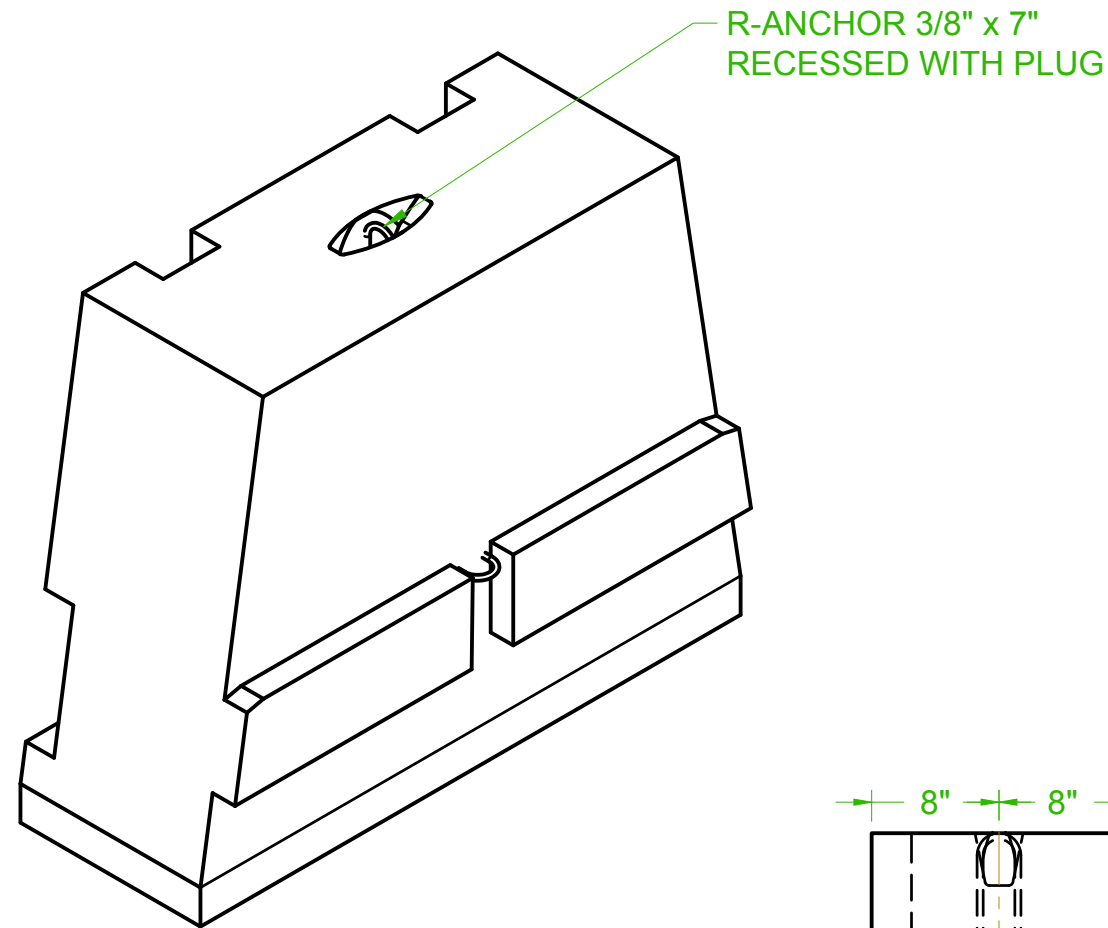
DN BY

AP

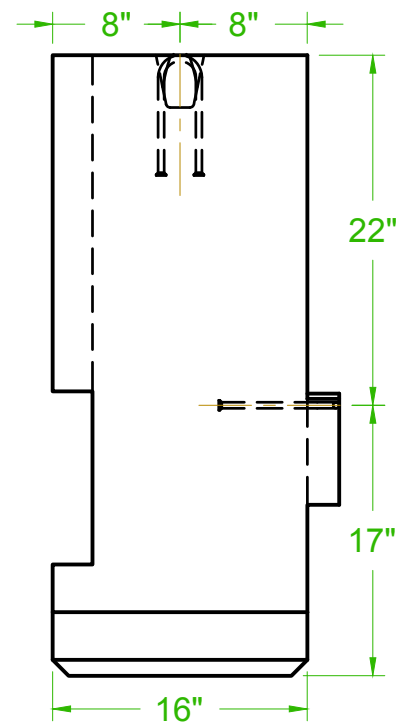
CK BY

DRAWING NUMBER

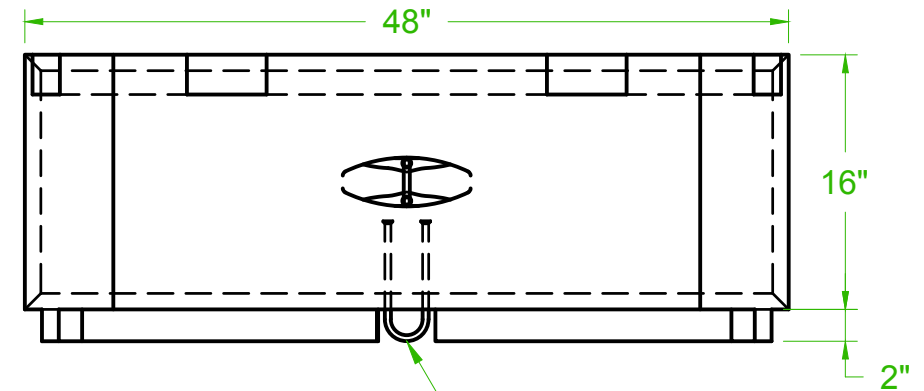
RC-FM39F



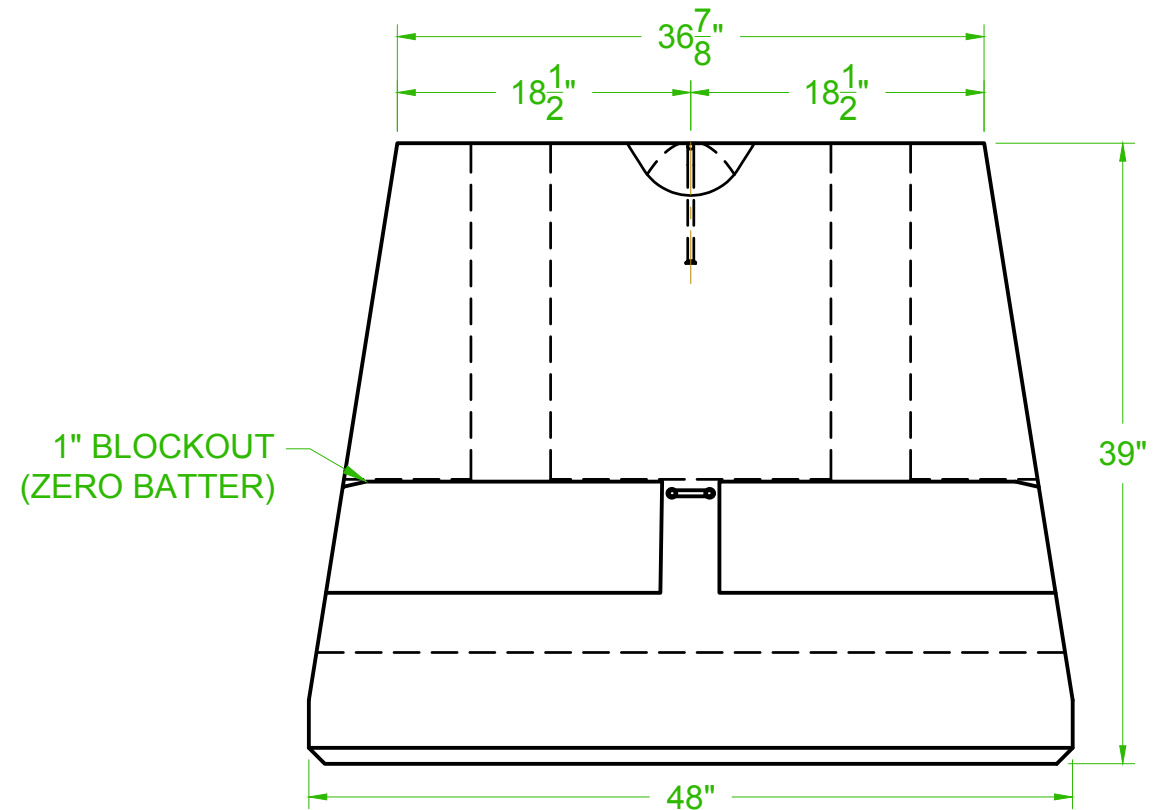
ISOMETRIC VIEW
AS POURED



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 2201 LBS

VOLUME: 0.415 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL MIDDLE BLOCK (ZERO BATTER) - 39"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

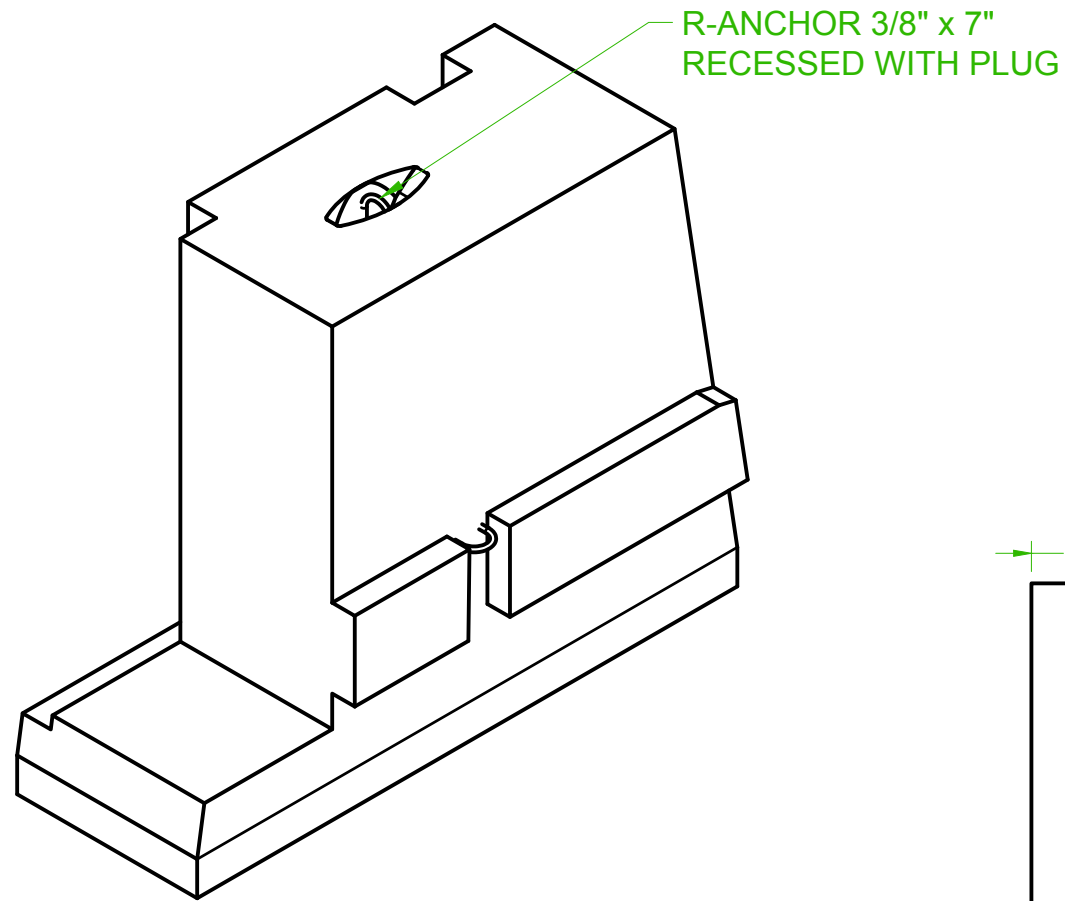
DN BY

AP

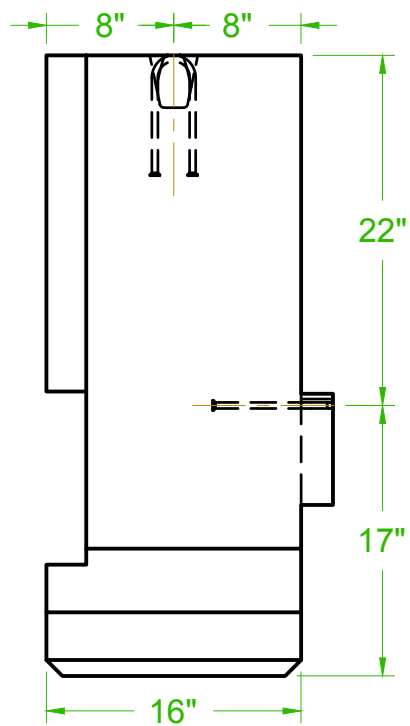
CK BY

DRAWING NUMBER

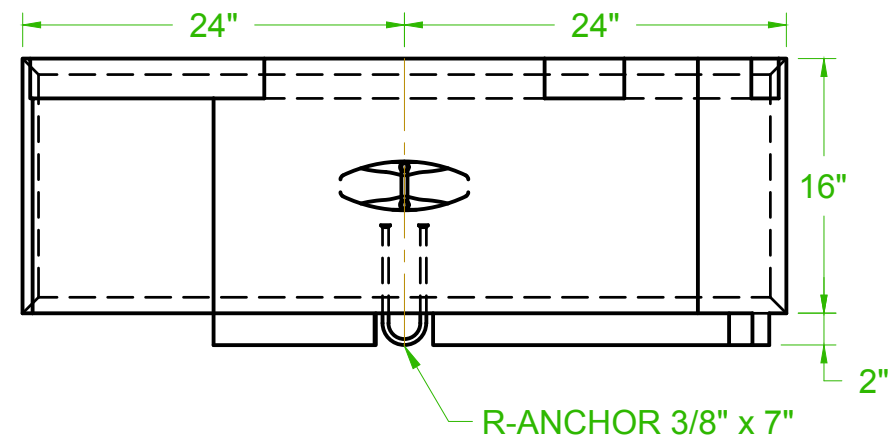
RC-FM39Z



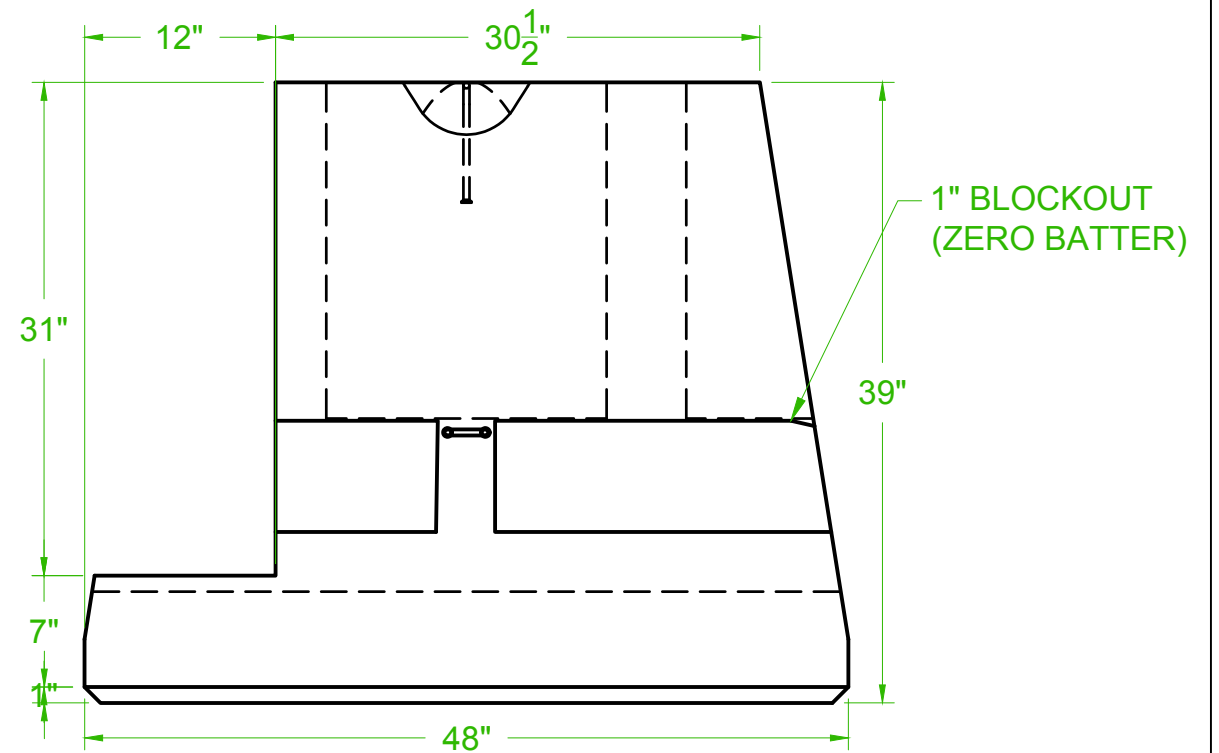
ISOMETRIC VIEW
AS POURED



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 1853 LBS

VOLUME: 0.350 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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- THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:
FULL MIDDLE BLOCK - 39" (ZERO BATTER FITTING)



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

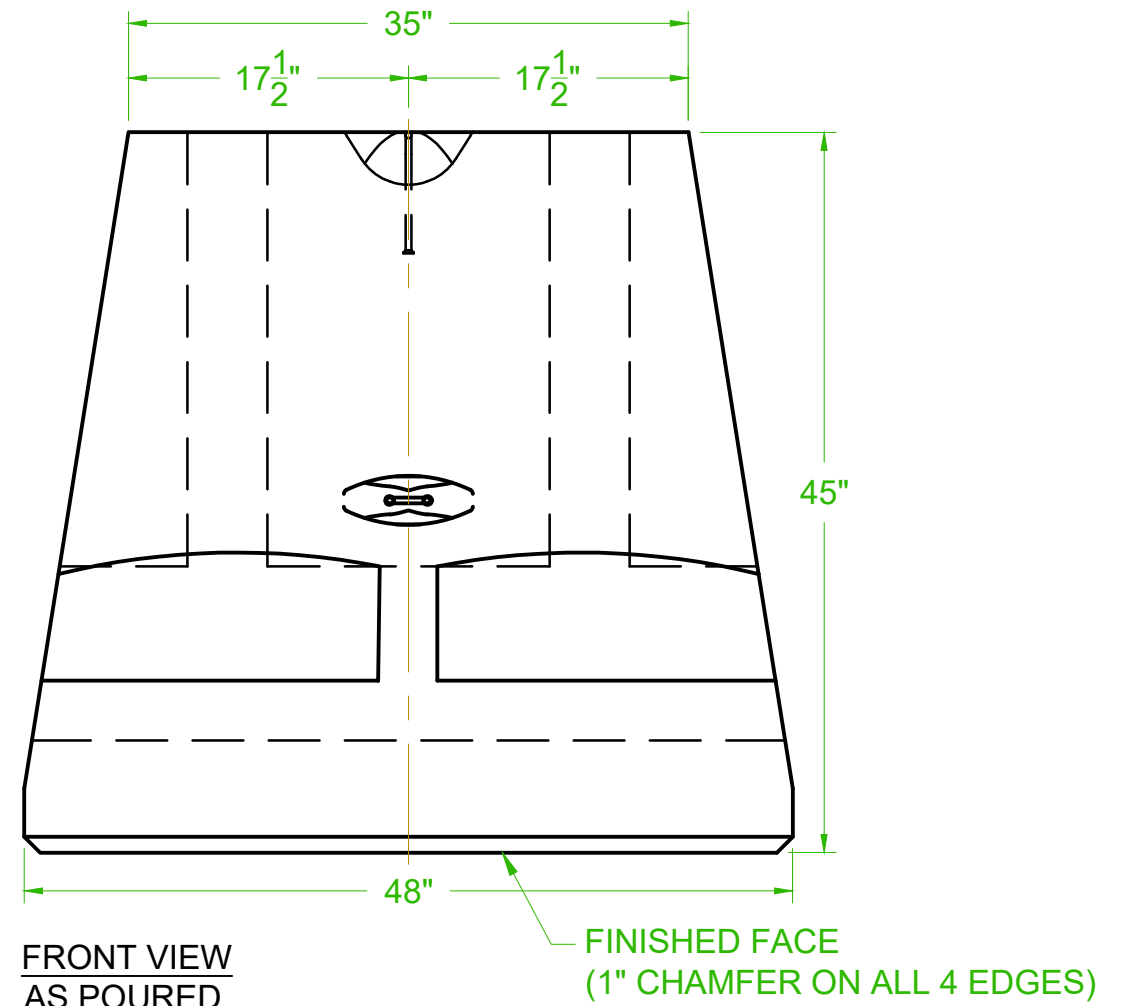
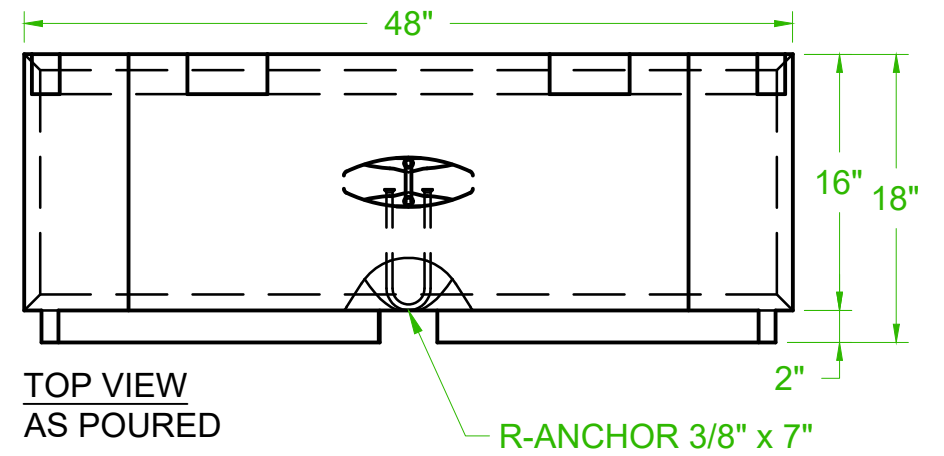
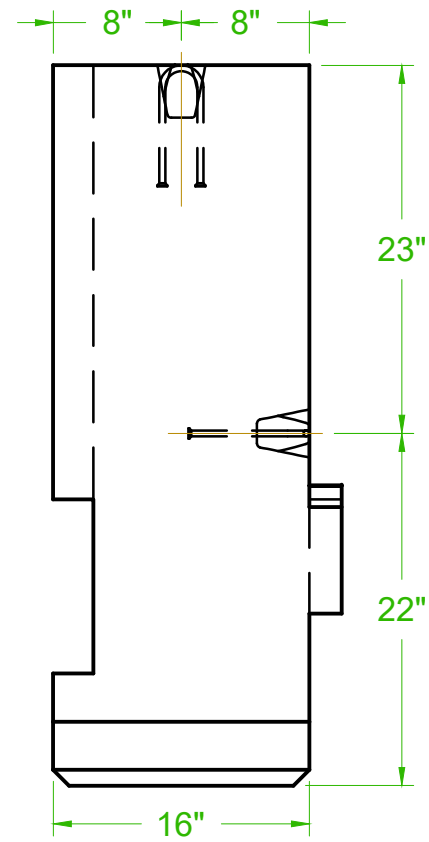
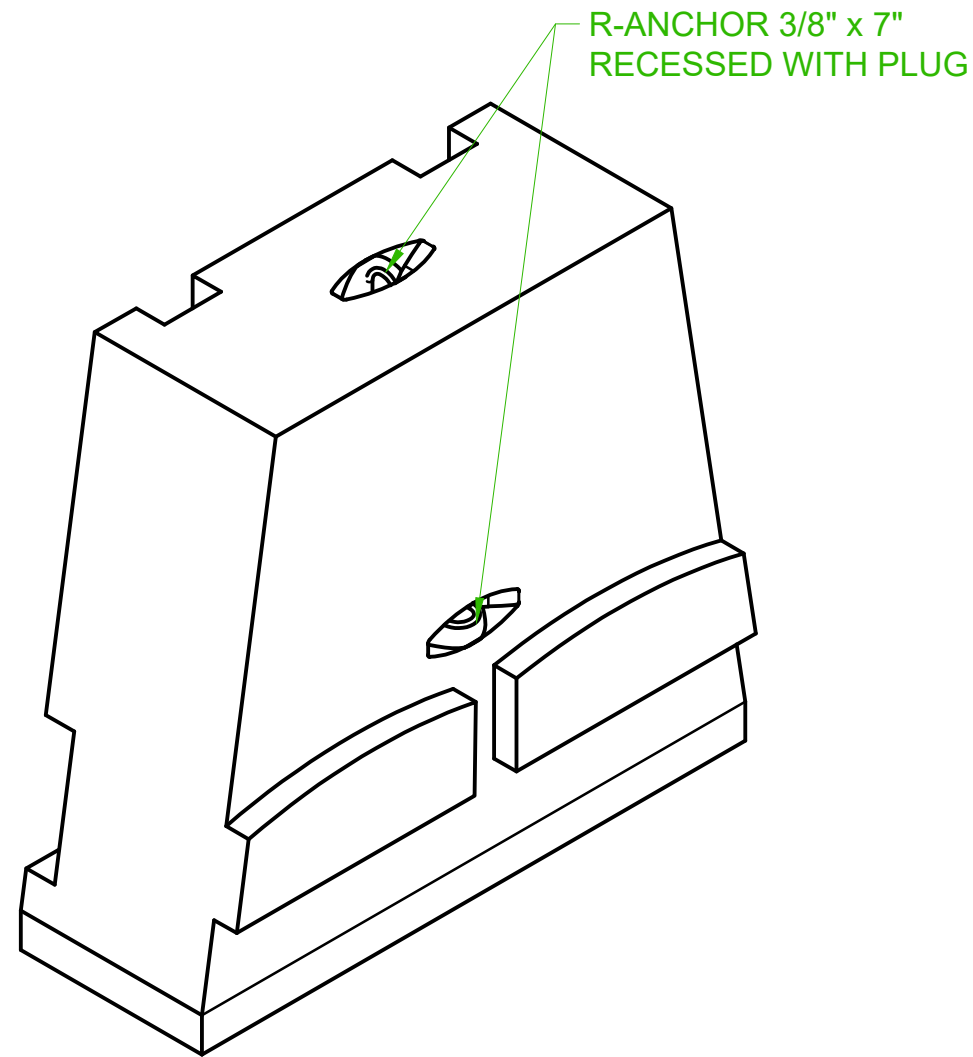
DN BY

AP

CK BY

DRAWING NUMBER

RC-FM39ZF



CONCRETE:

WEIGHT: 2491 LBS

VOLUME: 0.470 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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FILE#

####-##

REV

0 JAN 25/17
1 JAN 3/19

COMMENTS

PRODUCTION
REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

FULL MIDDLE BLOCK - 45"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

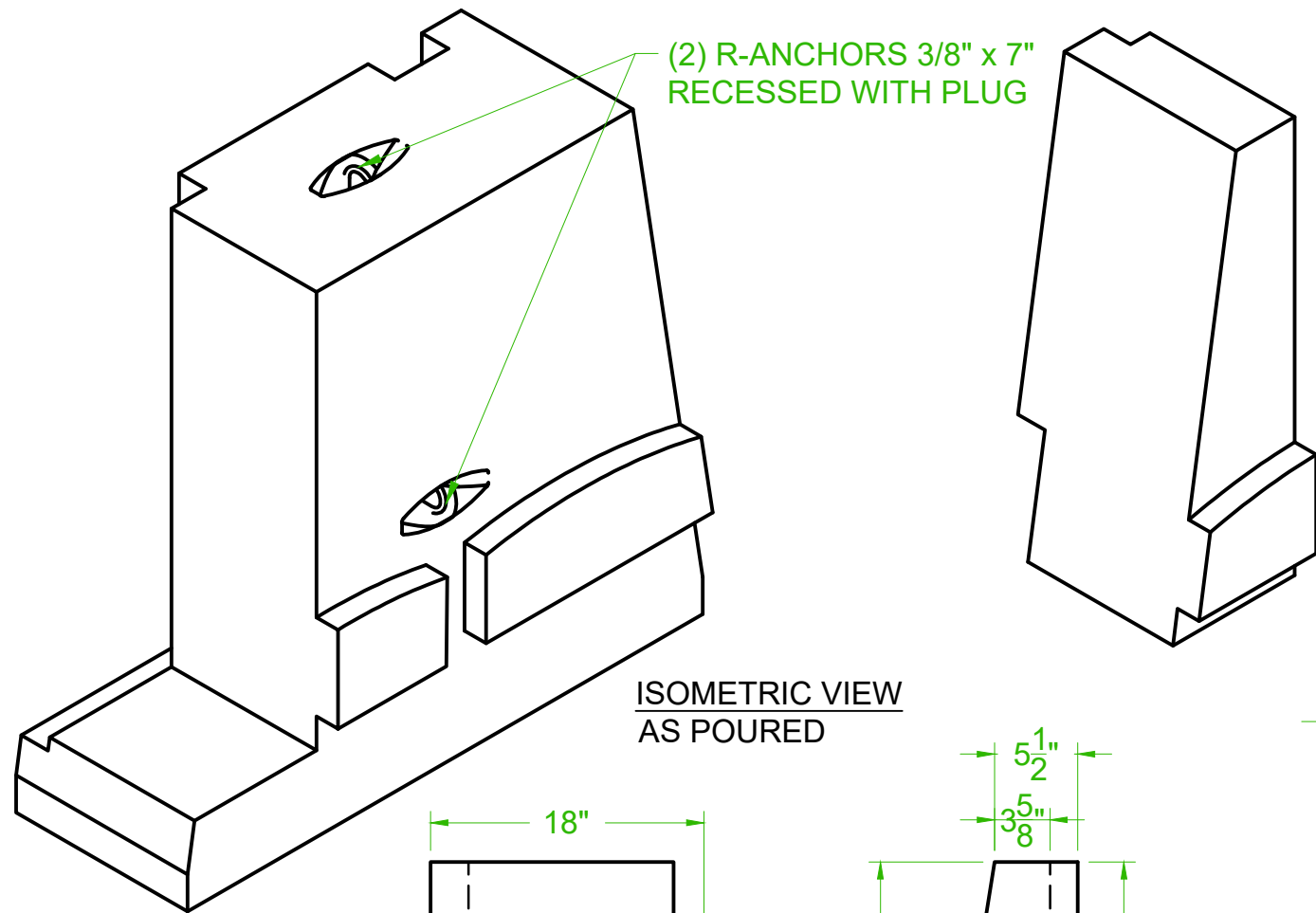
DN BY

AP

CK BY

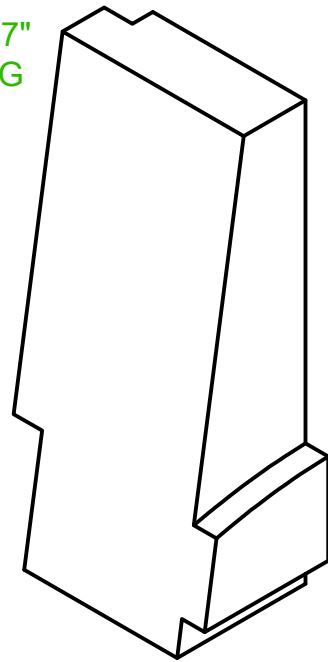
DRAWING NUMBER

RC-FM45

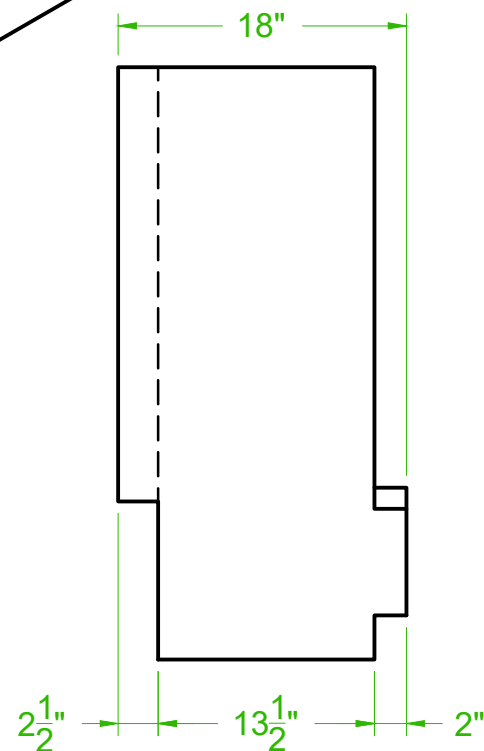


(2) R-ANCHORS 3/8" x 7"
RECESSED WITH PLUG

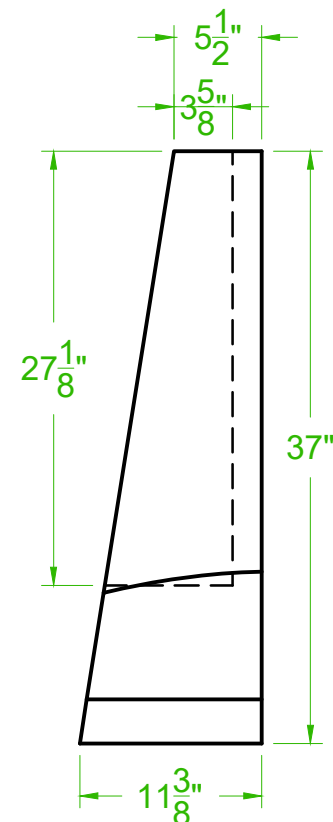
ISOMETRIC VIEW
AS POURED



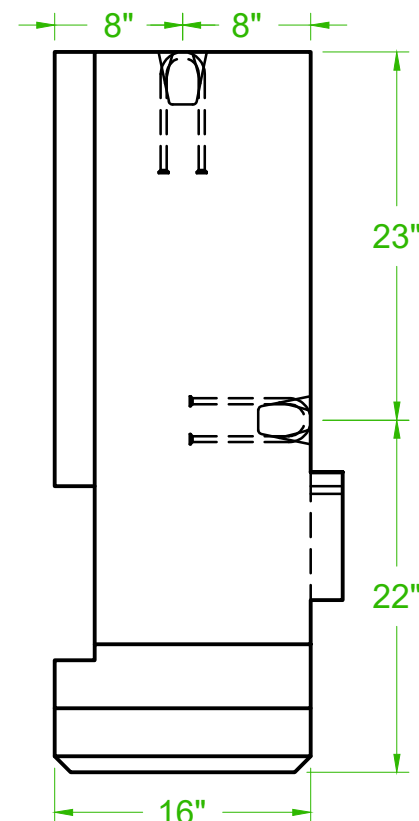
ISOMETRIC VIEW BLOCKOUT
AS POURED



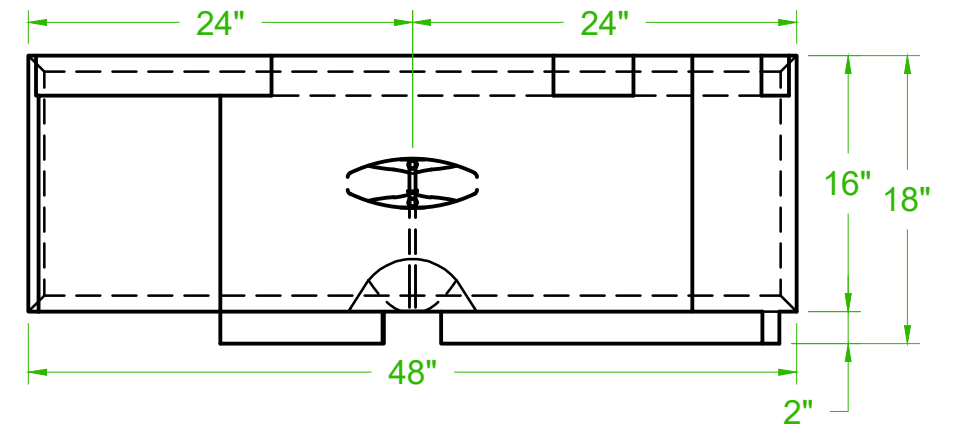
LEFT VIEW BLOCKOUT
AS POURED



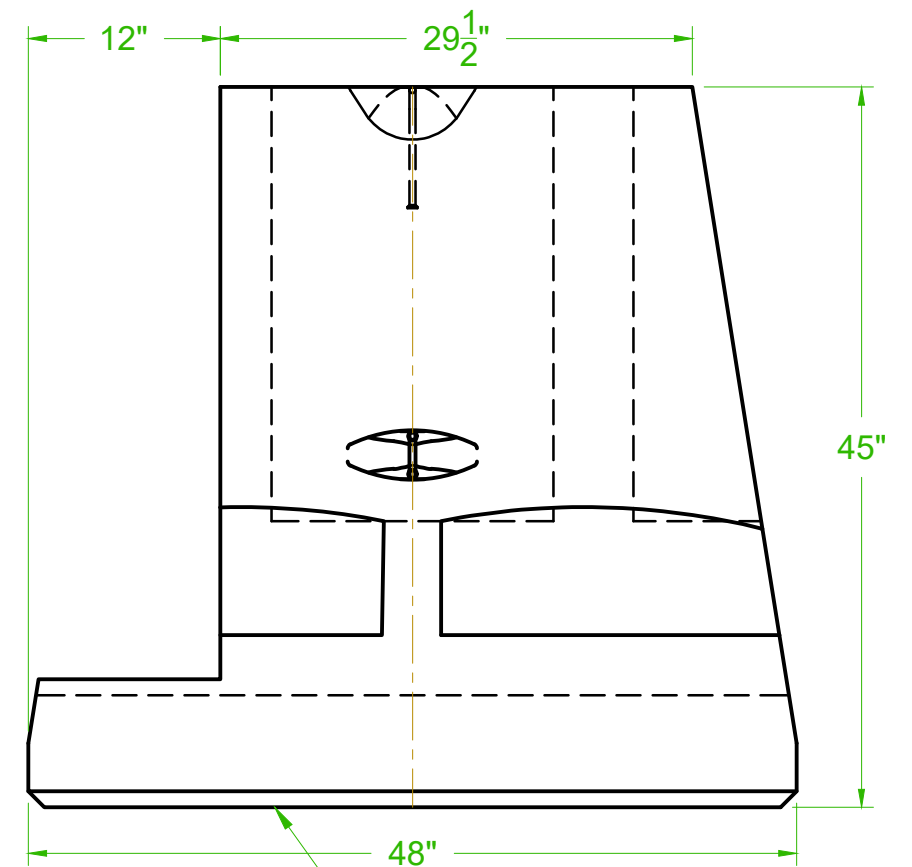
FRONT VIEW BLOCKOUT
AS POURED



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

FINISHED FACE (1" CHAMFER
ON ALL 4 EDGES)

CONCRETE:

WEIGHT: 2091 LBS

VOLUME: 0.395 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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- THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE#

####-##

REV

DATE

COMMENTS

0

JAN 25/17

PRODUCTION

1

JAN 3/19

REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

FULL MIDDLE BLOCK - 45" FITTING



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

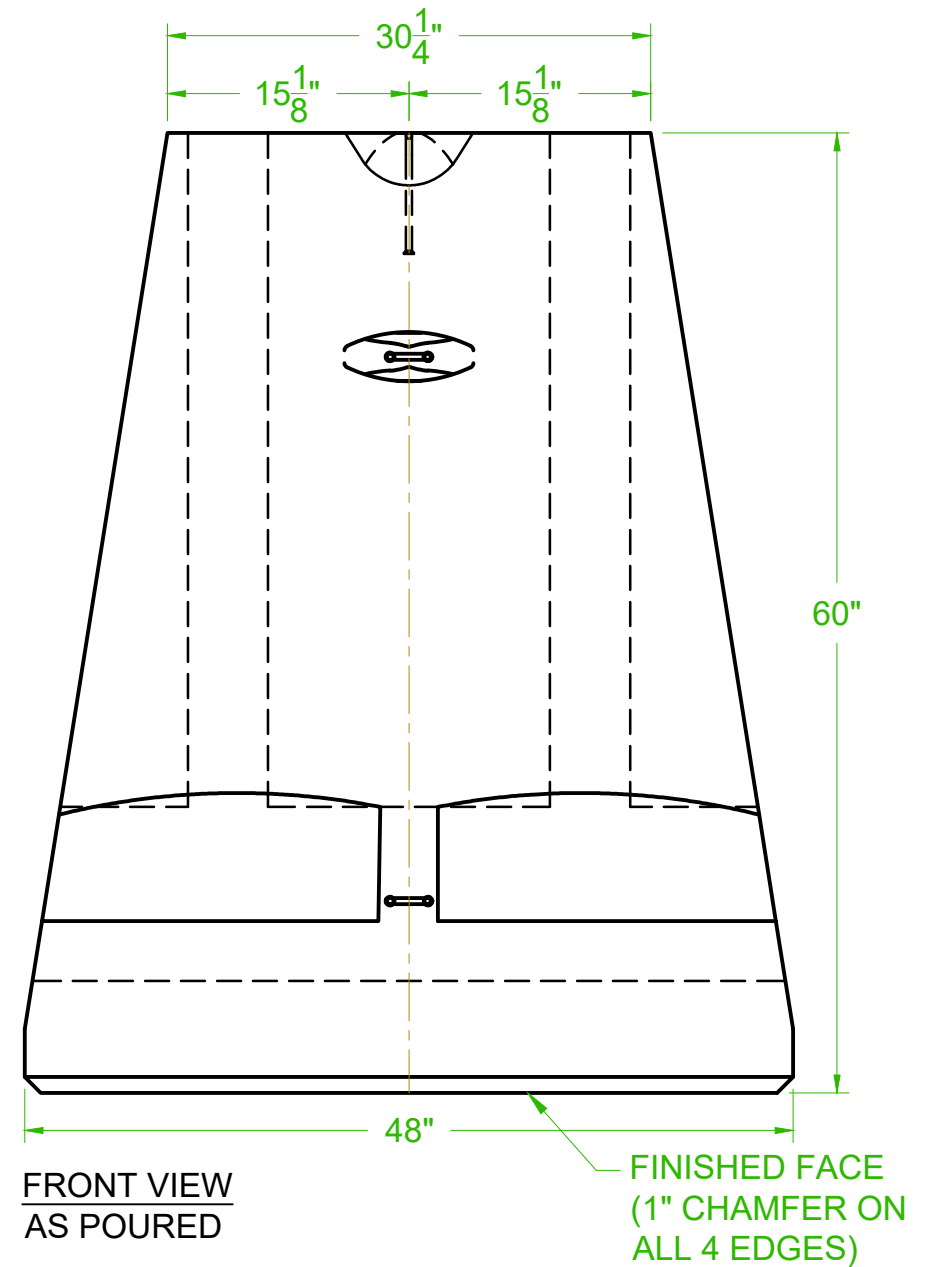
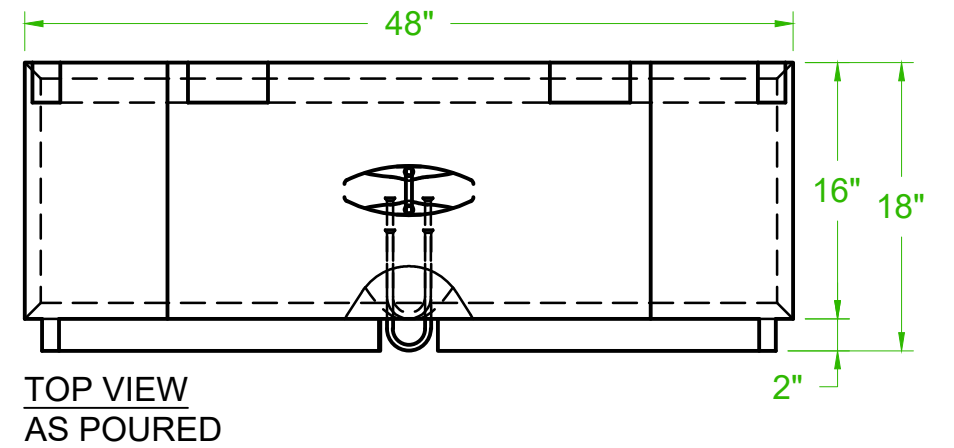
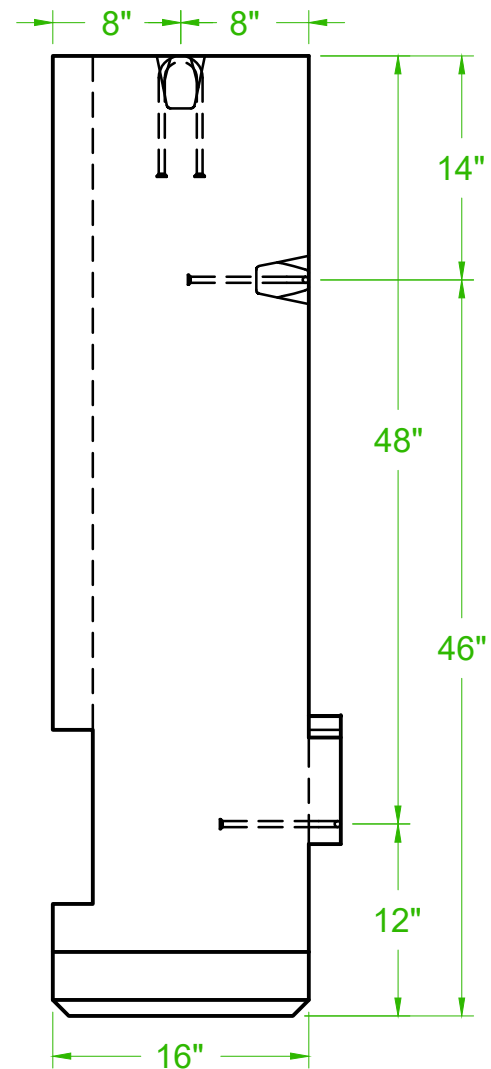
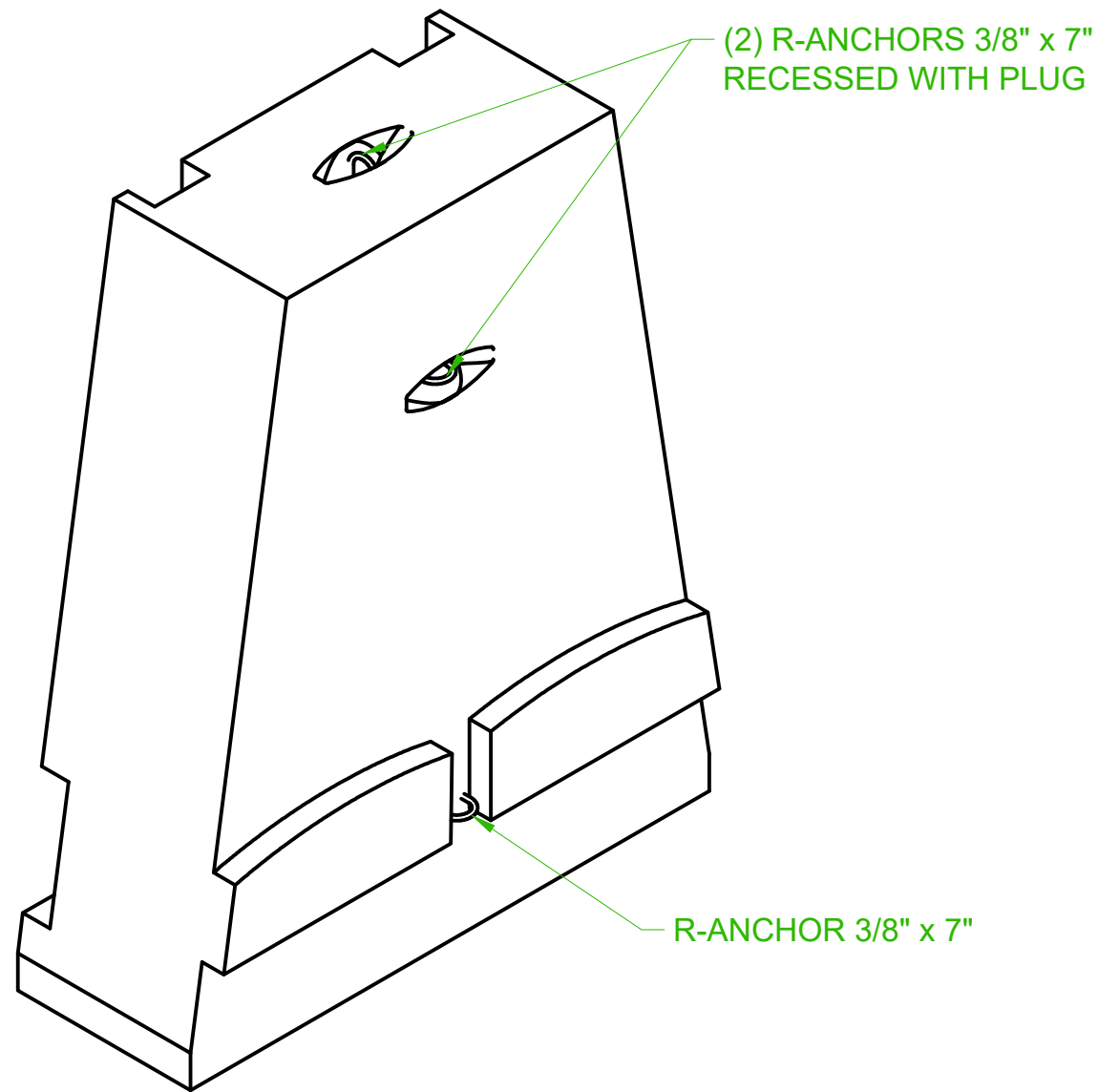
DN BY

AP

CK BY

DRAWING NUMBER

RC-FM45F



CONCRETE:

WEIGHT: 3115 LBS

VOLUME: 0.588 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV

0 JAN 25/17
1 JAN 3/19

COMMENTS

PRODUCTION
REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

FULL MIDDLE BLOCK - 60"



HY-GRADE
PRECAST CONCRETE

2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

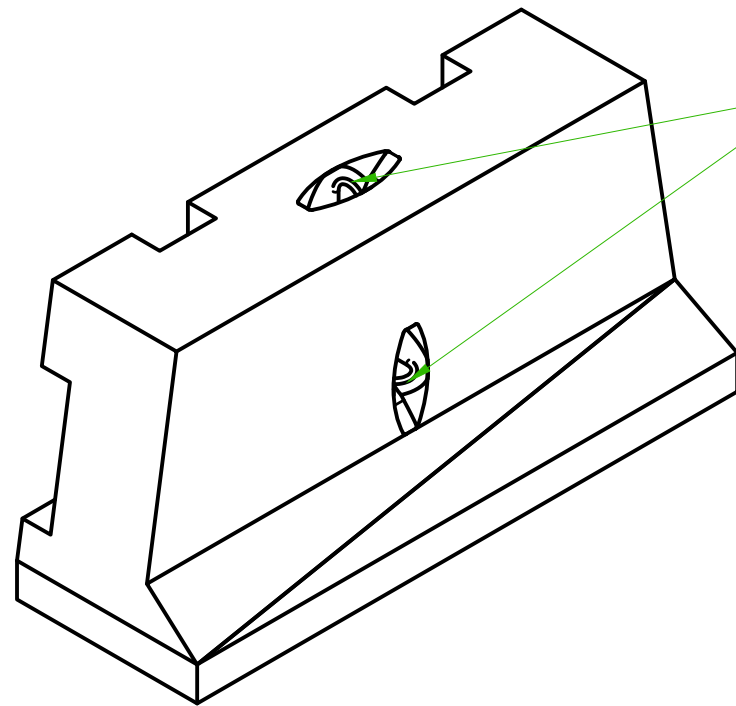
DN BY

AP

CK BY

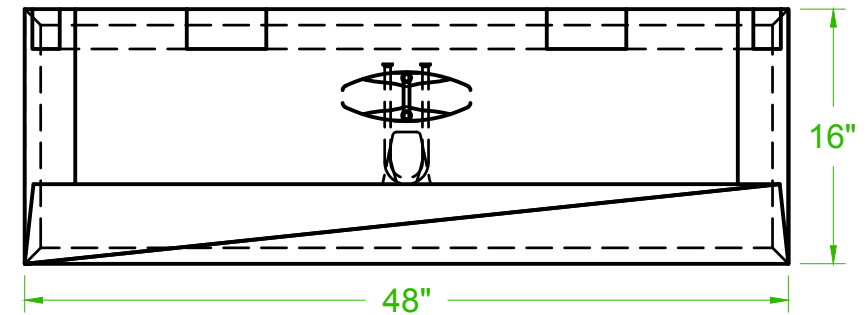
DRAWING NUMBER

RC-FM60

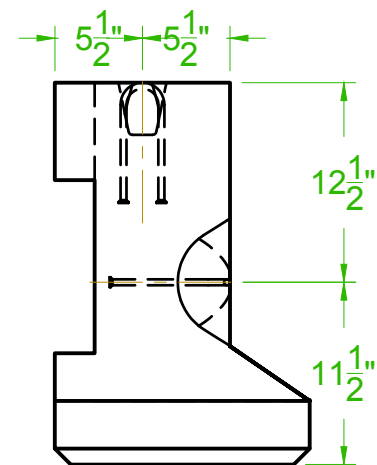


ISOMETRIC VIEW
AS POURED

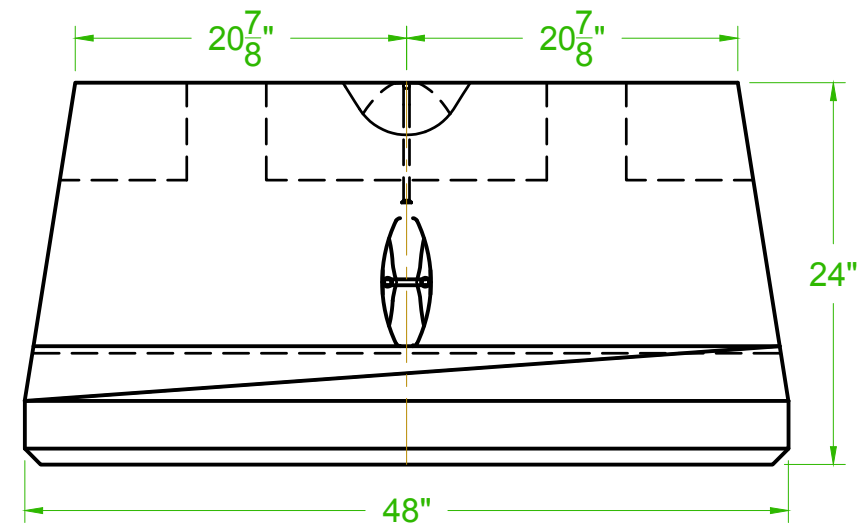
(2) R-ANCHORS 3/8" x 7"
RECESSED WITH PLUG



TOP VIEW
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 971 LBS

VOLUME: 0.183 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

FULL TOP BLOCK



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

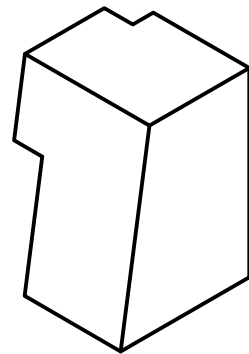
DN BY

AP

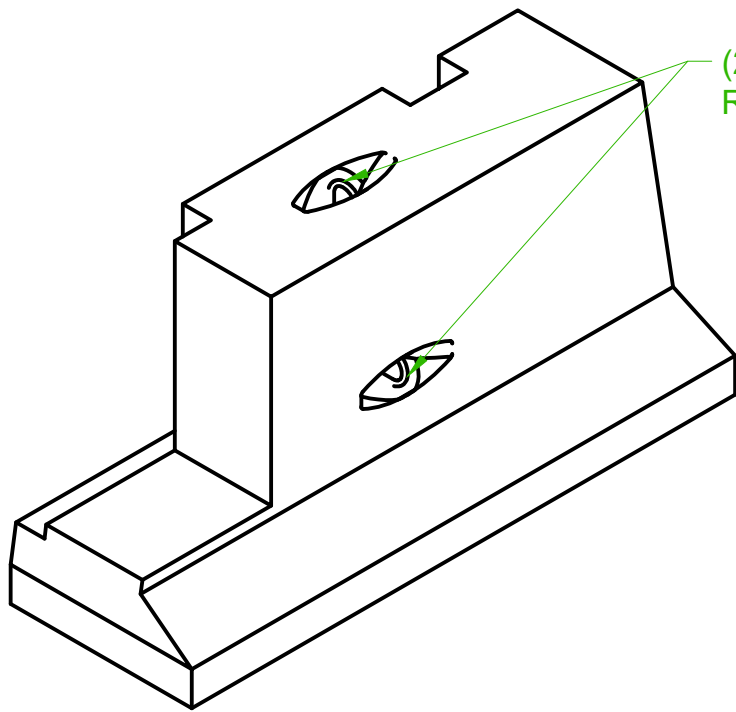
CK BY

DRAWING NUMBER

RC-FT24

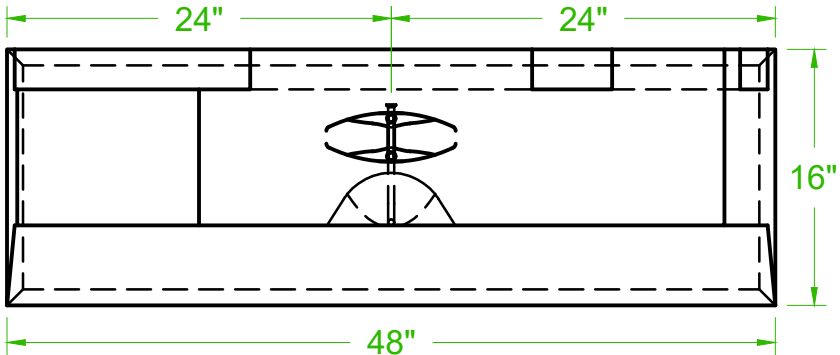


ISOMETRIC VIEW BLOCKOUT
AS POURED

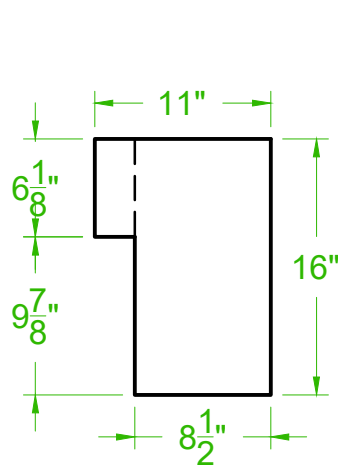


ISOMETRIC VIEW
AS POURED

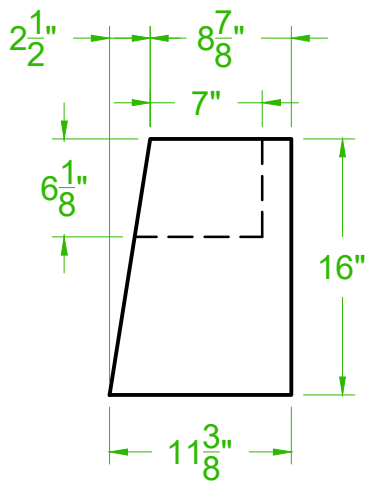
(2) R-ANCHORS 3/8" x 7"
RECESSED WITH PLUG



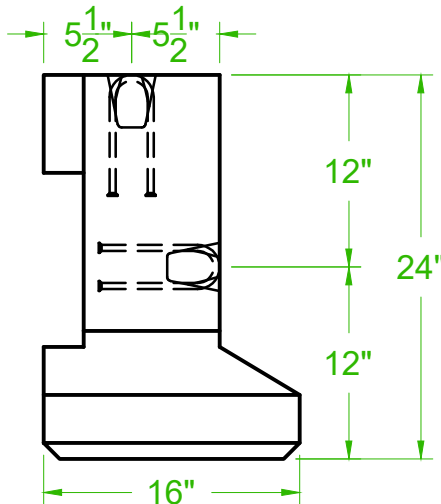
TOP VIEW
AS POURED



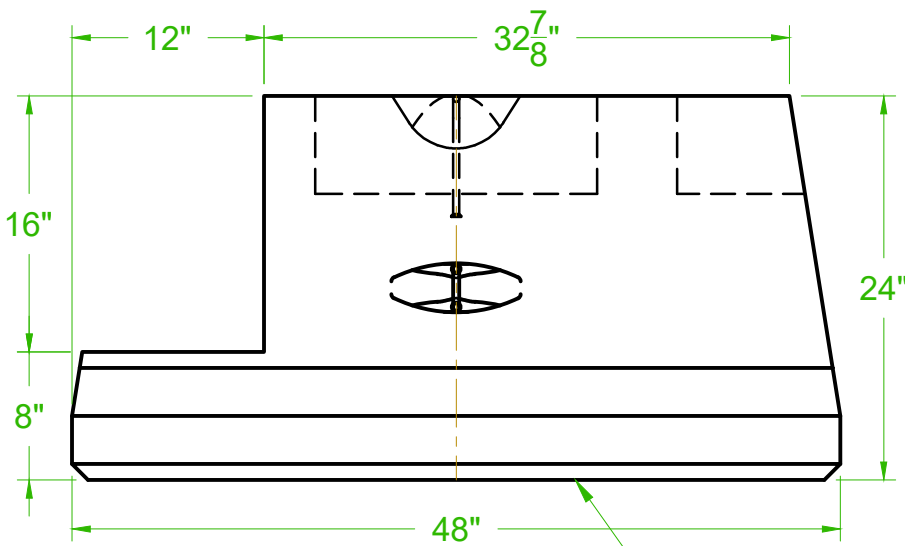
LEFT VIEW BLOCKOUT
AS POURED



FRONT VIEW BLOCKOUT
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

FINISHED FACE
(1" CHAMFER ON
ALL 4 EDGES)

CONCRETE:

WEIGHT: 862 LBS

VOLUME: 0.168 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV

DATE

COMMENTS

0

JAN 25/17

PRODUCTION

1

JAN 3/19

REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

FULL TOP BLOCK - 24" FITTING



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

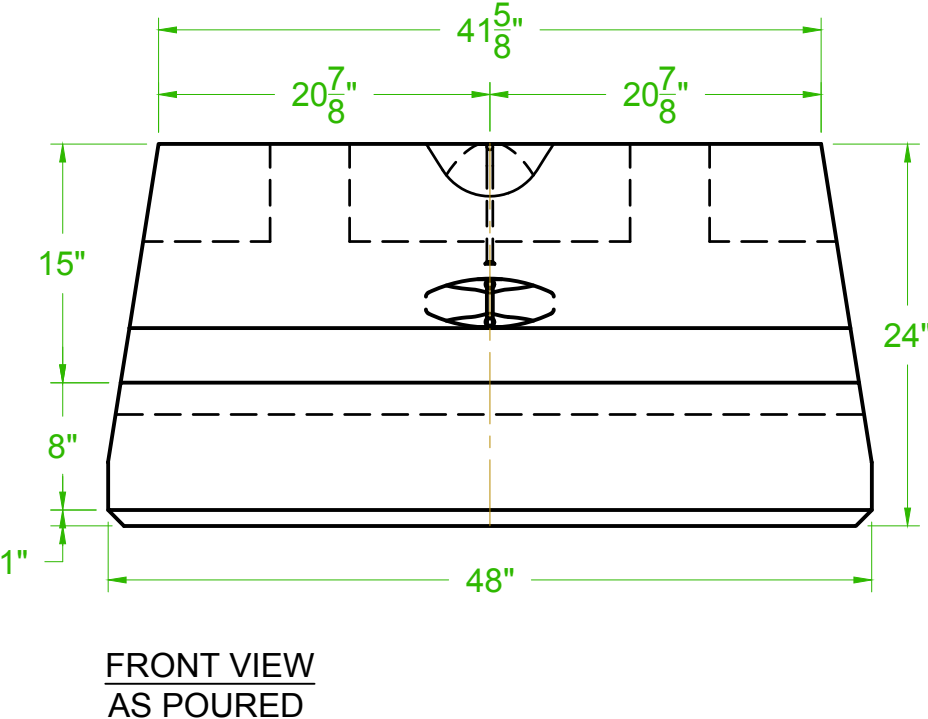
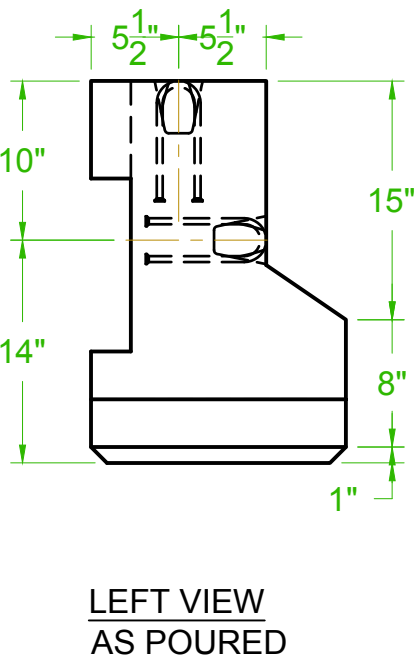
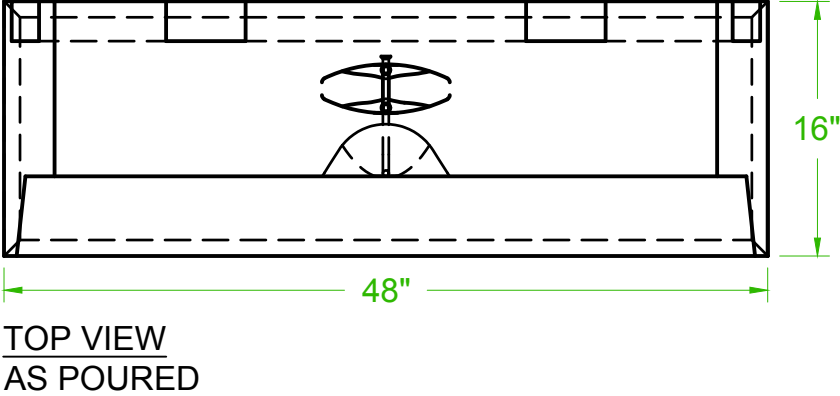
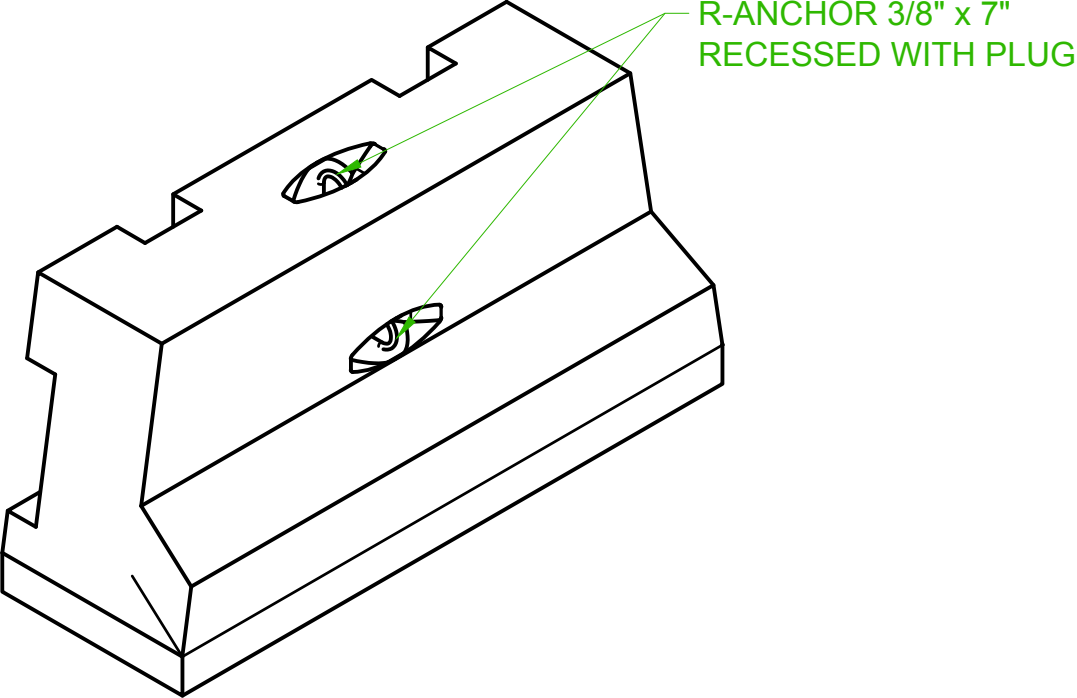
DN BY

AP

CK BY

DRAWING NUMBER

RC-FT24F



CONCRETE:

WEIGHT: 1126 LBS

VOLUME: 0.212 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

TOP BLOCK - 24" SPECIAL



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

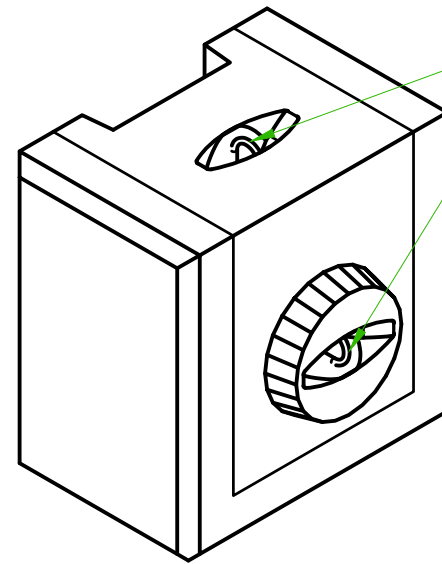
DN BY

AP

CK BY

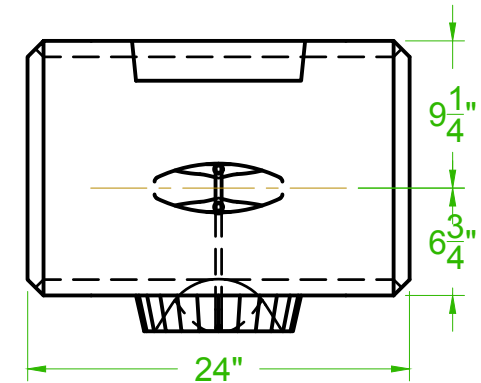
DRAWING NUMBER

RC-FT24S

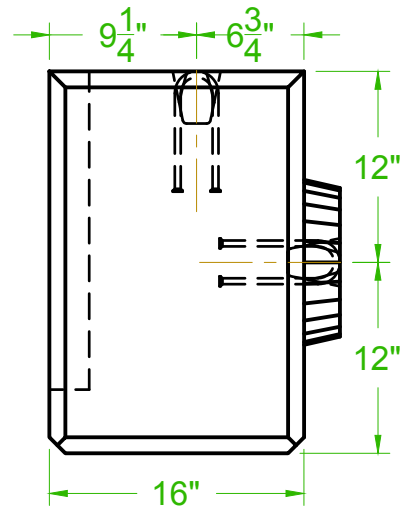


(2) R-ANCHORS 3/8" x 7"
RECESSED WITH PLUG

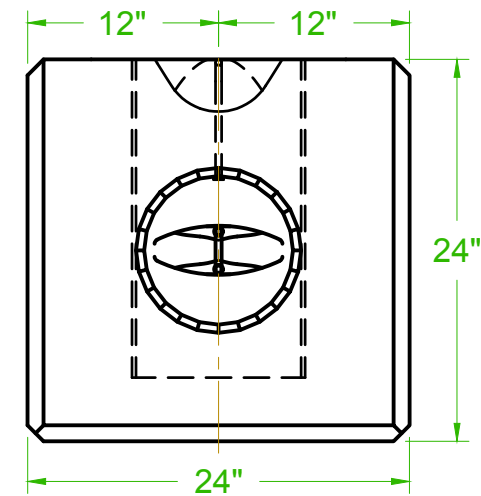
ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 746 LBS

VOLUME: 0.141 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

HALF FENCE MIDDLE FLAT END BLOCK



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

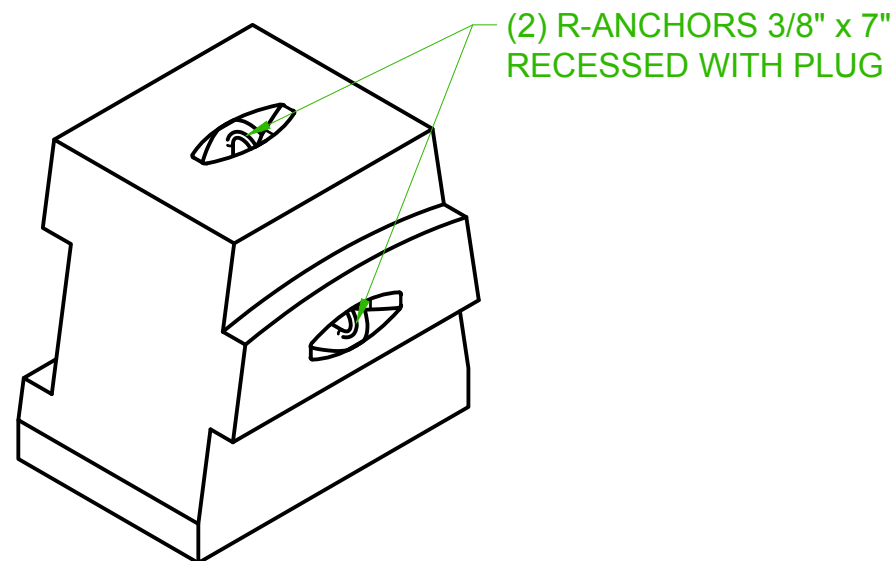
DN BY

AP

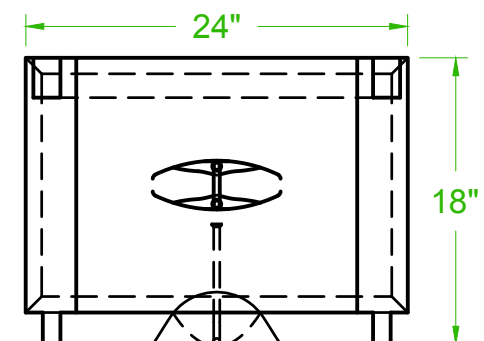
CK BY

DRAWING NUMBER

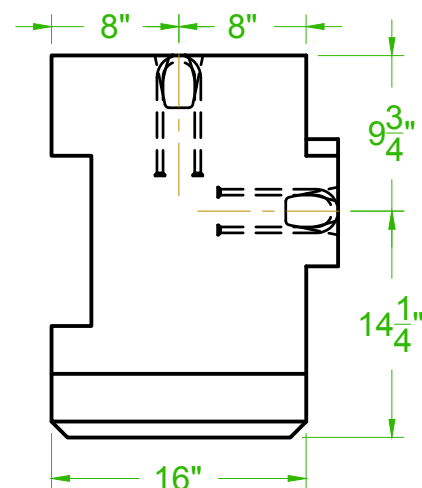
RC-HFEM



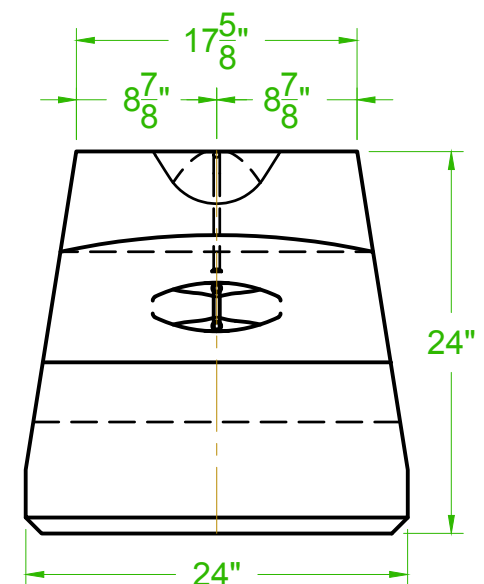
ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 662 LBS

VOLUME: 0.125 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

HALF MIDDLE BLOCK - 24"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

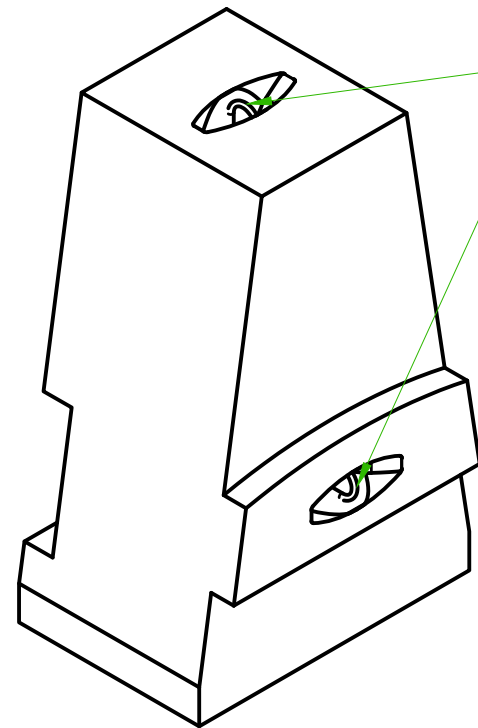
DN BY

AP

CK BY

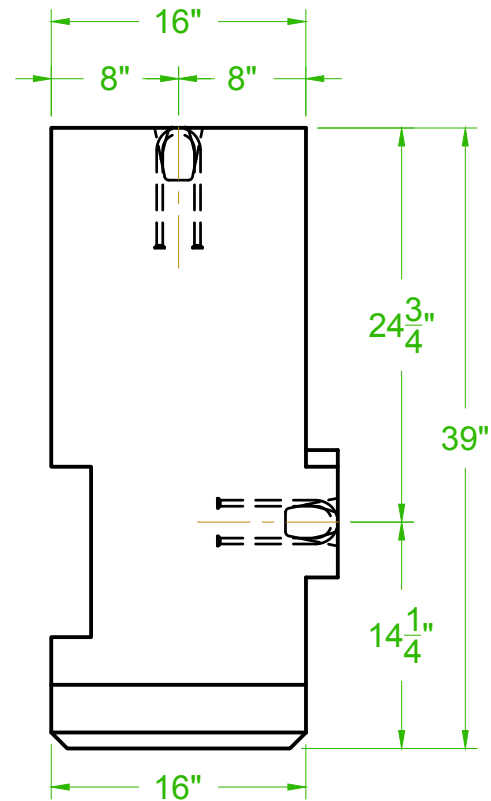
DRAWING NUMBER

RC-HM24

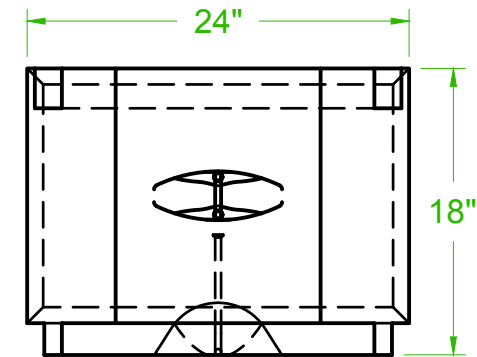


ISOMETRIC VIEW
AS POURED

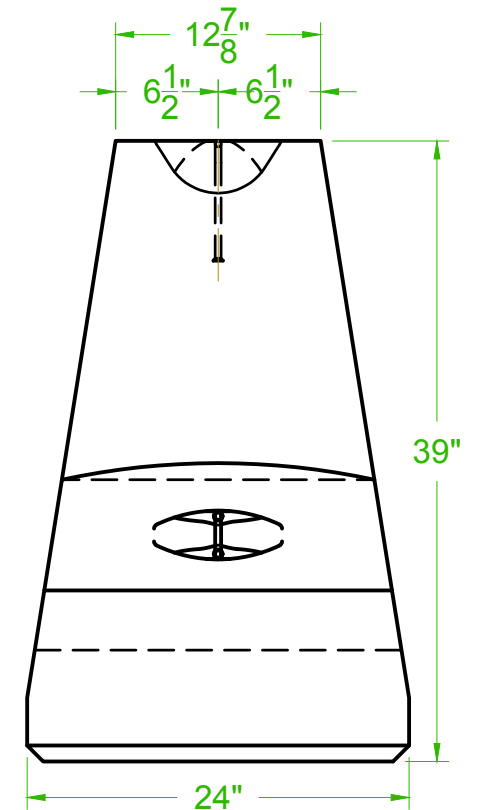
(2) R-ANCHORS 3/8" x 7"
RECESSED WITH PLUG



LEFT VIEW
AS POURED



TOP VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 967 LBS

VOLUME: 0.183 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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- VIEW LOOKING FROM OUTSIDE OF BUILDING

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

HALF MIDDLE BLOCK - 39"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

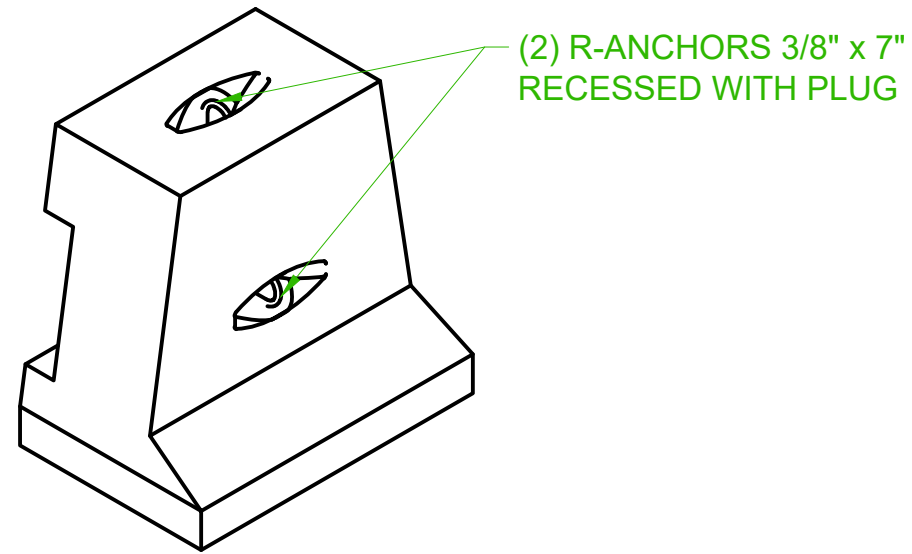
DN BY

AP

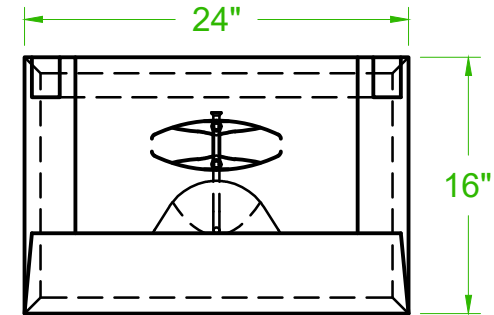
CK BY

DRAWING NUMBER

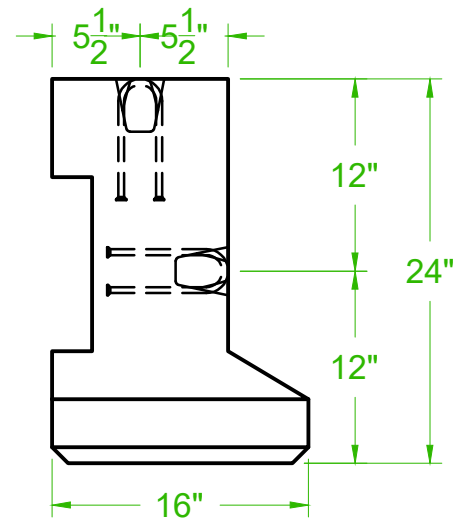
RC-HM39



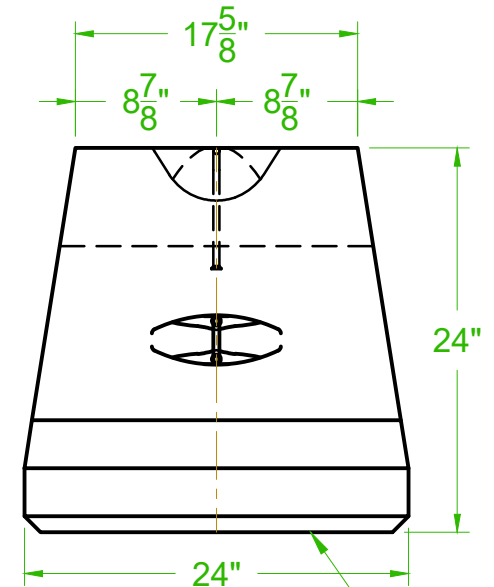
ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 467 LBS

VOLUME: 0.091 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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FILE#

####-##

REV

0 JAN 25/17
1 JAN 3/19

COMMENTS

PRODUCTION
REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

HALF TOP BLOCK - 24"



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

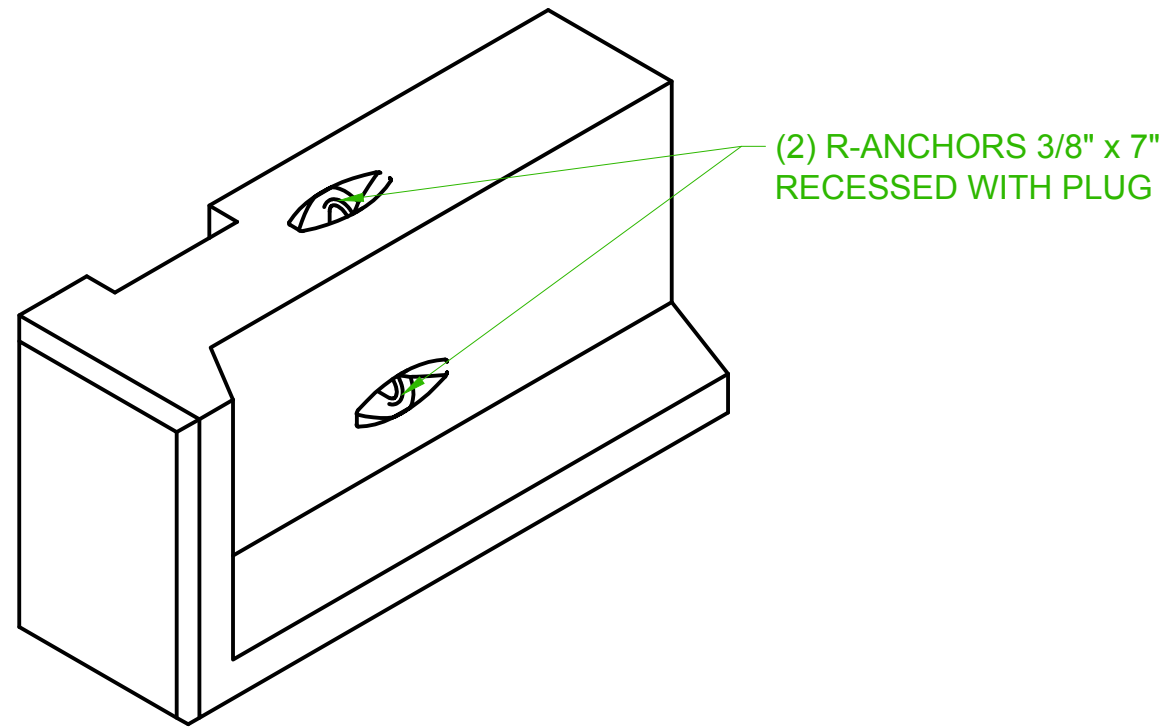
DN BY

AP

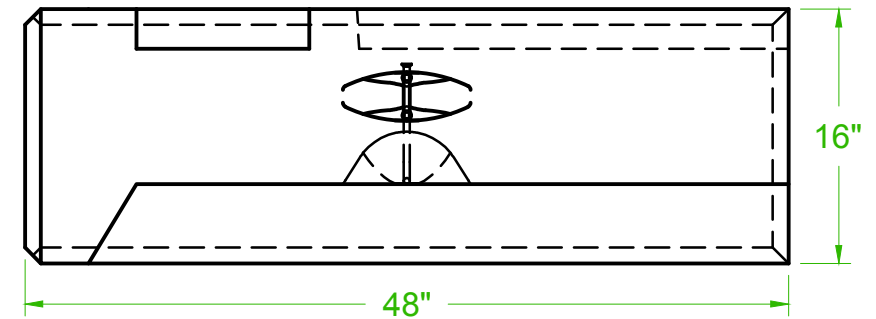
CK BY

DRAWING NUMBER

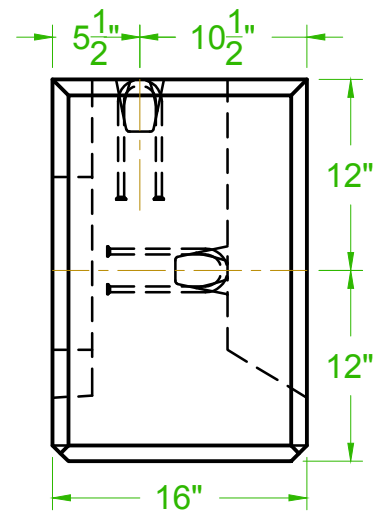
RC-HT24



ISOMETRIC VIEW
AS POURED

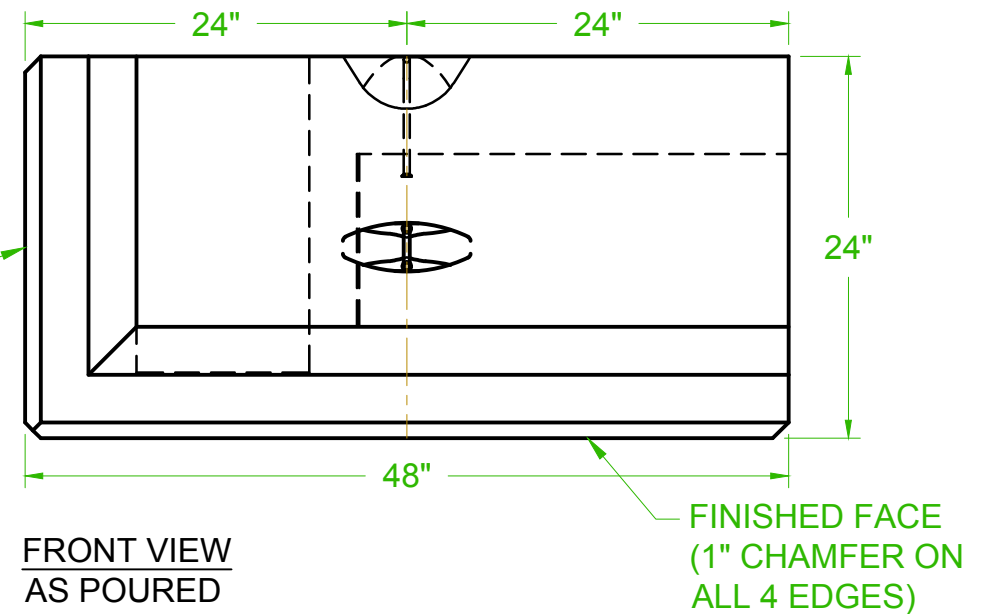


TOP VIEW
AS POURED



LEFT VIEW
AS POURED

FINISHED FACE
(1" CHAMFER ON
ALL 4 EDGES)



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 1103 LBS

VOLUME: 0.208 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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NOTE:

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- VIEW LOOKING FROM OUTSIDE OF BUILDING
- THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09

FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT: STANDARD RECON BLOCKS

TITLE: LEFT CORNER TOP BLOCK



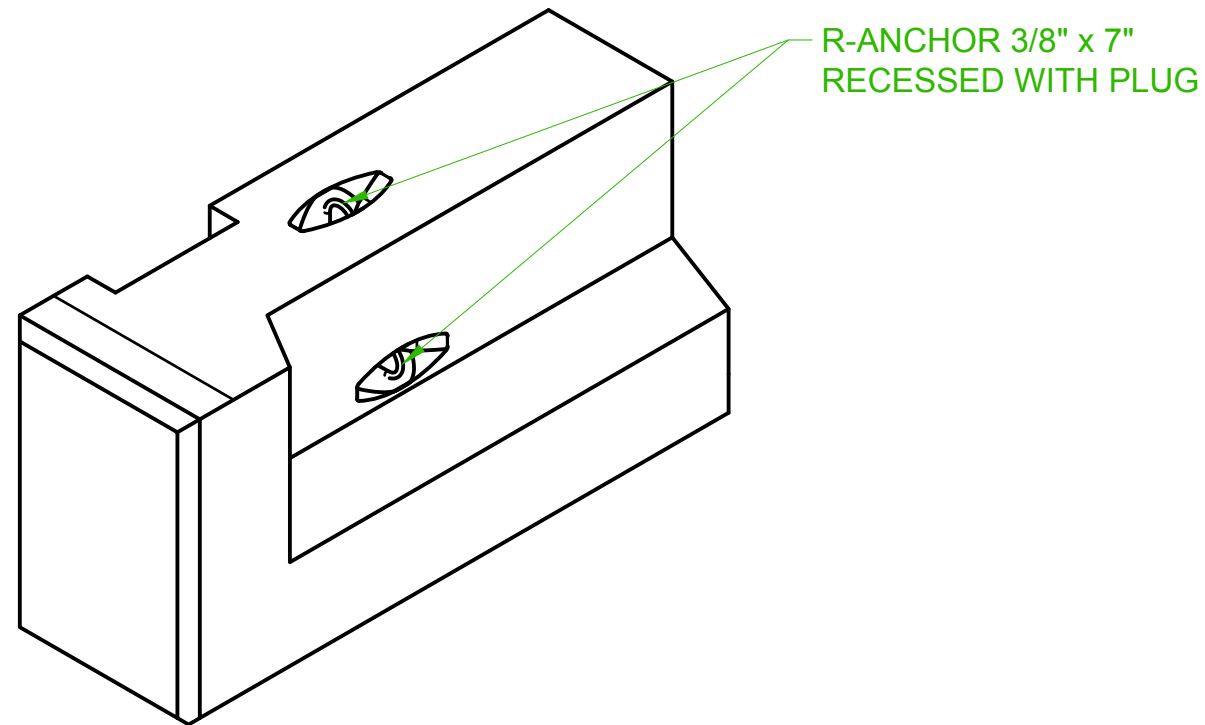
2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

DN BY
AP

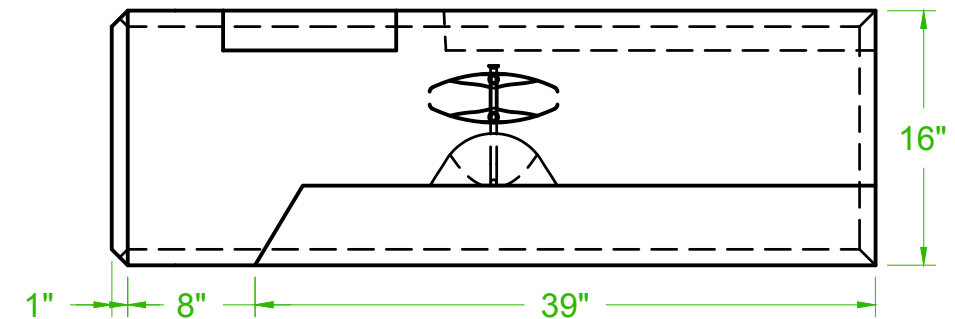
CK BY

DRAWING NUMBER

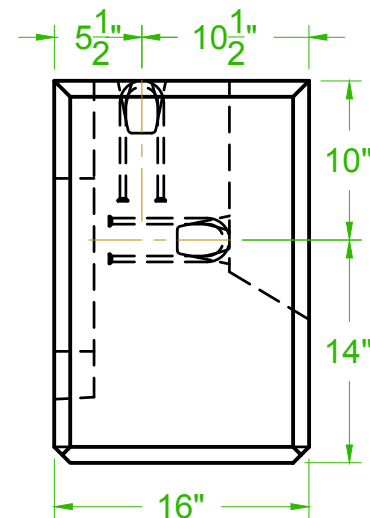
RC-LCT



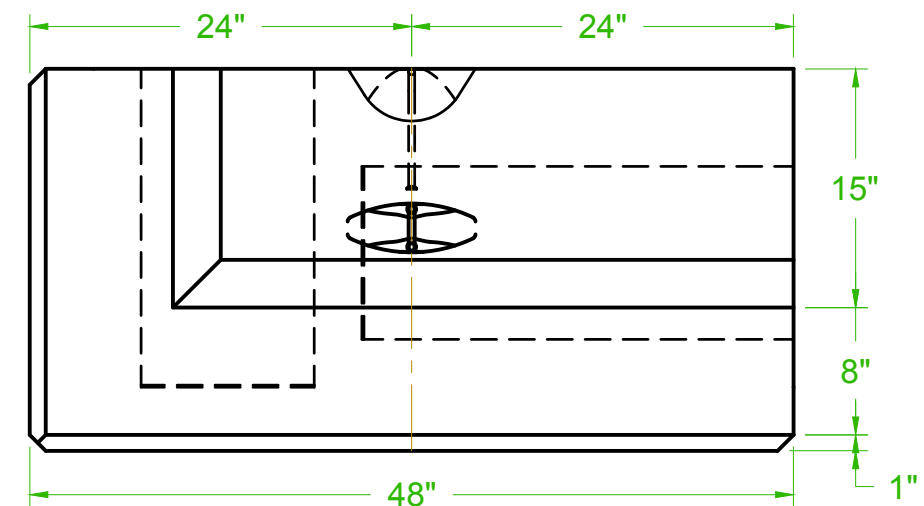
ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED



LEFT VIEW
AS POURED



FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 1254 LBS

VOLUME: 0.237 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT:

TITLE:

LEFT CORNER TOP BLOCK - SPECIAL



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

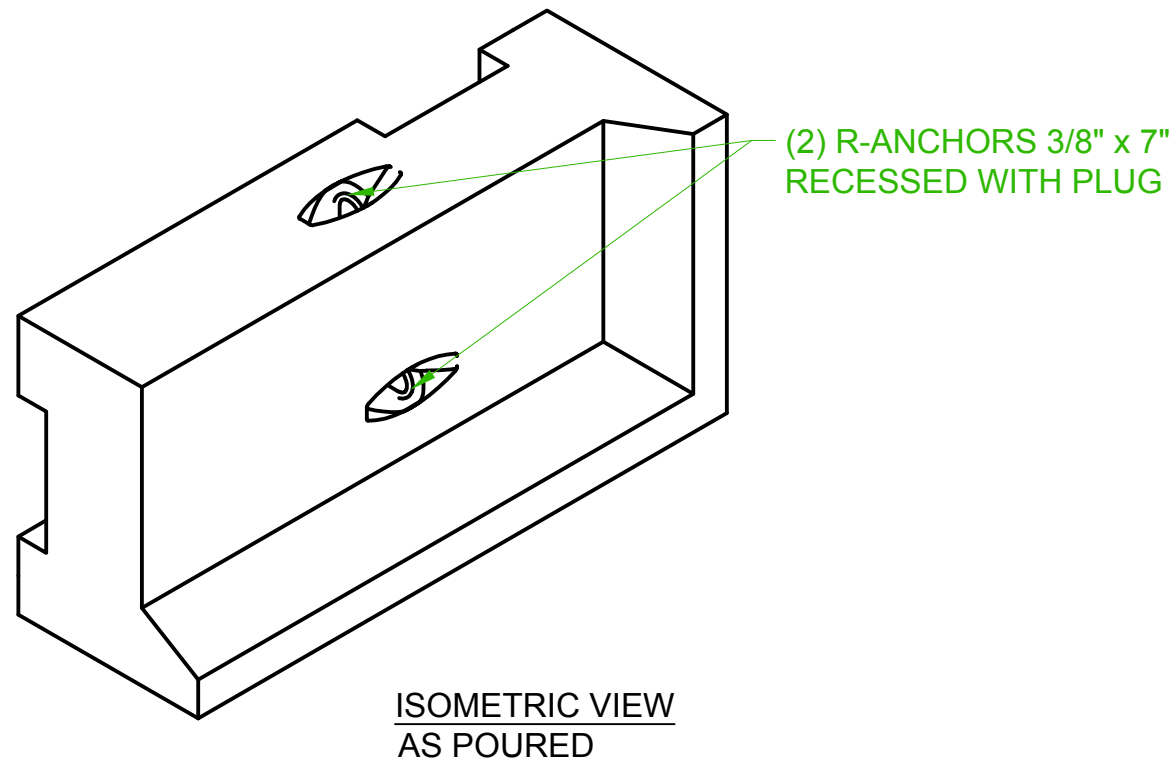
DN BY

AP

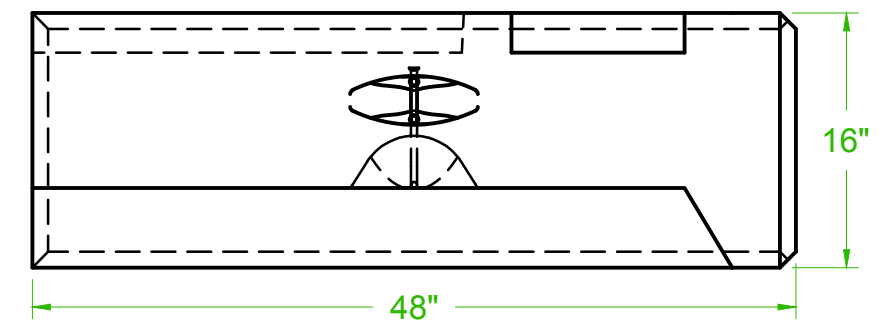
CK BY

DRAWING NUMBER

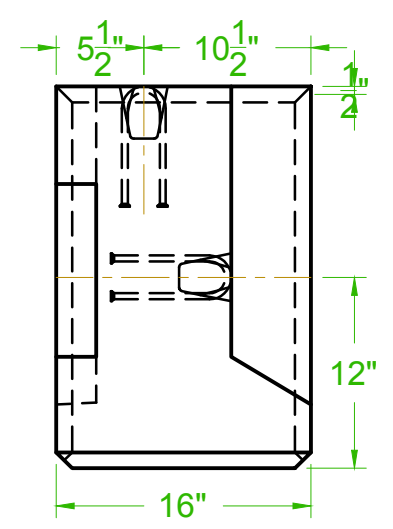
RC-LCTS



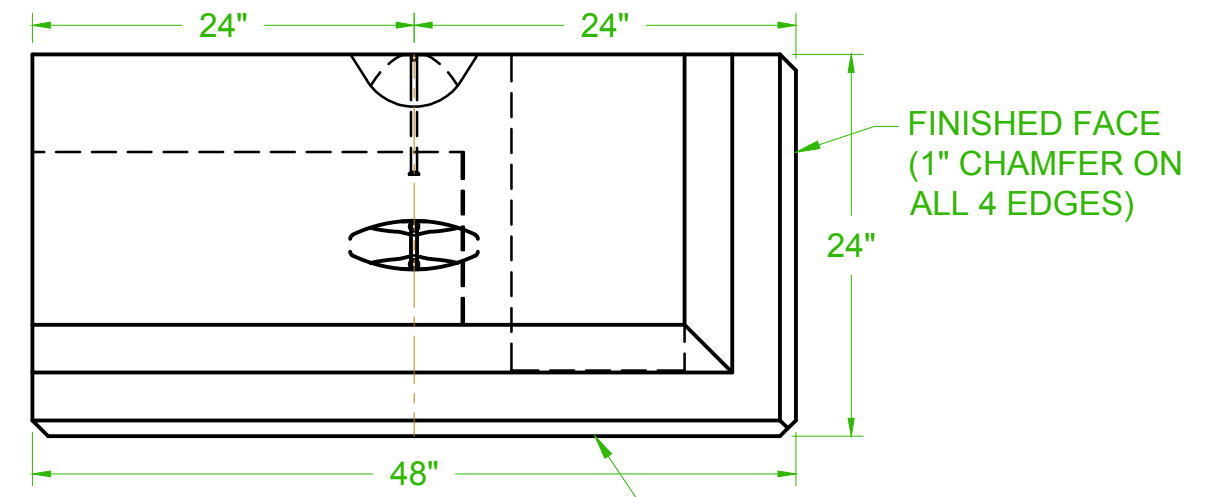
ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED

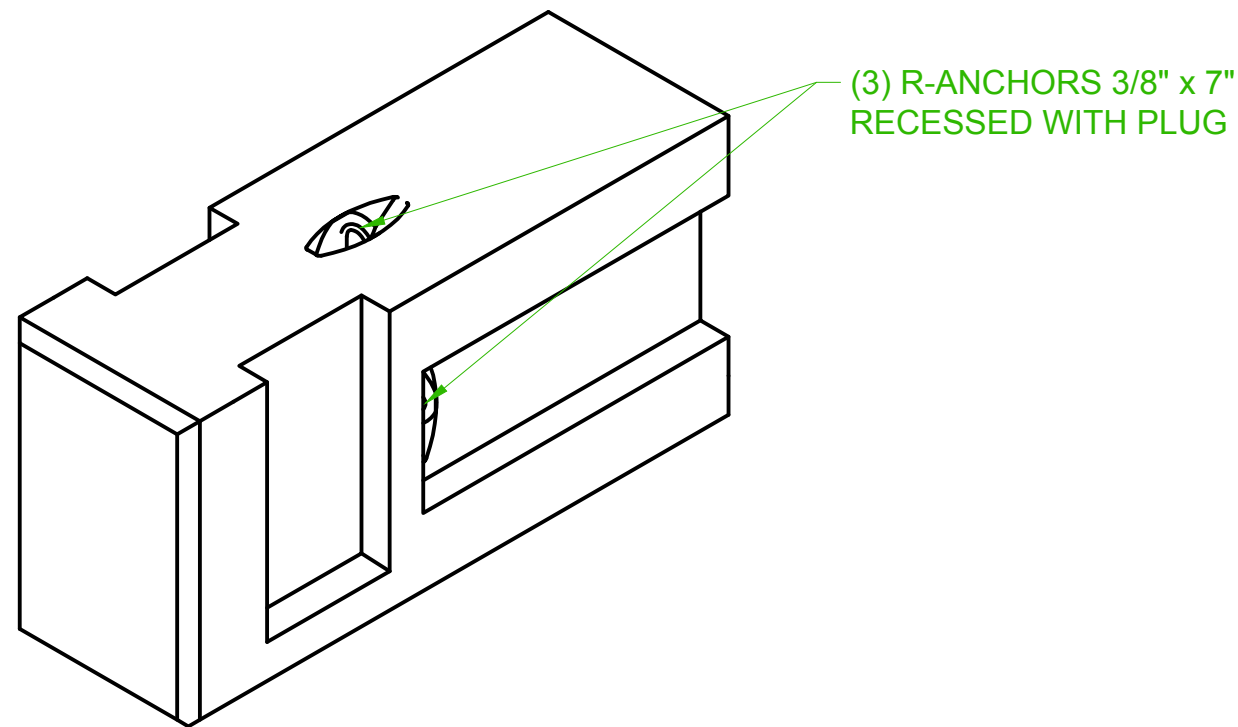


LEFT VIEW
AS POURED

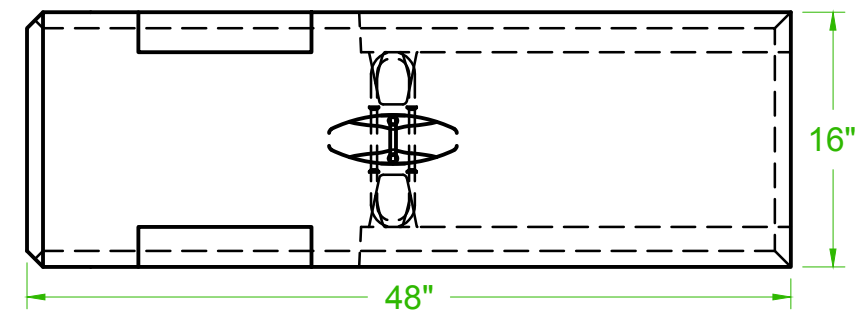


FRONT VIEW
AS POURED

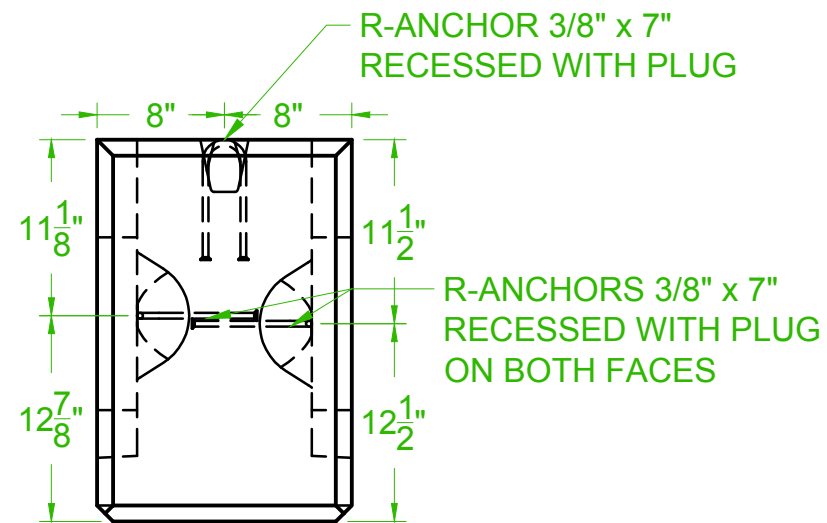
<div>CONCRETE:</div> <div>WEIGHT: 1103 LBS</div> <div>VOLUME: 0.208 m³</div> <div>CONCRETE MIX DESIGN: MD-31</div> <div>EXT. FINISH: REFER TO PROD. SCHEDULE</div>	<div>PROPRIETARY INFORMATION:</div> <div>THIS DRAWING IS THE PROPERTY OF HY-GRADE PRECAST CONCRETE LTD. AND CONTAINS PROPRIETARY INFORMATION. IT IS FURNISHED EXCLUSIVELY IN CONNECTION WITH THIS PROJECT. POSSESSION OF THIS DRAWING DOES NOT AUTHORIZE USE OF ITS CONTENTS FOR OTHER THAN THE EXPRESS PURPOSE FOR WHICH IT HAS BEEN PROVIDED NOR TRANSMISSION OF THIS DRAWING OR ITS CONTENT TO THIRD PARTIES. IT IS LOANED WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED IN WHOLE OR IN PART OR USED IN ANY WAY INJURIOUS TO THE INTEREST OF HY-GRADE PRECAST CONCRETE.</div>	<div>NOTE:</div> <div><div>ALL MEASUREMENTS ARE IN INCHES UNLESS OTHERWISE INDICATED.</div><div>VIEW LOOKING FROM OUTSIDE OF BUILDING</div><div>THE TOLERANCES FOR THE PRECAST CONCRETE WORK SHALL CONFORM TO THE REQUIREMENTS OF CLAUSE 12 OF CSA A23.4-09</div></div>	<div>FILE#</div> <div>####-##</div>	<div>CLIENT:</div> <div>----</div>	<div><div><div></div><div></div></div><div>2411 First Street R.R.#1, St. Catharines ONTARIO, L2R 6P7 PH.: 905-684-8568 FAX: 905-684-8560</div></div> <div><div>HY-GRADE</div><div>PRECAST CONCRETE</div></div>					
			<div>REV</div> <div>0</div>	<div>DATE</div> <div>JAN 25/17</div>		<div>COMMENTS</div> <div>PRODUCTION</div>	<div>PROJECT:</div> <div>STANDARD RECON BLOCKS</div> <div>----</div>			
						<div>TITLE:</div> <div>RIGHT CORNER TOP BLOCK</div>	<div>DN BY</div> <div>AP</div>	<div>CK BY</div>	<div>DRAWING NUMBER</div> <div>RC-RCT</div>	



ISOMETRIC VIEW
AS POURED

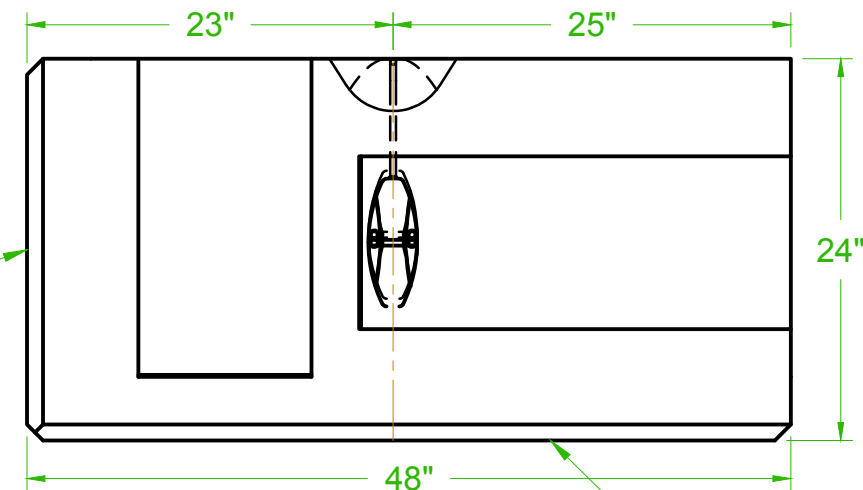


TOP VIEW
AS POURED



LEFT VIEW
AS POURED

FINISHED FACE
(1" CHAMFER ON
ALL 4 EDGES)



FRONT VIEW
AS POURED

FINISHED FACE
(1" CHAMFER ON
ALL 4 EDGES)

CONCRETE:

WEIGHT: 1401 LBS

VOLUME: 0.264 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

PROPRIETARY INFORMATION:

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FILE#

####-##

REV	DATE	COMMENTS
0	JAN 25/17	PRODUCTION

CLIENT:

PROJECT: STANDARD RECON BLOCKS

TITLE:

REVERSIBLE CORNER BLOCK



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

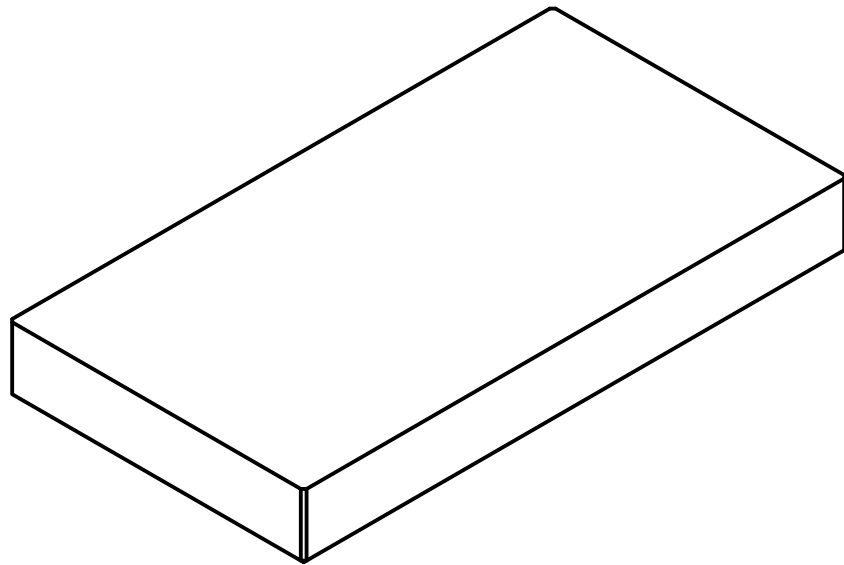
DN BY

AP

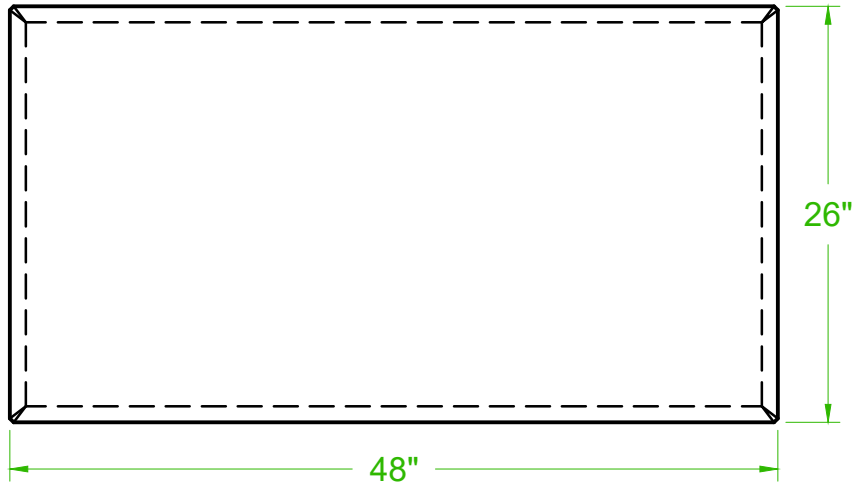
CK BY

DRAWING NUMBER

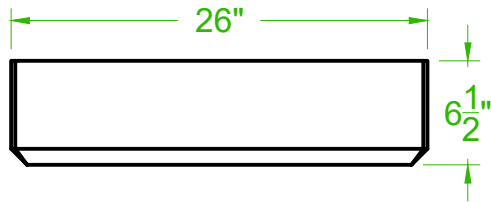
RC-REV



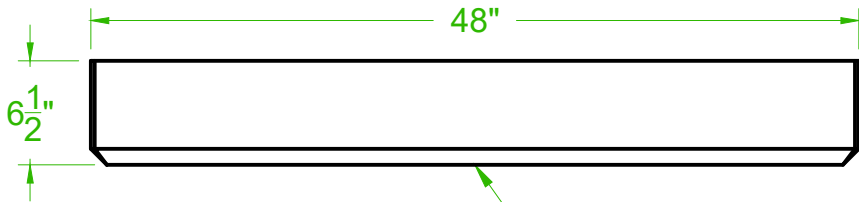
ISOMETRIC VIEW
AS POURED



TOP VIEW
AS POURED



LEFT VIEW
AS POURED



FINISHED FACE
(1" CHAMFER ON ALL 4 EDGES)

FRONT VIEW
AS POURED

CONCRETE:

WEIGHT: 698 LBS

VOLUME: 0.132 m³

CONCRETE MIX DESIGN: MD-31

EXT. FINISH: REFER TO PROD. SCHEDULE

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FILE#

####-##

REV

DATE

COMMENTS

0

JAN 25/17

PRODUCTION

1

JAN 3/19

REVISED LIFTER LOCATIONS

CLIENT:

PROJECT:

STANDARD RECON BLOCKS

TITLE:

STAIR TREAD



2411 First Street
R.R.#1, St. Catharines
ONTARIO, L2R 6P7
PH.: 905-684-8568
FAX: 905-684-8560

DN BY

AP

CK BY

DRAWING NUMBER

RC-ST